



EQUIPMENT



PARTS



RENTALS



SERVICE



SUPPLIES

USE AND MAINTENANCE MANUAL

CONTACT US

🖶 717.737.7591

 ☐ Orders@BortekIndustries.com

BortekIndustries.com/ CUSTOMER LINK





The descriptions contained in this document are not binding.

The company therefore reserves the right to make any modifications at any time to elements, details, or accessory supply, as considered necessary for reasons of improvement or manufacturing/commercial requirements.

The reproduction, even partial, of the text and drawings contained in this document is prohibited by law.

The company reserves the right to make any technical and/or supply modifications. The images are for reference purposes only, and are not binding in terms of design and supply.

Symbols used in the manual



Open book symbol with an "i" Indicates the need to consult the instruction manual



Open book symbol

Used to tell the operator to read the manual before using the machine



Warning symbol

Carefully read the sections marked with this symbol and observe the indications, for the safety of the operator and the machine



Warning symbol

Indicates danger of gas exhalation and leakage of corrosive liquids



Warning symbol

Indicates operator should take safety measures to avoid damage to limbs.



Warning symbol Indicates the danger of fire. Do not go near with free flames



Warning symbol

Indicates that the packed product should be handled with suitable lifting means that comply with the legal requirements



Disposal symbol

Carefully read the sections marked with this symbol for the disposal of the machine



CONTENTS

ON CONSIGNMENT OF THE MACHINE	
SERIAL NUMBER PLATE	
INTRODUCTORY COMMENT	
IDENTIFICATION DATA	
TECHNICAL DESCRIPTION	
INTENDED USE	
TECHNICAL DESCRIPTION	
SYMBOLS USED ON THE MACHINE	
GENERAL SAFETY REGULATIONS	
MACHINE PREPARATION	
1. HANDLING OF THE PACKED MACHINE	
2. HOW TO UNPACK THE MACHINE	
4. INSTRUMENT PANEL COMPONENTS (BATTERY VERSION)	
5. INSTRUMENT PANEL COMPONENTS (DIESEL VERSION)	
6. INSTRUMENT PANEL COMPONENTS (BIFUEL VERSION)	
7. CONTROL PANEL COMPONENTS (BATTERY VERSION)	
8. CONTROL PANEL COMPONENTS (VERSION WITH COMBUSTION ENGINE)	
9. FOOTBOARD FOOTREST COMPONENTS (BATTERY VERSION)	
10. FOOTBOARD FOOTREST COMPONENTS (VERSION WITH COMBUSTION ENGINE)	
11. REAR COVER COMPONENTS	
12. FRONT COVER COMPONENTS	
13. SIDE COMPONENTS	
14. TYPE OF BATTERY (BATTERY VERSION)	
15. TYPE OF STARTER BATTERY (VERSION WITH COMBUSTION ENGINE)	
16. BATTERY MAINTENANCE AND DISPOSAL	
17. MAINTENANCE AND DISPOSAL OF THE COMBUSTION ENGINE	
18. MAINTENANCE AND DISPOSAL OF THE LPG CYLINDER	
19. HANDLING AND INSERTING THE BATTERIES (BATTERY VERSION)	
20. CONNECTING THE BATTERIES AND BATTERY CONNECTOR (BATTERY VERSION)	
21. CONNECTING THE BATTERY CHARGER (BATTERY VERSION)	22
22. BATTERY CHARGE LEVEL INDICATOR (BATTERY VERSION)	24
23. FILLING THE FUEL TANK (DIESEL VERSION)	24
24. FUEL LEVEL INDICATOR (DIESEL VERSION)	25
25. FILLING THE FUEL TANK (BIFUEL VERSION)	
26. CHECKING THE OIL LEVEL OF THE COMBUSTION ENGINE	26
27. CHECKING THE COMBUSTION ENGINE'S AIR FILTER	
28. CONNECTING THE LPG CYLINDER (BIFUEL VERSION)	
29. HOUR METER (BATTERY VERSION)	
30. HOUR METER (DIESEL VERSION)	
31. HOUR METER (BIFUEL VERSION)	
32. TURNING LIGHTS ON/OFF	
33. SERVICE BRAKE – PARKING BRAKE	
34. WORKING FORWARD SPEED	
35. SIDE BRUSH ASSEMBLY	
36. CHECKING THE HYDRAULIC SYSTEM OIL	
37. SAFETY BELT INSERTION (OPTIONAL)	
PREPARING TO WORK	
38. SEAT ADJUSTMENT	
39. PREPARING THE BATTERY VERSION OF THE MACHINE TO WORK	
40. PREPARING THE DIESEL VERSION OF THE MACHINE TO WORK	
WORK	
42. SWITCHING ON THE MACHINE, BATTERY VERSION	
12. OTTHORNEO OT THE WHOTHER, DITTENT VEROIDS	55



43. SWITCHING ON THE MACHINE, DIESEL VERSION	
44. SWITCHING ON THE MACHINE, BIFUEL VERSION	36
45. STARTING TO WORK	
46. END OF THE LPG FUEL (BIFUEL VERSION)	39
AT THE END OF WORK	
47. AT THE END OF THE WORK	
DAILY MAINTENANCE	
48. CLEANING THE CENTRAL BRUSH	44
49. CLEANING THE SIDE BRUSH	
50. CLEANING OF THE DIESEL MOTOR'S CYCLONE PREFILTER	
51. CLEANING THE DIESEL MOTOR'S RADIATOR	
52. MAINTENANCE OF THE COMBUSTION ENGINE	
WEEKLY MAINTENANCE	
53. CLEANING THE SUCTION FILTER	
54. CLEANING THE DEBRIS HOPPER	
55. CENTRAL BRUSH ADJUSTMENT	
56. SIDE BRUSH ADJUSTMENT	
57. CLEANING THE DIESEL ENGINE'S AIR FILTER	
58. CHECKING THE HYDRAULIC SYSTEM OIL LEVEL	
59. CHECKING THE LEVEL OF THE DIESEL MOTOR COOLANT	
60. ADJUSTMENT OF THE CENTRAL BRUSH'S REAR FLAP	
61. ADJUSTMENT OF THE SIDE FLAPS	
62. MAINTENANCE OF THE COMBUSTION ENGINE	
EMERGENCY MAINTENANCE	
63. CENTRAL BRUSH REPLACEMENT	
64. SIDE BRUSH REPLACEMENT	
66. MAINTENANCE OF THE BRAKING SYSTEM FLUID	
67. MAINTENANCE OF THE HYDRAULIC FLUID	
68. REPLACING THE HYDRAULIC SYSTEM FILTER	
69. REPLACING THE STARTER BATTERY (VERSIONS WITH COMBUSTION ENGINES)	
70. REPLACEMENT OF THE CENTRAL BRUSH'S REAR FLAP	
71. SIDE FLAP REPLACEMENT	
72. REPLACEMENT OF HEADLIGHT BULB	
73. REPLACING THE LPG CYLINDER (BIFUEL VERSION)	
TROUBLESHOOTING	
74. THE MACHINE DOES NOT START	
75. THE COMBUSTION ENGINE DOES NOT START	
76. THE MACHINE DOES NOT CLEAN WELL	
77. THE MACHINE LIFTS DUST DURING OPERATION	
78. EXCESSIVE OR ALTERED NOISE OF THE CENTRAL BRUSH	
79. EXCESSIVE OR ALTERED NOISE OF THE SIDE BRUSH	
80. FUSES	
RECOMMENDED PERIODIC MAINTENANCE OPERATIONS	
DISPOSAL	
CHOOSING AND USING THE BRUSHES	73
FC DECLARATION OF CONFORMITY FRRO	RE II SEGNALIBRO NON È DEFINITO



On consignment of the machine

When the machine is delivered to the customer, an immediate check must be performed to ensure all the material mentioned in the shipping documents has been received, in addition to verifying that the machine has not been damaged during transportation. If this is the case, the carrier must ascertain the extent of the damage at once, informing our customer service office. It is only by prompt action of this type that the missing material can be obtained, and compensation for damage successfully claimed.

Introductory comment

Even the best machines will only work well if used correctly and kept in good working order. We therefore suggest you read this instruction booklet carefully and read it again whenever difficulties arise while using the machine. If necessary, remember that our assistance service (organised in collaboration with our dealers) is always available for advice or direct intervention.

Identification data

For technical assistance or to request replacement parts, always give the model, the version and serial number written on the serial number plate.

Technical description

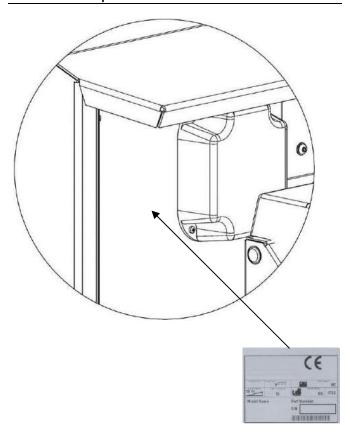
The TITAN are ride-on sweeping machines, powered electrically (with traction batteries) or with an internal combustion (endothermic) engine, for the cleaning of both internal and external surfaces with tiled, concrete or asphalt floors.

The machine must operate on dry surfaces, and if necessary can also work on wet surfaces making sure the vacuum action is not active. The machine features a central brush for the collection of brushed up material, a side brush for cleaning edges and corners, a vacuum system with filter to avoid raising dust, and a debris hopper that can be manually removed by means of a mechanical leverage.

Intended use

The sweeping machine is designed to clean both inside and outside surfaces with tiled, concrete and asphalt floors, for professional use in industrial, commercial and public places. The machine is only suitable for use in closed (or at least covered) places. The machine is not suitable for use in the rain, or under water jets. It is FORBIDDEN to use the machine for picking up dangerous dusts or inflammable liquids within places with a potentially explosive atmosphere. In addition, it is not suitable as a means of transport for people or objects.

Serial number plate





TECHNICAL DESCRIPTION	Unit of measure	TITAN 4400 B	TITAN 4400 BIF
Central brush working width	mm	800	
Working width (central brush + right side)	mm	1120	
Working width (central brush + right side + left side)	mm	14	
Maximum forward speed	km/h	8.5	9
Working capacity (central brush + right side brush)	m²/h	12070	12780
Central brush	No. / (Ø x I) mm	1 / 320	
Central brush rpm	rpm	310	350
Central brush motor type	- N- / 0	Orbital hydraulic 1-2 / 460	
Side brush	No. / Ø mm	60	70
Side brush rpm Side brush motor type	rpm -		
Type of traction motor	-	Orbital hydraulic Orbital hydraulic	
Traction wheel	No. / Ø mm	1 / 381	
Maximum gradient with full load	%	1/3	
Type of vacuum motor	-	Gear hydraulic	
Filter shaker electrical motor	V/W	12 / 110	
Front wheels	No. / Ø mm	2 / 400	
		4	
Oil capacity of the hydraulic system	I		
Turning circle	mm	15	
Type of vacuum filter	-	With p	
Vacuum filter material	-	Cloth	
Vacuum air flow	m³/h	16	
Filtering surface	m ²	Ī	
Debris hopper useful volume (1SL)	I	37	
Max load that can be lifted (without ride-on operator)	kg	18	
Dumping height	mm	13	
Machine width (without side brushes)	mm	1140	
Machine length	mm	20	
Machine height	mm	1430 2210	
Machine height with optional roof	mm		
Battery compartment size (I x L x h)	mm No. / rore	595x295x485	-
Number / Size of battery box (I x w x h) Rated battery voltage	No. / mm V	2 / 620x420x450	-
Battery weight (max)	kg	36 340	-
Starter battery	V/Ah	- -	55 / 12
Starter battery weight (max)	kg	<u> </u>	12.5
Size of LPG cylinder (D x h)	mm	<u> </u>	270 x 580
LPG cylinder weight (tare + LPG)	kg		10 + 12
Combustion engine oil sump capacity	l Kg	-	1.1
Combustion engine fuel	-	-	Gasoline
Combustion engine fuel tank capacity	ı	-	6
Combustion engine capacity	cm ³	-	389
Combustion engine fuel consumption at rated power	l/h - rpm	-	-
Combustion engine maximum torque	Nm - rpm	-	26.5 - 2500
Combustion engine coolant system capacity	Ι .	-	
Combustion engine number of cylinders	-	-	1
Maximum power combustion engine	kW - rpm	-	-
Type of combustion engine	-	-	HONDA GX390
Machine weight (empty and without batteries)	kg	750	-
Machine weight (empty and without LPG cylinder and fuel)	kg	-	-
Machine weight (empty and without diesel)	kg	-	-
Gross weight in running order (machine + batteries + operator)	kg	1380	-
Gross machine weight when ready for use (machine + gasoline + LPG	kg	-	-
cylinder + operator)			
Gross weight in running order (machine + batteries + operator)	kg	- 01 /	-
Sound pressure level (ISO 11201) - L pA	dB (A)	81,4	-
Uncertainty K _{pA}	dB (A)	1.4	-
Sound power level (ISO 3744) - L _{WA} Hand vibration level (ISO 5349)	dB (A)	86,2 0,182	-
Body vibration level (ISO 3349)	-	0,182	-
Dody vibration level (100 2001)	<u> </u>	0,003	-





Main switch symbol (battery version)

Used on the instrument panel, to indicate the key switch for machine operation on (I) or off (0)



Symbol denoting horn
Used to indicate the acoustic alarm button



Debris hopper movement symbol

Used on the instrument panel, to indicate the safety button that controls the movement of the debris hopper



Total - partial work hours symbol (battery version)

Used on the instrument panel to indicate the button that allows the hours and partial hours that the machine has been working to be displayed



Total - partial work hours graphic display (battery version)

Used on the instrument panel to indicate the graphic display that allows the hours and partial hours of work to be displayed



Amperage draw graphic display (battery version)

Used on the instrument panel to indicate the graphic display that allows the machine's amperage draw to be displayed



Graphic display of the charge level of the batteries (battery version)

Used on the instrument panel to indicate the graphic display that allows the charge level of the batteries to be displayed



Filter shaker symbol

Used on the instrument panel to indicate the button that starts the vibrating shaker on the filter unit



Symbol denoting headlights

Used on the instrument panel to indicate the button that switches on or switches off the headlights





Symbol indicating main switch is on (battery version)

It is used on the instrument panel to indicate the green warning light showing that the main key switch is in operation



Symbol for braking system pressure fault

Used on the instrument panel to indicate the red warning light (battery version) and green warning light (bifuel version), which signals a lack of oil in the braking system



Parking brake symbol

Used on the instrument panel to indicate the red warning light (battery version) and green warning light (bifuel version), which signals that the parking brake is engaged



Symbol indicating headlights are on (battery version)

Used on the instrument panel to indicate the green warning light showing that the front headlights are on



Hydraulic system critical oil level symbol

Used on the instrument panel to indicate the red warning light (battery version) and green warning light (bifuel version) showing that the oil level in the hydraulic system has reached a critical level for the correct functioning of the machine



Hydraulic system clogged filter symbol

Used on the instrument panel to indicate the red warning light (battery version) and green warning light (bifuel version) showing that the oil level in the hydraulic system is clogged and is compromising the correct functioning of the machine



Hydraulic system critical oil temperature symbol

Used on the instrument panel to indicate the red warning light (battery version) and green warning light (bifuel version) showing that the temperature of the oil in the hydraulic system has reached a level that is compromising the correct functioning of the machine



Debris hopper hatch open symbol

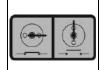
Used on the instrument panel to indicate the green warning light showing that the hatch of the hopper is open



Symbol for the type of fuel to inject into the combustion engine (bifuel version)

Used on the instrument panel for the three-position switch for selecting the type of fuel to be injected into the combustion engine carburettor





Machine general system continuity symbol (bifuel version)

Used on the instrument panel to indicate the emergency switch that allows you to cycle the uninterrupted flow of electricity in the machine's general system



Hydraulic system oil level symbol

Used on the instrument panel to indicate the "maximum" and "minimum" levels of the oil in the machine's hydraulic system



Debris hopper hatch closed symbol

Used on the instrument panel to indicate the direction to push the lever that controls the movement of the hopper hatch, to close it



Debris hopper hatch open symbol

Used on the instrument panel to indicate the direction to push the lever that controls the movement of the hopper hatch, to open it



Debris hopper lifting symbol

Used on the instrument panel to indicate the direction to push the lever that controls the movement of the hopper hatch to bring it to the height for emptying



Debris hopper lowering symbol

Used on the instrument panel to indicate the direction to push the lever that controls the movement of the hopper to return it to a work position



Symbol for work speed regulation (bifuel version)

Used on the steering column to indicate the manual accelerator



Parking brake symbol

Used on the machine to indicate the pedal for engaging the parking brake



Transport hook symbol

Used on the machine to identify where to screw down the eye bolts for towing the machine safely





Vacuum motor active symbol

Used on the machine to identify the direction the lever that controls the ignition of the vacuum motor has to be turned



Vacuum motor off symbol

Used on the machine to identify the direction to turn the lever that controls the shutting off of the vacuum motor



Central brush in work position symbol

Used on the instrument panel to indicate the direction to push the lever that controls the central brush to return it to a work position



Central brush in idle position symbol

Used on the instrument panel to indicate the direction to push the lever that controls the central brush to put it in an idle position



Right side brush in work position symbol

Used on the instrument panel to indicate the direction to push the lever that controls the right side brush to put it in a work position



Right side brush in idle position symbol

Used on the instrument panel to indicate the direction to push the lever that controls the right side brush to put it in an idle position



Forward movement symbol

Used to identify the pedal to press to move forward



Reverse symbol

Used to on the machine identify the pedal to press to move in reverse



Combustion engine start-up symbol (bifuel version)

Used on the instrument panel to warn that the combustion engine should be started only in gasoline mode



GENERAL SAFETY REGULATIONS

The regulations below must be carefully followed in order to avoid harm to the operator and damage to the machine.

WARNING:

- Read the labels on the machine carefully. Do not cover them for any reason and replace them immediately if they become damaged.
- The machine must be used exclusively by authorised and trained personnel.
- The machine is designed for dry use only.
- Do not use the machine on surfaces with an inclination greater than the one shown on the plate.
- The machine is not suitable for cleaning rough or uneven floors. Do not use the machine on slopes.
- In the event of danger immediately use the handle on the battery connector (battery versions), or else turn the battery cut-off switch (Diesel Bifuel versions).
- For all maintenance interventions, switch off the machine and disconnect the battery connector and/or the power supply cable.
- Children must be supervised to ensure they do not play with the device.
- During the working of the machine, pay attention to other people and especially to children.
- Only use the brushes supplied with the machine, or those specified in the "CHOOSING AND USING THE BRUSHES" paragraph of the instruction manual. The use of other brushes could compromise safety levels.

WARNING:

- The machine is not suitable for use by children and persons with reduced physical, mental and sensory capabilities, or people who lack experience and knowledge.
- The machine must not be used or stored outdoors, in damp conditions or directly exposed to rain.
- The storage temperature must be between -25°C and +55°C; do not store outdoors in damp conditions.
- Conditions of use: room temperature between 0°°C and 40°°C with relative humidity between 30 and 95%.
- The socket for the battery charger cable must have a prescribed earth connection.
- Adapt the speed to the adhesion conditions.
- Do not use the machine as a means of transport.
- The machine does not cause harmful vibrations.
- Do not use the machine in an explosive atmosphere.
- Do not use the device to collect dangerous powders.
- The machine is not suitable for cleaning carpets.
- Do not place any liquid containers on the machine.
- Avoid working with the brushes when the machine is standing still, so as not to damage the floor.
- In the event of a fire, use a powder extinguisher. Do not use water.
- Do not knock against shelving or scaffolding, where there is a danger of falling objects. The operator must always be equipped with the appropriate safety devices (gloves, shoes, helmet, goggles, etc.).
- If the machine does not work properly, check this is not caused by failure to carry out routine maintenance. Otherwise, ask for intervention of the authorised technical assistance centre.
- If you need to replace any components, request the ORIGINAL spare parts from an Authorised dealer and/or Retailer.
- Restore all electrical connections after any maintenance interventions.
- Before using the machine, check that all the hatches and covers are positioned as shown in this Use and Maintenance Manual.
- Do not remove any protection devices which require the use of tools in order to be removed.
- Do not wash the machine with direct water jets or with pressurised water, nor with corrosive substances.
- Have the machine checked by an authorised technical assistance centre every year.
- When disposing of consumable materials, observe the laws and regulations in force.
- When your machine has reached the end of its long working life, dispose of the materials it contains (especially oils, batteries and electronic
 components) in an appropriate manner, and bearing in mind that the machine itself was constructed using 100% recyclable materials.
- The batteries must be removed from the machine before its disposal. The batteries must be disposed of in a safe manner, fully observing the laws and regulations in force.
- Keep children and animals away from the powered motor, as it heats up and may cause burns and injuries (both directly and via the machines which it
 moves).
- Learn how to switch the combustion engine off quickly, and how to use all the controls. (versions with combustion engine)
- When the engine is on, do not bring flammable objects near, for example gasoline, matches, etc. (versions with combustion engine)
- Top up the fuel in a well-ventilated area, with the motor switched off. The fuel is highly inflammable and may explode. (versions with combustion engine)
- Do not completely fill the fuel tank. Check the cap is firmly closed. (versions with combustion engine)
- If any fuel is spilt, clean the area thoroughly and allow the vapours to disperse before switching on the motor. (versions with combustion engine)
- Do not smoke or take any unprotected flames in the area where the motor is filled with fuel, or where the gasoline is stored. (versions with combustion engine)
- The exhaust gases contain carbon monoxide an odourless, colourless, but highly poisonous gas. Avoid inhalation. Do not switch the motor on in a closed garage or in a room without windows (versions with combustion engine)



1. HANDLING OF THE PACKED MACHINE

The machine is contained in specific packaging with a pallet for the handling with fork trucks. The packages cannot be placed on top of each other.

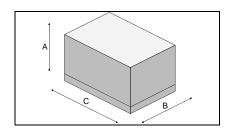
The overall mass of the machine (machine empty and with a side brush) with packaging is:

TITAN 4400 B = 796 kg TITAN 4400 BIF = 000 kg

The dimensions of the packaging is as follows:

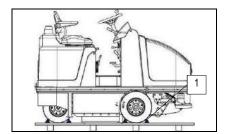
TITAN 4400

A: 1650 mm B: 1860 mm C: 2350 mm

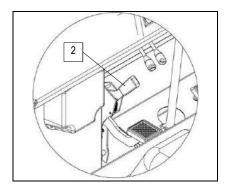


2. HOW TO UNPACK THE MACHINE

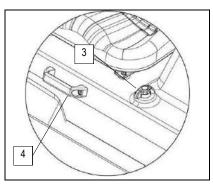
- 1. Remove the outer packaging
- 2. The machine is secured to the pallet with wedges that lock the wheels, remove these wedges (1)



- 3. Disengage the parking brake by turning the lever (2) upwards
- 4. Check the main machine switch is in the "OFF" position, and if this is not the case, turn it by a quarter rotation to the left

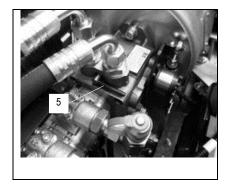


- 5. Turn the knob (3) anticlockwise to release the rotation of the rear cover
- 6. To access the motor compartment, grip the front part of the rear cover (4)
- 7. Lift up, rotating the rear cover to its maximum rotation

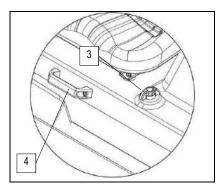




- 8. Rotate the lever (5) on the by-pass valve until it is vertical; this will put the hydraulic system on standby.
- 9. Lower the rear cover as far as the working position
- 10. Turn the knob (3) clockwise to block the rotation of the rear cover
- 11. Use a chute to get the machine down from the pallet, pushing it backwards
- 12. Keep the pallet for any future transport needs



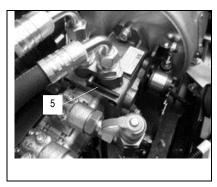
- 13. Turn the knob (3) anticlockwise to release the rotation of the rear cover
- 14. To access the motor compartment, grip the front part of the rear cover (4)
- 15. Lift up, rotating the rear cover to its maximum rotation



- 16.Rotate the lever (5) on the by-pass valve until it is horizontal; this will start the hydraulic system working.
- 17. Lower the rear cover as far as the working position
- 18. Turn the knob (3) clockwise to block the rotation of the rear cover



WARNING: if the product is delivered in cardboard containers, handle the packed product with suitable lifting means that comply with the legal requirements



3. HOW TO MOVE THE MACHINE

- 1. Make sure the debris hopper is empty, otherwise empty it completely
- 2. Check the central brush is lifted up off the ground
- 3. Check the side brush(es) is/are lifted up off the ground
- 4. Place it on a pallet, using a chute
- 5. Check the main machine switch is in the "OFF" position, and if this is not the case, turn it by a quarter rotation to the left
- 6. Engage the parking brake
- 7. Secure the machine to the pallet using wooden wedges



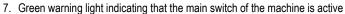
4. INSTRUMENT PANEL COMPONENTS (BATTERY VERSION)

The instrument panel components are identified as follows:

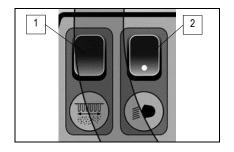
- 1. Vibrating filter shaker control switch
- 2. Front headlights control switch
- 3. Total or partial hour meter selector button

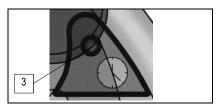


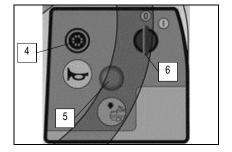
- 5. Dead man's safety button for lowering the hopper
- 6. Main key switch

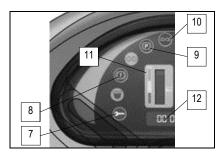


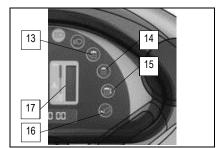
- 8. Red warning light indicating low brake oil level (down to reserve)
- 9. Red warning light indicating that the parking brake is on
- 10. Green warning light indicating that the machine headlights are on
- 11. Indicator light for the charge level of the batteries
- 12. Hour meter display (absolute or partial)
- 13. Red warning light indicating the oil level of the hydraulic system is low
- 14. Red warning light indicating the oil filter of the hydraulic system is clogged
- 15. Red warning light indicating the oil temperature of the hydraulic system is at a critical level
- 16. Green indicator light showing that the hopper hatch is open
- 17. Indicator light for the level of the machine's amperage draw









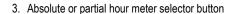




5. INSTRUMENT PANEL COMPONENTS (DIESEL VERSION)

The instrument panel components are identified as follows:

- 1. Filter shaker control switch
- 2. Front headlights control switch



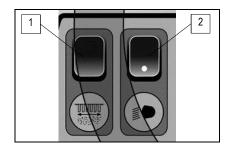


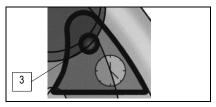
- 5. Dead man's button for lowering the hopper
- 6. Main key switch

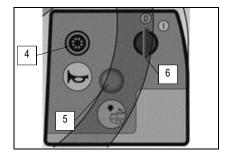


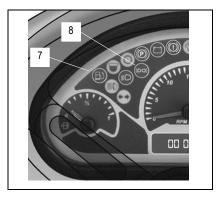
7. Yellow warning light indicating that the fuel level is low8. Green warning light indicating that the machine headlights are on

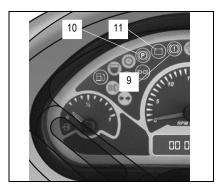
- 9. Red warning light indicating low brake oil level (down to reserve) 10. Red warning light indicating that the parking brake is on
- 11. Red indicator light indicating that the alternator is not recharging the battery





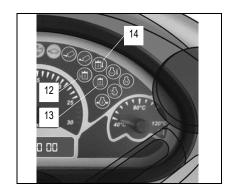




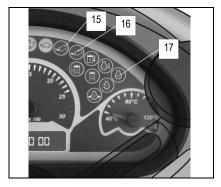




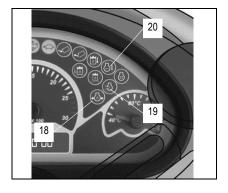
- 12. Red warning light indicating the oil level of the hydraulic system is low
- 13. Red warning light indicating the oil filter of the hydraulic system is clogged
- 14. Red warning light indicating the oil temperature of the hydraulic system is at a critical level



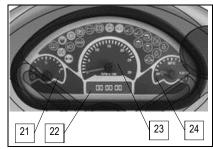
- 15. Red indicator light showing that the hopper hatch is closed
- 16. Green indicator light showing that the hopper hatch is open
- 17. Yellow indicator light showing that the combustion engine's glow plugs are in the heating phase



- 18. Red warning light indicating the combustion engine's oil pressure is low
- 19. Red warning light indicating the air filter of combustion engine is clogged
- 20. Red warning light indicating the temperature of the combustion engine's coolant is at a critical level



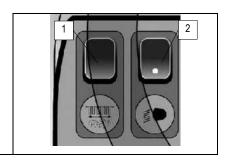
- 21. Fuel level display
- 22. Hour meter display (absolute or partial)
- 23. Rev counter for the combustion engine
- 24. Combustion engine's coolant temperature display



6. INSTRUMENT PANEL COMPONENTS (BIFUEL VERSION)

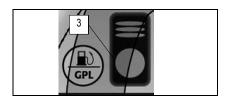
The instrument panel components are identified as follows:

- 1. Vibrating filter shaker control switch
- 2. Front headlights control switch

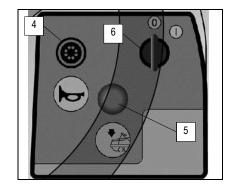




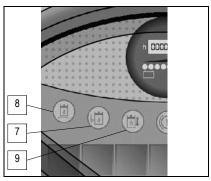
3. Switch to select the type of fuel to be injected into the carburettor of the combustion engine



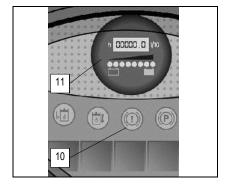
- 4. Horn button
- 5. Dead man's button for lowering the hopper
- 6. Main key switch



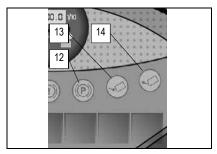
- 7. Green warning light indicating the oil level of the hydraulic system is low
- 8. Green warning light indicating the oil filter of the hydraulic system is clogged
- 9. Green warning light indicating the oil temperature of the hydraulic system is at a critical level



- 10. Green warning light indicating low brake oil level (down to reserve)
- 11. Hour meter display (absolute or partial)



- 12. Green warning light indicating that the parking brake is on
- 13. Green indicator light showing that the hopper hatch is closed
- 14. Green indicator light showing that the hopper hatch is open

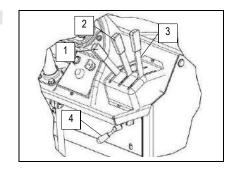




7. CONTROL PANEL COMPONENTS (BATTERY VERSION)

The control panel components in the diesel version are identified as follows:

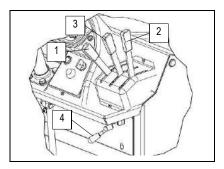
- 1. Central brush control lever
- 2. Left side brush control lever (optional)
- 3. Right side brush control lever
- 4. Control lever for activating and deactivating the vacuum turbine



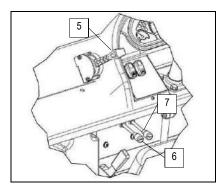
8. CONTROL PANEL COMPONENTS (VERSION WITH COMBUSTION ENGINE)

The control panel components in the diesel version are identified as follows:

- 1. Central brush control lever
- 2. Right side brush control lever
- 3. Left side brush control lever (optional)
- 4. Control lever for activating and deactivating the vacuum turbine



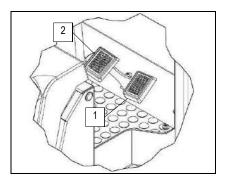
- 5. Lever for adjusting the number of revs of the combustion engine
- 6. Control lever for the hopper hatch
- 7. Control lever for raising the hopper



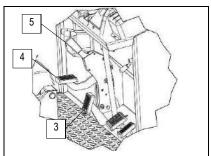
9. FOOTBOARD FOOTREST COMPONENTS (BATTERY VERSION)

The components of the footboard are identified as follows:

- 1. Forward movement pedal
- 2. Backward movement pedal

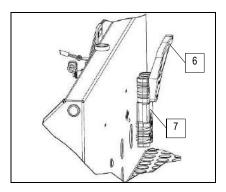


- 3. Brake pedal
- 4. Parking brake pedal
- 5. Lever for releasing the parking brake





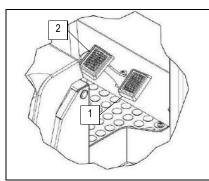
- 6. Battery connector handle
- 7. Electrical system connector



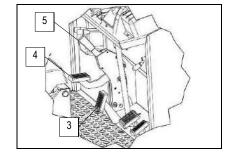
10. FOOTBOARD FOOTREST COMPONENTS (VERSION WITH COMBUSTION ENGINE)

The front components of the footboard are identified as follows:

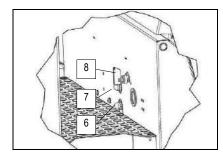
- 1. Forward movement pedal
- 2. Backward movement pedal



- 3. Brake pedal
- 4. Parking brake pedal
- 5. Lever for releasing the parking brake



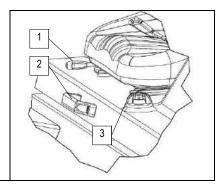
- Hydraulic system minimum oil level bulb
 Hydraulic system maximum oil level bulb
- 8. Emergency button for starter battery cut-off



11. REAR COVER COMPONENTS

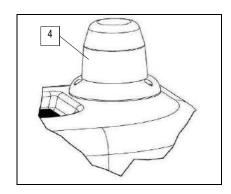
The rear cover components are identified as follows:

- 1. Seat adjustment lever
- 2. Handle for raising the cover
- 3. Cover rotation catch





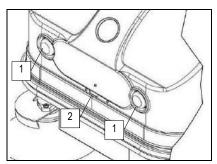
4. Blinking light



12. FRONT COVER COMPONENTS

The front cover components are identified as follows:

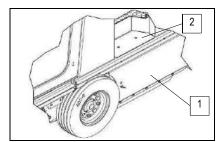
- 1. Headlights
- 2. Handle for raising the cover



13. SIDE COMPONENTS

The front cover components are identified as follows:

- 1. Side hatch
- 2. Step for getting on and off



14. TYPE OF BATTERY (BATTERY VERSION)

To power the machine, two 18V battery boxes with nine 2V 480 Ah/5h liquid electrolyte components are needed. To perform well, OTHER TYPES SHOULD NOT BE USED. The batteries must meet the requirements laid out in the norms: CEI EN 60254-1:2005-12 (CEI 21-5) + CEI EN 60254-2:2008-06 (CEI 21-7)



15. TYPE OF STARTER BATTERY (VERSION WITH COMBUSTION ENGINE)

As a starter battery, you are advised to use a 12V/55 Ah C5 battery. To perform well, OTHER TYPES SHOULD NOT BE USED. The battery must meet the requisites indicated in standards CEI EN 50342, CEI EN 60095-2 and CEI EN 60095-4





16. BATTERY MAINTENANCE AND DISPOSAL

For maintenance and recharging, respect the instructions provided by the battery manufacturer.

Particular attention must be paid when choosing the battery charger, if not supplied, since there are different kinds according to the type and capacity of the battery.

When the battery reaches the end of its working life, it must be disconnected by expert, trained personnel, then lifted (using the grips and suitable lifting devices) to remove it from the battery compartment. EXHAUSTED BATTERIES ARE CLASSIFIED AS DANGEROUS WASTE AND MUST BE CONSIGNED TO THE AUTHORISED BODIES FOR CORRECT DISPOSAL.



WARNING: You are advised to always wear protective gloves, to avoid the risk of serious injury to your hands.



WARNING: You are advised to only lift and move the batteries with lifting and transportation means suitable for the specific weight and size

17. MAINTENANCE AND DISPOSAL OF THE COMBUSTION ENGINE



WARNING: For the maintenance and disposal of the combustion engine, observe the instructions given by the engine manufacturer (for maintenance) and current environmental hygiene norms (for disposal).

18. MAINTENANCE AND DISPOSAL OF THE LPG CYLINDER



WARNING: For the maintenance and disposal of the LPG cylinder, observe the instructions given by the cylinder manufacturer (for maintenance) and current environmental hygiene norms (for disposal).

19. HANDLING AND INSERTING THE BATTERIES (BATTERY VERSION)

The batteries must be housed in the special compartment beneath the rear cover. They should be handled using lifting equipment that is suitable in terms of both weight and coupling system. They must also satisfy the requirements of Standard CEI 21-5.



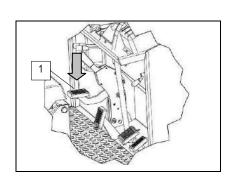
WARNING: For battery maintenance and daily recharging, you must fully respect the indications provided by the manufacturer or retailer. All installation and maintenance operations must be carried out by specialised personnel.

To insert batteries proceed as follows:

- 1. Block the machine by engaging the parking brake, pressing the pedal (1) down
- Check the main machine switch is in the "OFF" position, and if this is not the case, turn it by a quarter rotation to the left

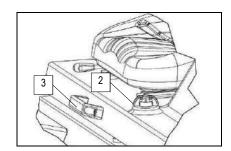


WARNING: you are advised to always wear protective gloves, to avoid the risk of serious injury to your hands.





- 3. Turn the cover rotation catch (2)
- 4. Using the handle (3) turn the rear cover as far as it will go

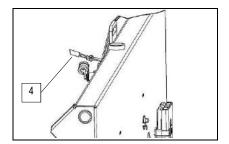


5. Using the right tools remove the screw fixing the cable (4) stopping the rear cover rotating



WARNING: Hold the cord stopping the rear cover rotating firmly during this operation, otherwise it could rotate too much and get damaged.

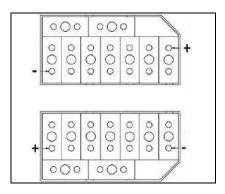
6. Turn the rear cover until there is space to get at the battery boxes, rest the cover on a structure to prevent extra-rotation that could damage the machine



- 7. Place the batteries inside the battery compartment using transport and handling equipment suitable for the weight and size of the batteries
- 8. Place the batteries in the battery compartment with the "+" and "-" poles opposite each other



WARNING: You are advised to only lift and move the batteries with lifting and transportation means suitable for the specific weight and size



20. CONNECTING THE BATTERIES AND BATTERY CONNECTOR (BATTERY VERSION)

- 1. Connect the batteries in series (1) using the jumper cables supplied, to the "+" and "-" poles
- 2. Connect the battery connector cable to the "+" and "-" poles to obtain a voltage of 36V on the terminals (2)
- 3. Connect the battery connector cable (2) to the machine connector (3)
- 4. Connect the 14 V line battery connector cable to the "+" (4) pole to obtain a voltage of 14V on the

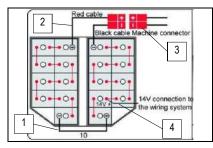


WARNING: All installation and maintenance operations must be carried out by expert personnel, trained at the specialised assistance centre

WARNING: It is recommended that the above-mentioned operations be carried out by personnel trained by the service centre.



WARNING: You are advised to always wear protective gloves, to avoid the risk of serious injury to your hands.



21. CONNECTING THE BATTERY CHARGER (BATTERY VERSION)

In order not to cause permanent damage to the batteries, it is essential to avoid their complete discharge: arrange the recharge within a few minutes of the switching on of the "discharged batteries" blinking light.



WARNING: never leave the batteries completely discharged, even if the machine is not being used. Check the battery charger is suitable for the batteries installed, in terms of both capacity and type.

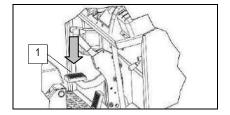


To connect the battery charger you must:

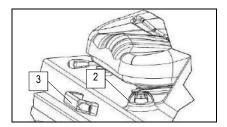
1. Move the machine near to the battery charger



WARNING: Park the machine in an enclosed place with adequate ventilation, on a flat and level surface; near the machine there must be no objects that could either damage it, or be damaged through contact with it.



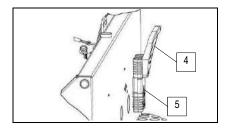
- 2. Block the machine by engaging the parking brake, pressing the pedal (1) down
- 3. Check the main machine switch is in the "OFF" position, and if this is not the case, turn it by a quarter rotation to the left. Remove the key from the instrument panel.
- 4. Turn the cover rotation catch (2)
- 5. Using the handle (3) turn the rear cover as far as it will go



- 6. Gripping the handle (4) disconnect the electrical system connector from the battery connector (5)
- 7. Connect the battery charger cable connector



WARNING: You are advised to always wear protective gloves, to avoid the risk of serious injury to your hands.



The coupling connector of the battery charger is consigned inside the bag containing this instruction booklet, and must be assembled on the cables of the battery charger as indicated in the instructions.



WARNING: This process must be carried out by qualified personnel. An incorrect connection of the connector may cause problems with machine functioning.

- 8. Connect the recently wired cable to the external battery charger
- After the charging cycle is complete, the battery connector must be connected to the electrical system connector

WARNING: Make sure that the battery charger that is to be used is suitable for the batteries in the machine.



WARNING: Carefully read the use and maintenance instructions of the battery charger that is used for charging.

WARNING: Keep the seat mounting plate raised for the whole duration of the battery recharging cycle to allow gas fumes to escape.

WARNING: The place where the batteries are recharged should be sufficiently ventilated to allow any discharges of gas to escape.



WARNING: Danger of gas exhalation and leakage of corrosive liquids.

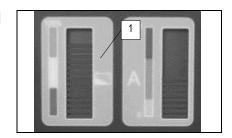


WARNING: danger of fire: do not go near with free flames



22. BATTERY CHARGE LEVEL INDICATOR (BATTERY VERSION)

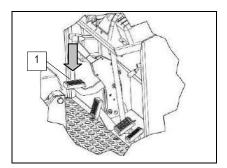
On the instrument panel of the machine there is a monitor (1) indicating (amongst other things) the battery charge status. If the led lights reach a watch level (red colour), the battery charging is critical and an intermittent buzzer will go off.



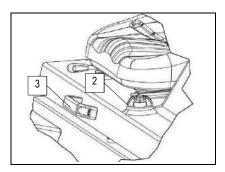
23. FILLING THE FUEL TANK (DIESEL VERSION)

The machine is supplied without any fuel in the tank of the combustion engine. To fill the tank, proceed as follows:

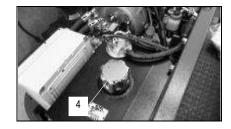
- 1. Block the machine by engaging the parking brake, pressing the pedal (1) down
- 2. Check the main machine switch is in the "OFF" position, and if this is not the case, turn it by a quarter rotation to the left



- 3. Turn the cover rotation catch (2)
- 4. Using the handle (3) turn the rear cover as far as it will go



5. Unscrew the cap (4) of the fuel tank and fill it up to the top.



WARNING: Diesel is highly inflammable and can explode.



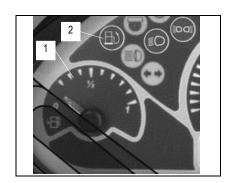
WARNING: Fill up the fuel tank in a well-ventilated area and with the machine off. Do not smoke or take any unprotected flames or sparks near the motor while it is being filled, or in the area where the gasoline is stored.

WARNING: during the filling operation, be careful not to spill the fuel. Spilt fuel or fuel vapours could ignite. If any fuel is accidentally spilt, remove it thoroughly before switching on the motor.



24. FUEL LEVEL INDICATOR (DIESEL VERSION)

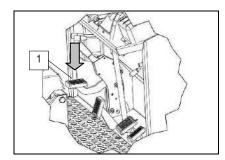
On the instrument panel of the machine there is a display (1) indicating the level of the fuel tank. If the yellow led comes on (2) it means that the tank is running extremely low and needs filling up.



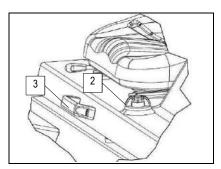
25. FILLING THE FUEL TANK (BIFUEL VERSION)

The machine is supplied without any fuel in the tank of the endothermic engine. To fill the tank, proceed as follows:

- 1. Block the machine by engaging the parking brake, pressing the pedal (1) down
- Check the main machine switch is in the "OFF" position, and if this is not the case, turn it by a quarter rotation to the left



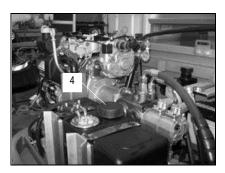
- 3. Turn the cover rotation catch (2)
- 4. Using the handle (3) turn the rear cover as far as it will go



5. Unscrew the cap (4) of the fuel tank and fill it up to the top.



WARNING: The machine does not have a fuel level indicator, so you must always check the level before using it.



WARNING: Gasoline is highly inflammable and may explode.



WARNING: Fill up the fuel tank in a well-ventilated area and with the machine off. Do not smoke or take any unprotected flames or sparks near the motor while it is being filled, or in the area where the gasoline is stored.

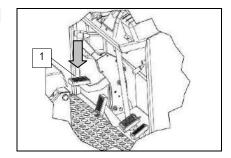
WARNING: during the filling operation, be careful not to spill the fuel. Spilt fuel or fuel vapours could ignite. If any fuel is accidentally spilt, remove it thoroughly before switching on the motor.



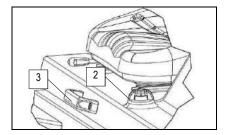
26. CHECKING THE OIL LEVEL OF THE COMBUSTION ENGINE

Before checking the level of oil in the combustion engine, do as follows:

- 1. Block the machine by engaging the parking brake, pressing the pedal (1) down
- Check the main machine switch is in the "OFF" position, and if this is not the case, turn it by a quarter rotation to the left



- 3. Turn the cover rotation catch (2)
- 4. Using the handle (3) turn the rear cover as far as it will go



5. Follow the procedures set out in the combustion engine's use and maintenance manual

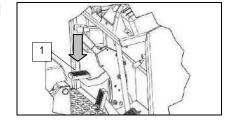


WARNING: Always check the motor before using it (and read the relevant use and maintenance manual). In this way, you will avoid any accidents or damage to the motor.

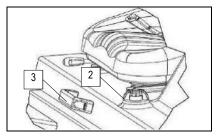
27. CHECKING THE COMBUSTION ENGINE'S AIR FILTER

Before checking the condition of the combustion engine's air filter, do as follows:

- 1. Block the machine by engaging the parking brake, pressing the pedal (1) down
- 2. Check the main machine switch is in the "OFF" position, and if this is not the case, turn it by a quarter rotation to the left



- 3. Turn the cover rotation catch (2)
- 4. Using the handle (3) turn the rear cover as far as it will go



5. Follow the procedures set out in the combustion engine's use and maintenance manual



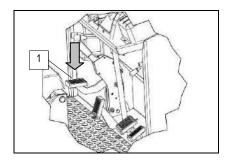
WARNING: Always check the motor before using it (and read the relevant use and maintenance manual). In this way, you will avoid any accidents or damage to the motor.



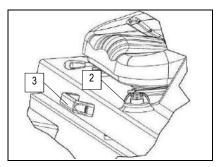
28. CONNECTING THE LPG CYLINDER (BIFUEL VERSION)

The machine is supplied without an LPG cylinder. To connect the cylinder to the machine, proceed as follows:

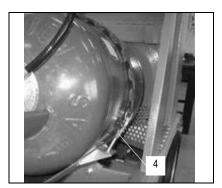
- 1. Block the machine by engaging the parking brake, pressing the pedal (1) down
- Check the main machine switch is in the "OFF" position, and if this is not the case, turn it by a quarter rotation to the left



- 3. Turn the cover rotation catch (2)
- 4. Using the handle (3) turn the rear cover as far as it will go



5. Loosen the tie rod (4) with the right equipment



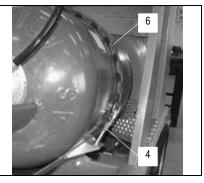
Position the cylinder as shown in the figure. If it is in the right place, the tap (5) will be on the rear of the machine.



WARNING: Use only 15kg LPG cylinders with dimensions of 315x655 (\emptyset max x height in millimetres)

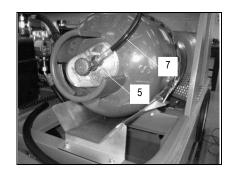


7. Fix the chain (6) to the tie rod (4), using suitable equipment tension the chain (6) by tightening the tie rod (4)





- 3. Tighten the tube (7) to the tap (3). Remember to insert the seal that's supplied with the cylinder.
- 9. Fully open the cylinder tap (3).

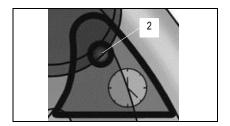


29. HOUR METER (BATTERY VERSION)

On the instrument panel of the machine there is a display (1) indicating the total number of working hours, or by pressing the button (2) the partial hours are displayed. The total number of hours display is divided into three pairs of numbers that identify the effective work hours that have passed.



The partial number of hours display is divided into three pairs of numbers, the first four identify the hours that have passed, while the last two numbers identify the tenths of an hour that have passed. The flashing hourglass symbol indicates that the hour meter is counting the time the machine is operating.

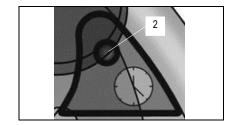


30. HOUR METER (DIESEL VERSION)

On the instrument panel of the machine there is a display (1) indicating the total number of working hours, or by pressing the button (2) the partial hours are displayed. The total number of hours display is divided into three pairs of numbers that identify the effective work hours that have passed.

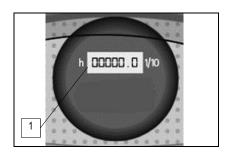


The partial number of hours display is divided into three pairs of numbers, the first four identify the hours that have passed, while the last two numbers identify the tenths of an hour that have passed. The flashing hourglass symbol indicates that the hour meter is counting the time the machine is operating.



31. HOUR METER (BIFUEL VERSION)

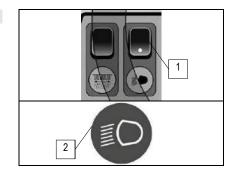
On the instrument panel of the machine there is a display (1) indicating the effective number of working hours. It is a line composed of 8 numbers, which indicate the hours and tenths of an hour the machine has been operating. The flashing ":" symbol indicates that the hour-counter is counting the machine functioning time.





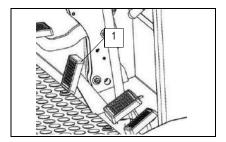
32. TURNING LIGHTS ON/OFF

The machine is equipped with two front headlights, to help the operator to work in low light. To switch on the headlights simply turn the switch (1) located on the instrument panel to the "I" position and the green indicator light (2) on the instrument panel will immediately illuminate; the lights will remain on until you again operate the switch.



33. SERVICE BRAKE - PARKING BRAKE

The machine has a mechanical braking system, in normal conditions just press the pedal (1) down.

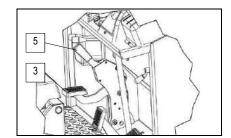


In case of lack of oil in the braking system, the red warning light (2) on the instrument panel will come on; check the level in the brake oil tank located behind the vehicle nose.





To engage the parking brake press the pedal (3) down, the red warning light (4) on the instrument panel will come on. To disengage the parking brake, use the lever (5).

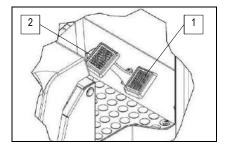


34. WORKING FORWARD SPEED

To move the machine in the work direction, turn the key to "ON - I" then press the pedal (1) down, adjusting the speed by altering the degree of pressure on the pedal. To go in reverse, press the pedal (2) down.



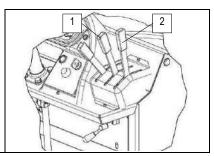
WARNING! The reverse speed is lower than the forward speed to comply with current health and safety standards.



35. SIDE BRUSH ASSEMBLY

To assemble the side brush, proceed as follows:

- 1. Check that the side brush is raised off the ground, if not use the lever (1) on the control panel (for the left side brush), while using the lever (2) on the control panel (for the right side brush)
- 2. Engage the parking brake located on the left side of the machine

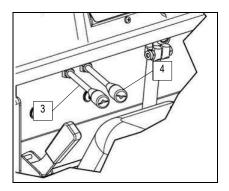




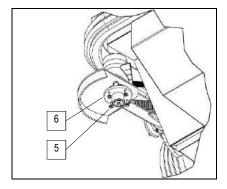
- 3. Turn the main machine switch to the "ON" position, turn it by a quarter rotation to the right
- 4. Make sure that the hopper hatch is closed, if this is not the case not pull the lever (3) upwards
- 5. Raise the hopper to its maximum height, pulling the lever (4) up, engage the safety catches supplied with the machine



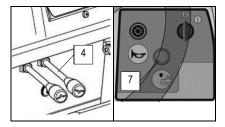
WARNING! The safety catches, supplied with the machine, should be inserted into the shafts of the pistons controlling the raising of the hopper.



- Check the main machine switch is in the "OFF" position, and if this is not the case, turn it by a quarter rotation to the left
- 7. With the proper equipment, remove the screws (5) in the side brush hub
- 8. Insert the side brush into the brush hub (6)
- 9. With the proper equipment, fix the side brush to the brush hub (6) using the screws (5)



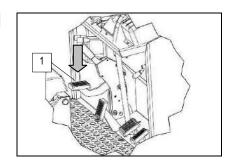
- 10. Remove the safety catches
- 11. Turn the main machine switch to the "ON" position, turn it by a quarter rotation to the right
- 12. Lower the hopper until it is in the work position, pulling the lever (4) downwards, while at the same time pushing the dead man's button (7) on the instrument panel



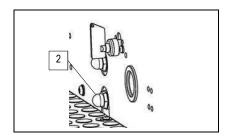
36. CHECKING THE HYDRAULIC SYSTEM OIL

This machine is equipped with a hydraulic system. To ensure optimum machine performance, check the oil level in the following way:

- 1. Block the machine by engaging the parking brake, pressing the pedal (1) down
- Check the main machine switch is in the "OFF" position, and if this is not the case, turn it by a quarter rotation to the left



3. Check the oil is not below the minimum level, as seen on the transparent cap (2). If necessary, add more oil by following the instructions in the "MAINTAINING THE HYDRAULIC OIL LEVEL" chapter.



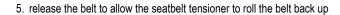


37. SAFETY BELT INSERTION (OPTIONAL)

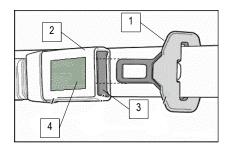
The machine can be equipped with a lap belt safety device which allows the operator to be anchored to the driving seat.

To fasten the safety belt proceed as follows:

- 1. position yourself on the driving seat
- 2. take hold of the mobile part (1) of the safety belt
- 3. wrap it around the abdominal area
- 4. insert the mobile part (1) into the slot on the fixed part (2)



To uncouple the safety belt press the button (3) and remove the mobile part (1) or push the rapid uncoupling button (4)





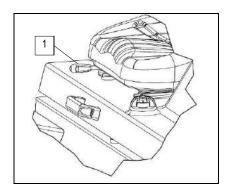


PREPARING TO WORK

38. SEAT ADJUSTMENT

The adjustment of the driver's seat is very important for ensuring a comfortable position for the operator, and to do this proceed as follows:

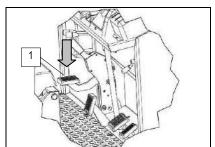
- 1. sit on the driver's seat
- 2. Use the lever (1), move the seat backwards or forwards until the most suitable position has been found



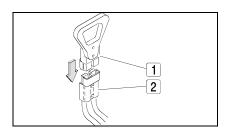
39. PREPARING THE BATTERY VERSION OF THE MACHINE TO WORK

Before beginning to work, it is necessary to:

- Block the machine by engaging the parking brake, pressing the pedal (1) down
 Check the main machine switch is in the "OFF" position, and if this is not the case, turn it by a quarter rotation to the left



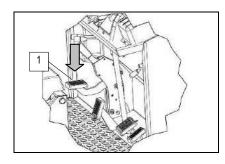
3. Connect the battery connector (1) to the electric system connector (2)



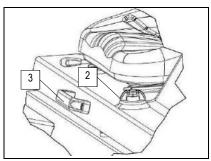
40. PREPARING THE DIESEL VERSION OF THE MACHINE TO WORK

Before beginning to work, it is necessary to:

- 1. Block the machine by engaging the parking brake, pressing the pedal (1) down
- 2. Check the main machine switch is in the "OFF" position, and if this is not the case, turn it by a quarter rotation to the left



- Turn the cover rotation catch (2)
- Using the handle (3) turn the rear cover as far as it will go





PREPARING TO WORK

 Check that the level of the radiator coolant is between the "MAX" notch and the "MIN" notch, and if necessary follow the instructions in the section "FILLING THE COMBUSTION ENGINE'S COOLANT TANK (DIESEL VERSION)"



WARNING: Check the level of the combustion engine's cooling system fluid with the engine off, with the engine at ambient temperature, with the machine parked on a flat surface.



6. Check that the cyclone filter is clean, if necessary follow the instructions in the section "CLEANING THE COMBUSTION ENGINE'S CYCLONE PREFILTER (DIESEL VERSION)"



 Check that the radiator is clean, if necessary follow the instructions in the section "CLEANING THE COMBUSTION ENGINE'S RADIATOR (DIESEL VERSION)"



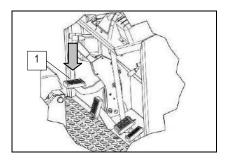
Check that the fuel tank is clean, if necessary follow the instructions in the section "FILLING THE FUEL TANK (DIESEL VERSION)"



41. PREPARING THE BIFUEL VERSION OF THE MACHINE TO WORK

Before beginning to work, it is necessary to:

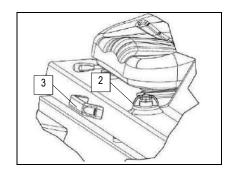
- 1. Block the machine by engaging the parking brake, pressing the pedal (1) down
- 2. Check the main machine switch is in the "OFF" position, and if this is not the case, turn it by a quarter rotation to the left





PREPARING TO WORK

- 3. Turn the cover rotation catch (2)4. Using the handle (3) turn the rear cover as far as it will go



5. Check that the fuel tank is full, if necessary follow the instructions in the section "FILLING THE FUEL TANK (BIFUEL VERSION)"



6. Check that the tap of the LPG cylinder is open, and if it is not, open it by turning it as indicated by the arrow "A" stamped on it.





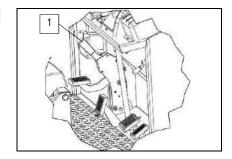
WORK

42. SWITCHING ON THE MACHINE, BATTERY VERSION

1. sit on the driver's seat



WARNING! The machine is fitted with a dead man's micro-switch beneath the seat; this prevents the machine from moving if the operator is not correctly seated



- Turn the key of the main switch a quarter of a turn clockwise (to position 1). Immediately, on the instrument panel, the display (3) will turn on indicating the charge level of the batteries, and also the display (4), indicating the machine's amperage draw
- 3. Check the parking brake is released, if not use the lever (1), the warning light (2) on the instrument panel will go out



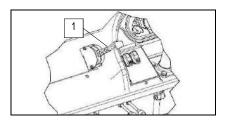
The display (3) shows the state of the charge of the batteries, when the batteries supplied with the machine are full the column composed of luminous notches arrives at the green zone of the scale printed on the instrument panel. As the batteries gradually run down, the notches go out and, with the batteries completely run down (red zone), the notches start to flash and an intermittent buzzer starts to sound. The flashing hourglass symbol indicates that the hour meter is counting the time the machine is operating.

43. SWITCHING ON THE MACHINE, DIESEL VERSION

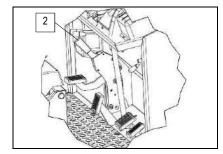
1. sit on the driver's seat



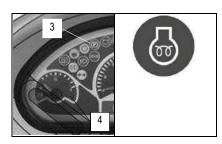
WARNING! The machine is fitted with a dead man's micro-switch beneath the seat; this prevents the machine from moving if the operator is not correctly seated



2. Check that the accelerator lever (1) is at the minimum, if not pull it upwards



- 3. Turn the key of the main switch a quarter of a turn clockwise (to position 1). Immediately, on the instrument panel, the display (4) will turn on indicating the level of fuel in the diesel tank
- 4. Check the parking brake is released, if not use the lever (2), the warning light (3) on the instrument panel will go out
- Wait for the yellow led of the glow plugs to go out, then bring the motor ignition switch to the "START" position (turning the key further to the right), and keep it there until the motor starts. When the engine starts, release the key



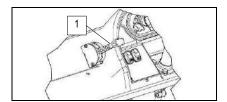


WORK



WARNING: Do not use the starter for more than 5 seconds at a time. If the motor does not start up, release the key and wait for 10 seconds before making a new attempt.

To ensure the machine works correctly, a few seconds after the combustion engine starts bringing the lever (1) to its limit, in this way the accelerator will be at its maximum stroke.

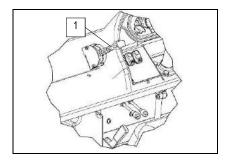


44. SWITCHING ON THE MACHINE, BIFUEL VERSION

- 1. sit on the driver's seat
- 2. Check that the accelerator lever (1) is at the minimum, if not pull it upwards



WARNING! The machine is fitted with a dead man's micro-switch beneath the seat; this prevents the machine from moving if the operator is not correctly seated



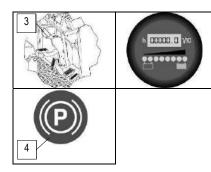
Select "GASOLINE" for the type of fuel to be injected into the carburettor of the combustion engine, using the switch (2) on the instrument panel



- 4. Turn the key of the main switch a quarter of a turn clockwise (to position 1).
- 5. Check the parking brake is released, if not use the lever (3), the warning light (4) on the instrument panel will go out
- Turn the key of the main switch a quarter of a rotation clockwise (to position ON). Bring the motor ignition switch to the START position (turning the key further to the right), and keep it there until the motor starts up. When the engine starts, release the key



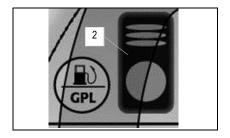
WARNING: Do not use the starter for more than 5 seconds at a time. If the motor does not start up, release the key and wait for 10 seconds before making a new attempt.





WARNING: To ensure the machine works correctly, a few seconds after the combustion engine starts bringing the lever (1) to its limit, in this way the accelerator will be at its maximum stroke.

- 7. To pass from gasoline to LPG put the switch (2) on the instrument panel in the intermediate step
- 8. As soon as the combustion motor is about to switch off, position the switch (2) on the instrument panel to "LPG"



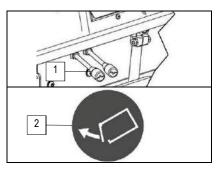
45. STARTING TO WORK

To start working, do as follows:

 Open the hopper hatch, pulling the lever (1) down. As soon as the debris hopper hatch is open, the indicator light (2) on the instrument panel will come on.



WARNING! If along the machine's path there are large pieces of waste, shut the hatch temporarily to allow the central brush to access and collect it

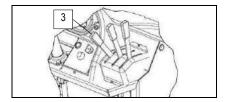




2. Lower the central brush, using the lever (3) on the control panel



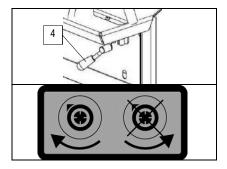
WARNING: The central brush will start to rotate as soon as it reaches its work position.



3. Start the vacuum, turn the lever (4) left



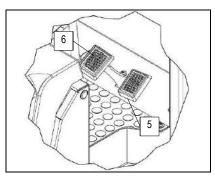
WARNING! When working on a wet area or if wet dirt is being collected, the vacuum motor should be switched off by turning the lever (6) to the right, and once the critical zone has passed the vacuum motor can be started again.



4. Press the accelerator pedal (5) to start moving the machine



WARNING: Adjust the working speed according to the amount of waste and debris to be collected



To make a reverse manoeuvre, push the accelerator pedal (6) downwards, the machine will begin to move backwards.



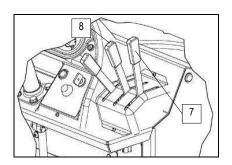
WARNING! The reverse speed is lower than the forward speed to comply with current health and safety standards.

If the dirt level requires it, lower the right side brush, (1SL versions) using the lever (7) on the control panel. If you want to lower the optional left brush (2SL versions), use the lever (8)



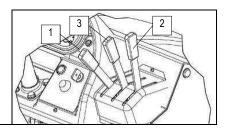
WARNING: Use the side brush or brushes (according to machine version) only on edges, as it is not assisted by the vacuum action.

WARNING: Both the central brush and the side brush will begin rotating as soon as they are in their work position.



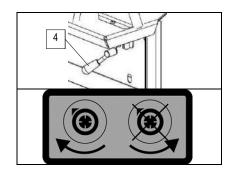
In order to achieve a correct vacuum action, clean the filter every 10 minutes and always before any discharge of the debris hopper. To do this, proceed as follows:

- 1. Stop the machine and engage the parking brake
- 2. Raise the central brush, using the lever (1) on the control panel
- 3. Raise the side brush or the side brushes if lowered, using the lever (2) for the right brush and the lever (3) for the left brush on the control panel





4. Switch off the vacuum, turn the lever (4) to the right

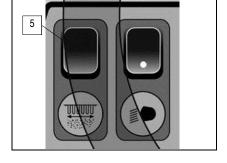


5. Activate the filter shaker on the filter by pressing the switch (5) on the control panel



WARNING! Do not keep the switch (5) pressed longer than ten seconds, repeat this operation two or three times.

Periodically check the filling of the tray and if necessary proceed to empty it. Bear in mind that the weight of the dirt collected is proportional to the specific weight of the material brushed up. In the case of heavy material such as sand, soil, gravel, etc. the tray should ideally not be filled more than 70%, otherwise it may be difficult to empty



If during the work the amperage draw (only for the battery versions) reaches a critical level, the machine should be stopped. The machine is fitted with display for diagnosing system anomalies and checking the electrical motor. Once a critical threshold has been reached, a horn will activate in this case, it is necessary to stop, park the machine in a suitable place and call for assistance.



If during the work the red warning light shown here on the side on the instrument panel comes on, it indicates that the level of oil in the braking system is "poor", you need to stop the work you are doing and take the machine to a suitable place for its maintenance and call for assistance.



If during the work the red warning light (battery version - diesel version) and the green one (Bifuel version) shown here on the side on the instrument panel come on, this indicates that the level of oil in the hydraulic system is "poor", you need to stop the work you are doing and take the machine to a suitable place for its maintenance and call for assistance.



If during the work the red warning light (battery version - diesel version) and the green one (Bifuel version) shown here on the side on the instrument panel come on, this indicates that the oil filter of the hydraulic system is clogged, you need to stop the work you are doing and take the machine to a suitable place for its maintenance and call for assistance.



If during the work the red warning light (battery version - diesel version) and the green one (Bifuel version) shown here on the side on the instrument panel come on, this indicates that the oil of the hydraulic system has reached a critical temperature, you need to stop the work you are doing and take the machine to a suitable place for its maintenance and call for assistance.





If during the work the red warning light shown here on the side on the instrument panel comes on, it indicates that there is a fault with the alternator (diesel version), you need to stop the work you are doing and take the machine to a suitable place for its maintenance and call for assistance.



If during the work the red warning light shown here on the side on the instrument panel comes on, it indicates that the air filter of the combustion engine is clogged (diesel version), you need to stop the work you are doing and take the machine to a suitable place for its maintenance and call for assistance.



If during the work the red warning light shown here on the side on the instrument panel comes on, it indicates that there is a fault with the oil pressure of the combustion engine (diesel version), you need to stop the work you are doing and take the machine to a suitable place for its maintenance and call for assistance.



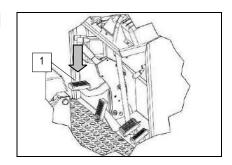
If during the work the fuel level displayed on the instrument panel reaches a critical zone the yellow indicator light comes on, indicating that the diesel fuel is running on reserves (diesel version) you need to stop the work you are doing and take the machine to a suitable place for its maintenance and fill up the fuel tank, following the instructions in the chapter "FILLING THE FUEL TANK (DIESEL VERSION)"



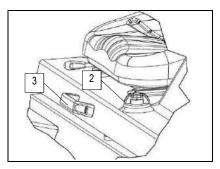
46. END OF THE LPG FUEL (BIFUEL VERSION)

If the LPG fuel finishes while working, do as follows:

- 1. Stop the machine and engage the parking brake, pressing the pedal (1) down
- 2. Turn the power to the machine off, turn the key of the machine's main switch a quarter rotation to the left



- 3. Turn the cover rotation catch (2)
- 4. Using the handle (3) turn the rear cover as far as it will go

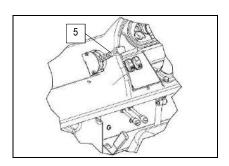


- 5. Close the tap (4) of the LPG cylinder, turn as indicated by the arrow "C" on it.
- 6. Return the rear cover to the working position





- 7. sit on the driver's seat
- 8. Check that the accelerator lever (5) is at the minimum, if not pull it upwards



- 9. Select "GASOLINE" for the fuel to be injected into the carburettor of the combustion engine, using the switch (6) on the instrument panel
- 10. Carry out the standard procedure for starting the machine





WARNING! To replace the LPG cylinder, carefully read the section "REPLACING THE LPG CYLINDER AND COMBUSTION MOTOR (BIFUEL VERSION)"

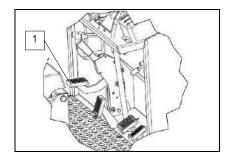


AT THE END OF WORK

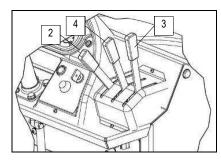
47. AT THE END OF THE WORK

At the end of the work, do as follows:

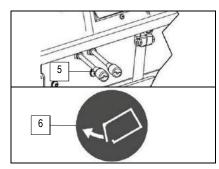
1. Stop the machine and engage the parking brake, pressing the pedal (1)



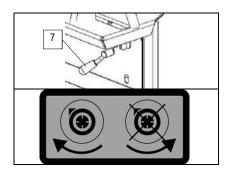
- 2. Raise the central brush from the ground, using the lever (2)
- 3. Raise the right side brush from the ground, using the lever (3)
- 4. Raise the left side brush from the ground (if present as an optional), using the lever (4)



5. Close the hopper hatch, pulling the lever (5) upwards. As soon as the debris hopper hatch is closed, the indicator light (6) on the instrument panel will go out.



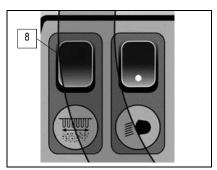
6. Switch off the vacuum, turn the lever (7) to the right



7. Activate the filter shaker on the filter by pressing the switch (8) on the control panel



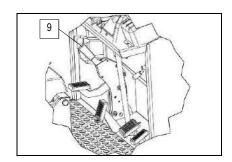
WARNING! Do not keep the switch (5) pressed longer than ten seconds, repeat this operation two or three times.





AT THE END OF WORK

8. Disengage the parking brake by means of the lever (9)



9. Bring the machine close to the waste unloading zone, stop it and engage the parking brake



WARNING! Calculate the distance between the machine and the waste container correctly, bearing in mind the rotation radius of the debris hopper when moving.

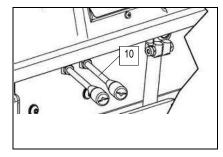
- 10. Raise the hopper to the desired height, pull the lever (10) upwards.
- 11. Disengage the parking brake
- Bring the machine close to the waste container, so that the debris hopper is inside the hopper's refill opening



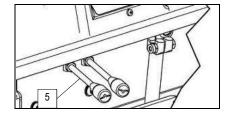
WARNING! Reduce the machine's movement speed when the debris hopper is lifted off the ground.

WARNING! Avoid unloading the debris while the machine is sloped.

WARNING! Do not activate the filter shaker while the debris hopper is lifted off the ground.



- 13. Engage the parking brake
- 14. Slowly open the hopper hatch, pulling the lever (5) upwards. As soon as the debris hopper is open, the refuse will start to come out.
- 15. Once the refuse has come out, close the hopper hatch, pulling the lever (5) downwards.



- 16. Disengage the parking brake
- 17. Remove the machine from the waste unloading zone, stop the machine and engage the parking brake



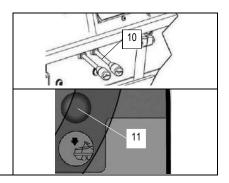
WARNING! Reduce the machine's movement speed when the debris hopper is lifted off the ground.

WARNING! Calculate the distance between the machine and the waste container correctly, bearing in mind the rotation radius of the debris hopper when moving.

- 18. Engage the parking brake
- 19. Lower the hopper, bringing it to a work position, pulling the lever (10) downwards.



WARNING! The hopper will not move until the dead man's button (11) on the instrument panel is pressed





AT THE END OF WORK

- 20. Disengage the parking brake
- 21. Take the machine to the designated machine storage place.
- 22. Engage the parking brake.

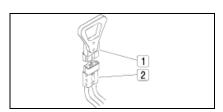


WARNING! Park the machine in a closed place, on a flat and level surface, where it cannot cause harm to people or damage to other property, but also be protected from any accidental fall of objects.

WARNING! For the diesel and Bifuel versions, avoid parking the machine near sources of heat.

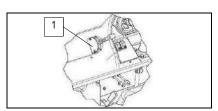
For the "battery" version, proceed as follows:

- 1. Bring the main machine switch to "OFF-0" by turning the key a guarter rotation to the left.
- 2. Disconnect the electrical system connector (1) from the battery connector (2)



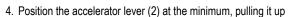
For the "diesel" version, proceed as follows:

- 1. Position the accelerator lever (1) at the minimum, pulling it up
- 2. Bring the main machine switch to "OFF-0" by turning the key a quarter rotation to the left.



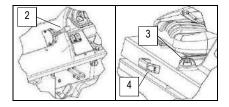
For the "Bifuel" version, proceed as follows:

- 1. Position the switch (1) on the instrument panel to the intermediate step
- 2. As soon as the combustion motor is about to switch off, position the switch (1) on the instrument panel to "GASOLINE"
- 3. Keep the motor on for a few minutes



- 5. Bring the main machine switch to "OFF-0" by turning the key a quarter rotation to the left.
- 6. Turn the cover rotation catch (5)
- 7. Using the handle (4) rotate the rear cover as far as it will go

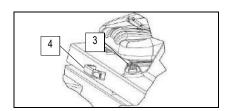




8. Close the tap of the LPG cylinder, turning as indicated by the letter "C" stamped on it.



9. Using the handle (4) rotate the rear cover and bring it to the work position 10. Turn the cover rotation catch (3)



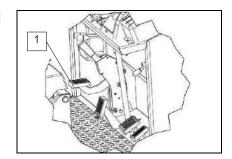


PERFORM ALL MAINTENANCE OPERATIONS IN SEQUENCE

48. CLEANING THE CENTRAL BRUSH

Proceed as follows in order to clean the central brush:

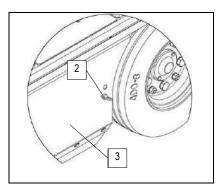
- 1. Engage the parking brake, pressing the pedal (1)
- Check the main machine switch is in the "OFF-0" position. If this is not the case, turn the key by a quarter rotation to the left.



3. Turn the knob (2) anticlockwise and open the right hatch (3)



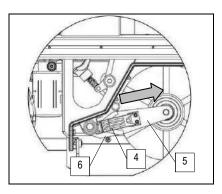
WARNING: This operation must be carried out using gloves to protect against contact with dangerous substances.



- 4. Release the hinge (4) fixing the articulated arm (5) of the central brush
- 5. Withdraw the articulated arm (5) of the central brush from the central brush control arm (6)



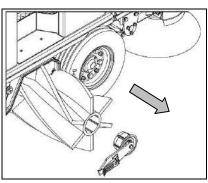
WARNING: This operation must be carried out using gloves to protect against contact with dangerous substances.



- 6. Withdraw the articulated arm (5) of the central brush from the central brush (7)
- 7. Remove the central brush (7) from the machine
- 8. Clean it under a jet of running water and remove any residue



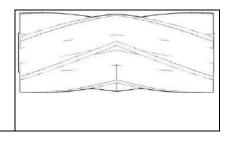
WARNING: This operation must be carried out using gloves to protect against contact with dangerous substances.



9. Reassemble all the elements.



WARNING: The brush is correctly fitted when, seen from above, the cusp forms an upturned "V" (refer to the picture)

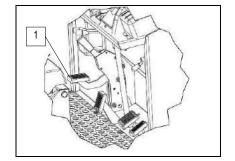




49. CLEANING THE SIDE BRUSH

Proceed as follows in order to clean the side brush:

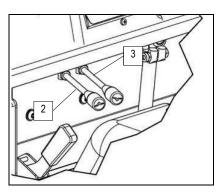
- 1. Engage the parking brake, pressing the pedal (1)
- 2. sit on the driver's seat
- 3. Turn the main machine switch to "ON-1" by turning the key a quarter rotation to the right



- 4. Make sure that the hopper hatch is closed, if this is not the case not pull the lever (2) upwards
- 5. Raise the hopper to its maximum height, pulling the lever (3) up, engage the safety catches supplied with the machine



WARNING! The safety catches, supplied with the machine, should be inserted into the shafts of the pistons controlling the raising of the hopper.

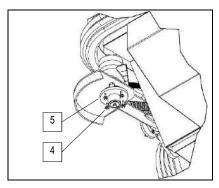


- 6. Turn the main machine switch to "OFF-0" by turning the key a quarter rotation to the left
- 7. With the proper equipment, remove the screws (5) in the side brush hub
- 8. Remove the side brush from the machine



WARNING: This operation must be carried out using gloves to protect against contact with dangerous solutions.

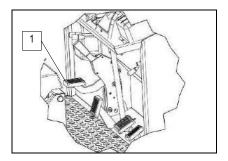
9. Clean it under a jet of running water and remove any residue



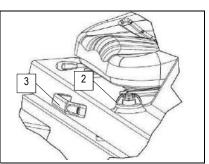
50. CLEANING OF THE DIESEL MOTOR'S CYCLONE PREFILTER

Proceed as follows in order to clean the cyclone filter:

- 1. Engage the parking brake, pressing the pedal (1)
- 2. Check the main machine switch is in the "OFF-0" position. If this is not the case, turn the key by a quarter rotation to the left.



- 3. Turn the cover rotation catch (2)
- 4. Using the handle (3) turn the rear cover as far as it will go

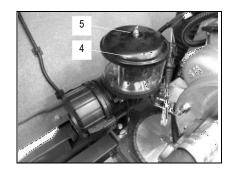




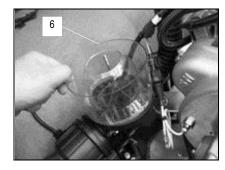
5. Remove the cover (4) of the cyclone filter, turning the knob (5) anti-clockwise



WARNING: This operation must be carried out using gloves to protect against contact with dangerous solutions.



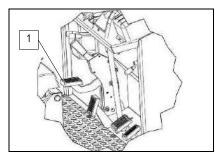
6. Remove the cyclone filter (6) and clean it with a cloth



51. CLEANING THE DIESEL MOTOR'S RADIATOR

Proceed as follows in order to clean the radiator:

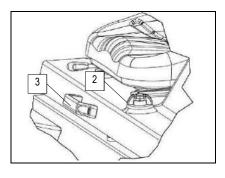
- 1. Engage the parking brake, pressing the pedal (1)
- Check the main machine switch is in the "OFF-0" position. If this is not the case, turn the key by a quarter rotation to the left.



- 3. Turn the cover rotation catch (2)
- 4. Using the handle (3) rotate the rear cover as far as it will go



WARNING: This operation must be carried out using gloves to protect against contact with dangerous solutions.

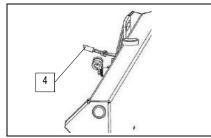


5. Using the right tools remove the screw fixing the cable (4) stopping the rear cover rotating



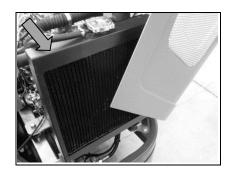
WARNING: During this operation hold onto the cord for stopping the cover rotating, otherwise it could start twisting and get damaged.

6. Turn the rear cover until the radiator's air passage can be accessed





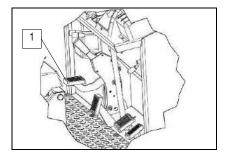
7. Use a jet of compressed air to clean the radiator, from the inside to the outside of the machine.



52. MAINTENANCE OF THE COMBUSTION ENGINE

Proceed as follows in order to carry out maintenance of the combustion engine:

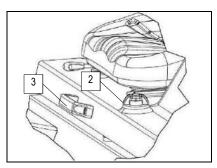
- 1. Engage the parking brake, pressing the pedal (1)
- 2. Check the main machine switch is in the "OFF-0" position. If this is not the case, turn the key by a quarter rotation to the left.



- 3. Turn the cover rotation catch (2)4. Using the handle (3) rotate the rear cover as far as it will go



WARNING: Read the combustion engine's use and maintenance manual, supplied with the machine, carry out the daily maintenance set out in it.

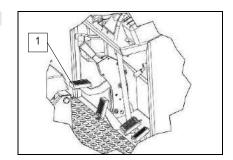




53. CLEANING THE SUCTION FILTER

Whenever the vacuum action seems to be unsatisfactory, check that the vacuum filter is not obstructed. If necessary clean with an air jet as follows:

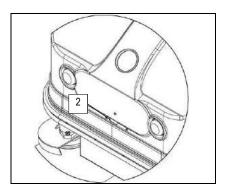
- 1. Engage the parking brake, pressing the pedal (1)
- 2. Check the main machine switch is in the "OFF-0" position. If this is not the case, turn the key by a quarter rotation to the left.



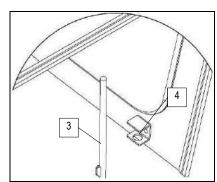
- 3. Remove the rotation lock of the front cover
- 4. Using the slot (2) turn the front cover as far as it will go



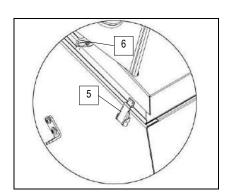
WARNING: This operation must be carried out using gloves to protect against contact with dangerous solutions.



5. Block the rotation of the front cover, insert the pin (3) into the slot (4)



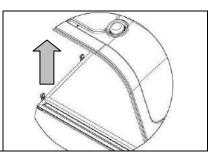
- 6. Remove the vacuum cover, releasing it from its catches (5).
- 7. Place it on the ground, move it using its handles (6)
- 8. Remove the fabric filter, make sure to disconnect it from the machine's electrical system
- 9. Place it on something that is suitable for its weight and size
- 10. Clean the panel filter with a vacuum cleaner
- 11. Reassemble all the elements





WARNING: The fabric filter should not be put on the ground so as not to dirty it further.

WARNING: It is recommended that the electrical connection operations be carried out by personnel trained by the service centre.

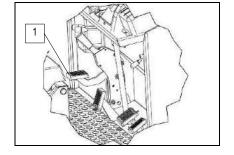




54. CLEANING THE DEBRIS HOPPER

Clean the debris hopper every week as follows:

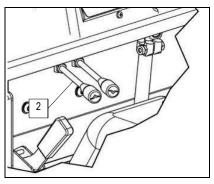
- 1. Take the machine to the area used for discharging sewage
- 2. Engage the parking brake, pressing the pedal (1)



- 3. Open the hopper hatch, moving the lever (2) down
- 4. Bring the main machine switch to "OFF-0" by turning the key a quarter rotation to the left.



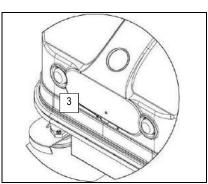
WARNING! The safety catches, supplied with the machine, should be inserted into the shafts of the pistons controlling the raising of the hopper.



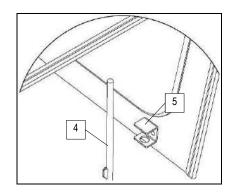
- 5. Remove the rotation catch of the front cover
- 6. Using the slot (3) turn the front cover as far as it will go



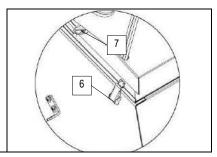
WARNING: This operation must be carried out using gloves to protect against contact with dangerous solutions.



7. Block the rotation of the front cover, insert the pin (4) into the slot (5)



- 8. Remove the vacuum cover, releasing it from its catches (6).
- 9. Place it on the ground, move it using its handles (7)

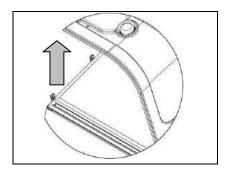




- 10. Remove the fabric filter, make sure to disconnect it from the machine's electrical system
- 11. Place it on something that is suitable for its weight and size



WARNING: The fabric filter should not be put on the ground so that it does not get dirty.



12. Rinse the inside of the hopper with a jet of running water



WARNING: This operation must be carried out using gloves to protect against contact with dangerous substances.

13. Reassemble all the elements

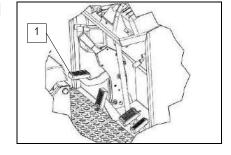


WARNING: It is recommended that the electrical connection operations be carried out by personnel trained by the service centre.

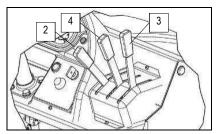
55. CENTRAL BRUSH ADJUSTMENT

If the side brush does not channel the dirt effectively towards the debris hopper, you must adjust its height in relation to the ground. Proceed as follows:

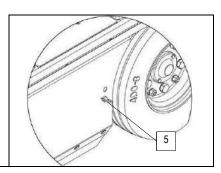
- 1. Engage the parking brake, pressing the pedal (1)
- 2. Check the main machine switch is in the "OFF-0" position. If this is not the case, turn the key by a quarter rotation to the left.



- 3. Lower the central brush to the ground, using the lever (2)
- 4. Raise the right side brush from the ground, using the lever (3)
- 5. Raise the left side brush from the ground (if present as an optional), using the lever (4)



6. Turn the knob (5) anticlockwise and open the right hatch

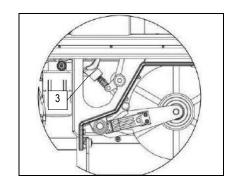




- 7. To increase or lower the height of the brush off the ground, use the knob (3)
- 8. Reassemble all the elements

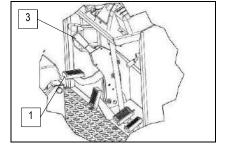


WARNING: The correct adjustment of the central brush should bring about a work footprint no wider than a few centimetres

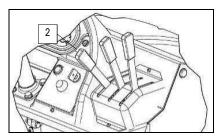


To check that the work footprint is correct, do as follows:

- 1. Park the machine on flat ground
- 2. Engage the parking brake, pressing the pedal (1)
- 3. Starting the machine



- 4. Lower the central brush to the ground, using the lever (2), let it work for a few seconds
- 5. Raise the central brush from the ground, using the lever (2)



- 6. Release the parking brake with the lever, using the lever (3)
- 7. Move the machine the distance needed for showing the footprint of the work track



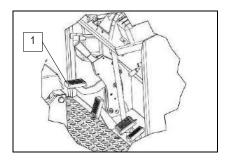
WARNING: If the footprint does not meet the desired characteristics, repeat the adjustment



56. SIDE BRUSH ADJUSTMENT

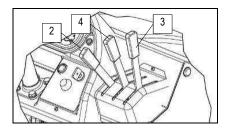
If the side brush does not channel the dirt effectively towards the centre of the machine, you must adjust its height in relation to the ground. Proceed as follows:

- 1. Engage the parking brake, pressing the pedal (1)
- Check the main machine switch is in the "OFF-0" position. If this is not the case, turn the key by a quarter rotation to the left.

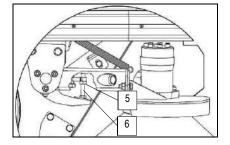




- 3. Raise the central brush from the ground, using the lever (2)
- 4. Lower the central brush to the ground, using the lever (3)
- 5. Raise the left side brush from the ground (if present as an optional), using the lever (4)



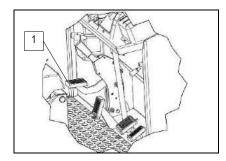
- 6. By using the right equipment, loosen the counter nut (5) and the adjustment screw (6)
- 7. Adjust the screw (6) so that the front half of the side brush rests on the ground when operating.



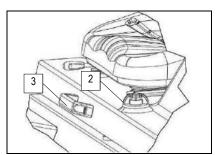
57. CLEANING THE DIESEL ENGINE'S AIR FILTER

Proceed as follows in order to clean the cyclone filter:

- 1. Engage the parking brake, pressing the pedal (1)
- 2. Check the main machine switch is in the "OFF-0" position. If this is not the case, turn the key by a quarter rotation to the left.



- 3. Turn the cover rotation catch (2)
- 4. Using the handle (3) turn the rear cover as far as it will go



5. Remove the catches (4) that fix the filter cover to the filter body

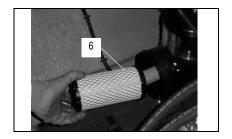


6. Remove the cover (5) from the filter body

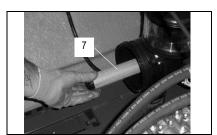




7. Remove the main cartridge (6) and clean it with a jet of air



8. Remove the safety cartridge (7) and clean it with a jet of air

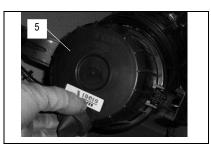


- 9. Insert the safety cartridge (7) and the main cartridge (6) into the filter body
- 10. Insert the cover (5) into the filter body, making sure that the arrow "TOP" is facing up



WARNING: Carry out this procedure only when the engine is off, with the engine at ambient temperature, and with the machine parked on flat ground.

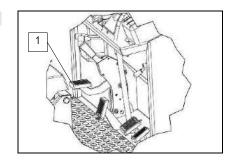
WARNING: It is recommended that the electrical connection operations be carried out by personnel trained by the service centre.



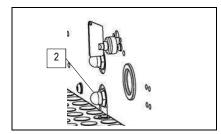
58. CHECKING THE HYDRAULIC SYSTEM OIL LEVEL

Proceed as follows in order to carry out maintenance of the combustion engine:

- 1. Engage the parking brake, pressing the pedal (1)
- 2. Check the main machine switch is in the "OFF-0" position. If this is not the case, turn the key by a quarter rotation to the left.



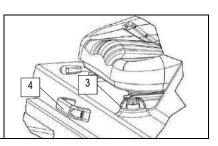
3. Check the oil is not below the minimum level, as seen on the transparent cap (2). If necessary, add more oil by following the instructions in the "MAINTAINING THE HYDRAULIC OIL LEVEL" chapter.



- 4. Turn the cover rotation catch (3)
- 5. Using the handle (4) rotate the rear cover as far as it will go
- Carry out a visual examination to make sure there are no leaks in the hydraulic system, if there are contact a specialised technician



WARNING: Carry out this procedure only when the engine is off, with the engine at ambient temperature, and with the machine parked on flat ground.

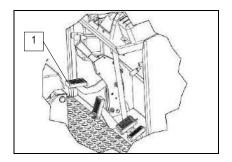




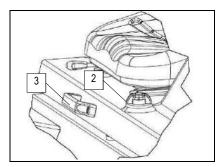
59. CHECKING THE LEVEL OF THE DIESEL MOTOR COOLANT

Proceed as follows in order to carry out maintenance of the combustion engine:

- 1. Engage the parking brake, pressing the pedal (1)
- 2. Check the main machine switch is in the "OFF-0" position. If this is not the case, turn the key by a quarter rotation to the left.



- 3. Turn the cover rotation catch (2)
- 4. Using the handle (3) turn the rear cover as far as it will go



Check that the level of the coolant is between "MAX" and "MIN". If necessary, add more oil by following the instructions in the "MAINTAINING THE COOLANT LEVEL (DIESEL VERSION)" chapter.



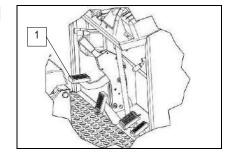
WARNING: Check the level of the combustion engine's coolant with the engine off, with the engine at ambient temperature, with the machine parked on a flat surface.



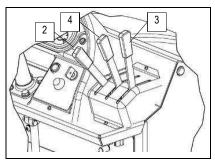
60. ADJUSTMENT OF THE CENTRAL BRUSH'S REAR FLAP

If during working you notice that the machine leaves a trail of dust or dirt in its wake, this means that the rear flap of the central brush needs adjusting. Proceed as follows to replace it:

- 1. Engage the parking brake, pressing the pedal (1)
- 2. Check the main machine switch is in the "OFF-0" position. If this is not the case, turn the key by a quarter rotation to the left.

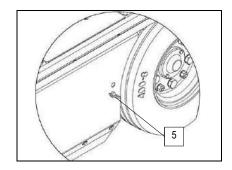


- 3. Lower the central brush to the ground, using the lever (2)
- 4. Raise the right side brush from the ground, using the lever (3)
- 5. Raise the left side brush from the ground (if present as an optional), using the lever (4)





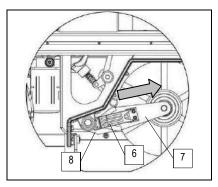
6. Turn the knob (5) anticlockwise and open the right hatch



- 7. Release the hinge (6) fixing the articulated arm (7) of the central brush
- 8. Remove the articulated arm (7) of the central brush from the arm (8) controlling the central brush



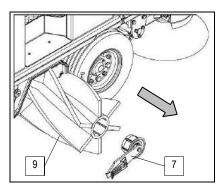
WARNING: This operation must be carried out using gloves to protect against contact with dangerous substances.



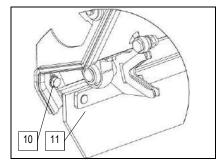
- 9. Remove the articulated arm (7) of the central brush from the central brush (9)
- 10. Remove the central brush (9)



WARNING: This operation must be carried out using gloves to protect against contact with dangerous substances.

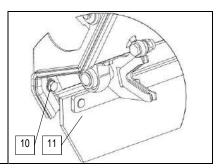


- 11. Using the proper equipment, tighten the screws (10) that fix the rear flap support (11) to the frame of the machine
- 12. Adjust the rear flap support (11) so that there are three millimetres between the work surface and the rubber
- 13. Using the proper equipment tighten the screws (10) that fix the rear flap support (11) to the frame of the machine



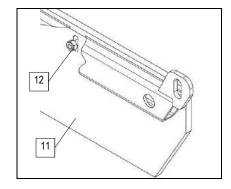
If this adjustment is insufficient, repeat everything up to point ten, then do as follows:

- 1. Using the proper equipment remove the screws (10) that fix the rear flap support (11) to the frame of the machine
- 2. Remove the rear flap support from the machine



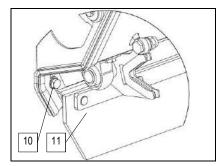


- 3. Using the proper equipment, loosen the nuts (12) that fix the rear flap (11) to the support
- 4. Move the flap (11) down as far as possible
- 5. Using the proper equipment, fix the nuts (12) that fix the rear flap (11) to the support
- 6. Insert the rear flap support into the machine
- 7. Using the proper equipment insert the screws (10) that fix the rear flap support (11) to the frame of the machine, do not fix then completely but leave them loose
- Adjust the rear flap support (11) so that there are three millimetres between the work surface and the rubber
- 9. Using the proper equipment tighten the screws (10) that fix the rear flap support (11) to the frame of the machine
- 10. Reassemble all the elements





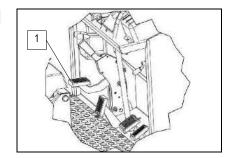
WARNING: It is recommended that the above-mentioned operations be carried out by personnel trained by the service centre.



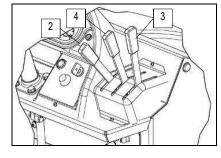
61. ADJUSTMENT OF THE SIDE FLAPS

If during working you notice that dust comes out from the side parts of the machine, this means that the side flap of the central brush needs adjusting. Proceed as follows to replace it:

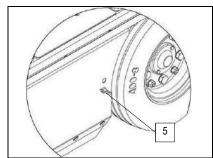
- 1. Engage the parking brake, pressing the pedal (1)
- 2. Check the main machine switch is in the "OFF-0" position. If this is not the case, turn the key by a quarter rotation to the left.



- 3. Lower the central brush to the ground, using the lever (2)
- 4. Raise the right side brush from the ground, using the lever (3)
- 5. Raise the left side brush from the ground (if present as an optional), using the lever (4)



6. Turn the knob (5) anticlockwise and open the right hatch

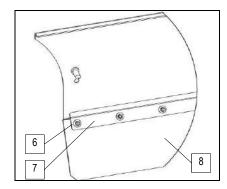




- 7. Using the proper equipment, loosen the nuts (6) that fix the side rubber-pressing blade (7)
- 8. Adjust the more rigid side flap so that there are twenty millimetres between the work surface and the rubber
- 9. Adjust the side flap (8) so that there are three millimetres between the work surface and the rubber
- 10. Using the proper equipment, fix the nuts (6) that fix the side rubber-pressing blade (7)



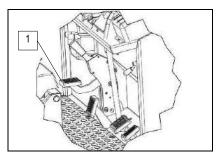
WARNING: It is recommended that the above-mentioned operations be carried out by personnel trained by the service centre.



62. MAINTENANCE OF THE COMBUSTION ENGINE

Proceed as follows in order to carry out maintenance of the combustion engine:

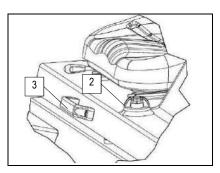
- 1. Engage the parking brake, pressing the pedal (1)
- 2. Check the main machine switch is in the "OFF-0" position. If this is not the case, turn the key by a quarter rotation to the left.



- 3. Turn the cover rotation catch (2)
- 4. Using the handle (3) rotate the rear cover as far as it will go



WARNING: Read the combustion engine's use and maintenance manual, supplied with the machine, carry out the daily maintenance set out in it.

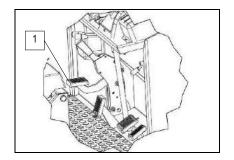




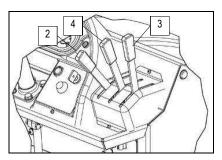
63. CENTRAL BRUSH REPLACEMENT

If the central brush is worn, this will affect its performance. Proceed as follows to replace:

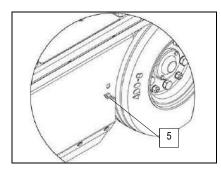
- 1. Engage the parking brake, pressing the pedal (1)
- 2. Check the main machine switch is in the "OFF-0" position. If this is not the case, turn the key by a quarter rotation to the left.



- 3. Lower the central brush to the ground, using the lever (2)
- 4. Raise the right side brush from the ground, using the lever (3)
- 5. Raise the left side brush from the ground (if present as an optional), using the lever (4)



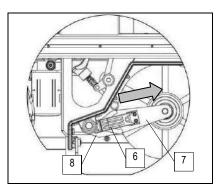
6. Turn the knob (5) anticlockwise and open the right hatch



- 7. Release the hinge (6) fixing the articulated arm (7) of the central brush
- 8. Remove the articulated arm (7) of the central brush from the arm (8) controlling the central brush



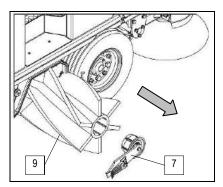
WARNING: This operation must be carried out using gloves to protect against contact with dangerous substances.



- 9. Remove the articulated arm (7) of the central brush from the central brush (9)
- 10. Remove the central brush (9) from the machine



WARNING: This operation must be carried out using gloves to protect against contact with dangerous substances.

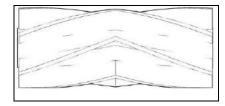




11. Reassemble all the elements.



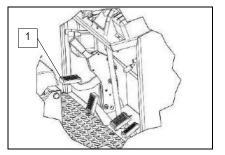
WARNING: The brush is correctly fitted when, seen from above, the cusp forms an upturned "V" (refer to the picture)



64. SIDE BRUSH REPLACEMENT

If the side brush is worn, it can no longer push the side dirt towards the centre of the machine, it is recommended that it be replaced, and to do this proceed as follows:

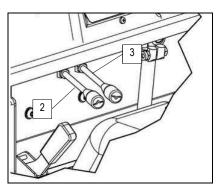
- 1. Engage the parking brake, pressing the pedal (1)
- 2. sit on the driver's seat
- 3. Turn the main machine switch to "ON-1" by turning the key a quarter rotation to the right



- 4. Make sure that the hopper hatch is closed, if this is not the case not pull the lever (2) upwards
- 5. Raise the hopper to its maximum height, pulling the lever (3) up, engage the safety catches supplied with the machine



WARNING! The safety catches, supplied with the machine, should be inserted into the shafts of the pistons controlling the raising of the hopper.

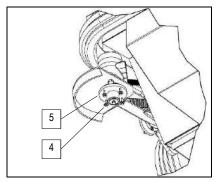


- 6. Turn the main machine switch to "OFF-0" by turning the key a quarter rotation to the left
- 7. With the proper equipment, remove the screws (5) in the side brush hub
- 8. Remove the worn side brush from the machine



WARNING: This operation must be carried out using gloves to protect against contact with dangerous solutions.

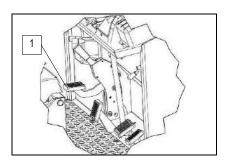
9. Insert the new side brush and reassemble everything



65. COOLANT MAINTENANCE (DIESEL VERSION)

Proceed as follows in order to carry out maintenance of the coolant of the diesel version of the combustion engine:

- 1. Engage the parking brake, pressing the pedal (1)
- 2. Check the main machine switch is in the "OFF-0" position. If this is not the case, turn the key by a quarter rotation to the left.

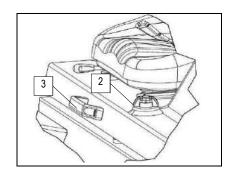




- Turn the cover rotation catch (2)
- 4. Using the handle (3) rotate the rear cover as far as it will go



WARNING: Check the level of the combustion engine's coolant with the engine off, with the engine at ambient temperature, with the machine parked on a flat surface.

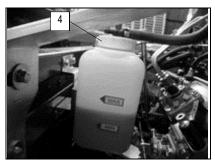


- 5. Unscrew the cap (4) of the coolant fluid container of the combustion engine
- 6. Put the coolant into the container, so that it is between the minimum and maximum level on the label



WARNING: It is recommended that the above-mentioned operations be carried out by personnel trained by the service centre.

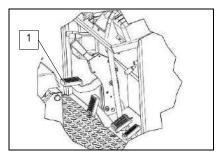
WARNING: It is recommended that just fluid be used.



66. MAINTENANCE OF THE BRAKING SYSTEM FLUID

Proceed as follows in order to carry out maintenance of the brake fluid:

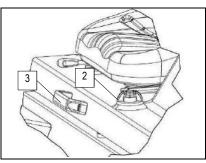
- 1. Engage the parking brake, pressing the pedal (1)
- Check the main machine switch is in the "OFF-0" position. If this is not the case, turn the key by a quarter rotation to the left.



- 3. Turn the cover rotation catch (2)
- 4. Using the handle (3) rotate the rear cover as far as it will go



WARNING: Carry out this procedure only when the engine is off, with the engine at ambient temperature, and with the machine parked on flat ground.

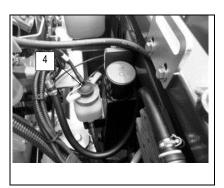


- 5. Unscrew the cap (4) of the machine's brake fluid container
- 6. Pour the fluid into the container, up to a point that it does not spill out when the cap is put back on, also take care not to create air bubbles that could compromise the efficiency of the machine's brakes



WARNING: Only use "DOT 4" brake fluid that conforms to the SAFETY STANDARD 116 DOT4 and SAE 3/1703D

WARNING: It is recommended that the above-mentioned operations be carried out by personnel trained by the service centre.

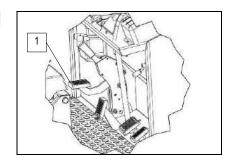




67. MAINTENANCE OF THE HYDRAULIC FLUID

Proceed as follows in order to carry out maintenance of machine's hydraulic fluid:

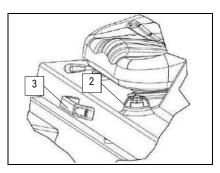
- 1. Engage the parking brake, pressing the pedal (1)
- 2. Check the main machine switch is in the "OFF-0" position. If this is not the case, turn the key by a quarter rotation to the left.



- 3. Turn the cover rotation catch (2)
- 4. Using the handle (3) rotate the rear cover as far as it will go



WARNING: Carry out this procedure only when the engine is off, with the engine at ambient temperature, and with the machine parked on flat ground.

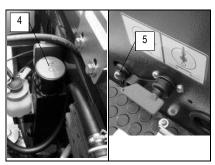


- 5. Unscrew the cap (4) of the oil tank
- 6. Put the fluid into the container, until it reaches the middle of the maximum filling bulb (5)



WARNING: Only use "ARNICA 46" oil that conforms to ISO-L-HV or DIN 51524 t.3

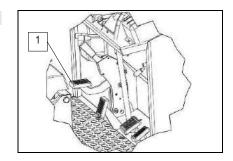
WARNING: It is recommended that the above-mentioned operations be carried out by personnel trained by the service centre.



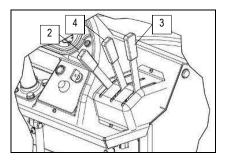
68. REPLACING THE HYDRAULIC SYSTEM FILTER

Proceed as follows in order to carry out maintenance of the hydraulic system's filter:

- 1. Engage the parking brake, pressing the pedal (1)
- 2. Check the main machine switch is in the "OFF-0" position. If this is not the case, turn the key by a quarter rotation to the left.



- 3. Make sure that the central brush has been raised from the ground, if not use the lever (2)
- 4. Make sure that the right side brush has been raised from the ground, if not use the lever (3)
- 5. Make sure that the left side brush (optional) has been raised from the ground, if not use the lever (4)

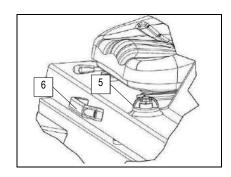




- 6. Turn the cover rotation catch (5)
- 7. Using the handle (6) rotate the rear cover as far as it will go



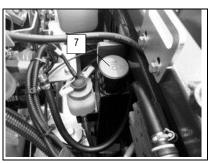
WARNING: Carry out this procedure only when the engine is off, with the engine at ambient temperature, and with the machine parked on flat ground.



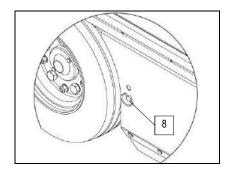
- 7. Unscrew the cap (7) of the oil tank and cover the vent hole with insulating tape
- 8. Unscrew the cap (7) of the oil tank



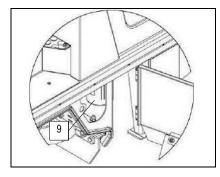
WARNING: This operation must be carried out using gloves to protect against contact with dangerous solutions.



8. Turn the knob (8) clockwise and open the left hatch



- 9. Place a collection tray under the filter of the hydraulic system (9)
- 10. Unscrew the hydraulic system filter (9)
- 11. Screw in the new hydraulic system filter (9)
- 12. Turn the knob (8) anticlockwise and close the left side hatch
- 9. Unscrew the cap (7) of the oil tank and remove the insulating tape on the vent hole
- 10. Screw in the cap (7) of the oil tank





WARNING: Dispose of the oil from the hydraulic system responsibly, comply with current laws in your region for the disposal of used oil.

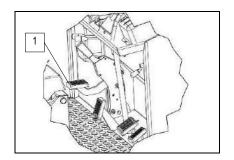
WARNING: It is recommended that the above-mentioned operations be carried out by personnel trained by the service centre.



69. REPLACING THE STARTER BATTERY (VERSIONS WITH COMBUSTION ENGINES)

Proceed as follows in order to carry out the replacement of the starter battery for machines with a combustion engine:

- 1. Engage the parking brake, pressing the pedal (1)
- 2. Check the main machine switch is in the "OFF-0" position. If this is not the case, turn the key by a quarter rotation to the left.

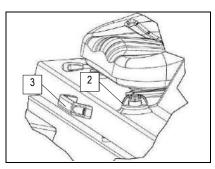


- 3. Turn the cover rotation catch (2)
- 4. Using the handle (3) rotate the rear cover as far as it will go



WARNING: Carry out this procedure only when the engine is off, with the engine at ambient temperature, and with the machine parked on flat ground.

WARNING: It is recommended that the electrical connection operations be carried out by personnel trained by the service centre.



- 5. With the proper equipment remove the cable of the negative "-" pole from the battery
- 6. With the proper equipment remove the cable of the positive "+" pole from the battery



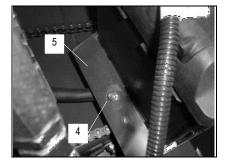
WARNING: This operation must be carried out using gloves to protect against contact with dangerous solutions.



- 7. With the proper equipment remove the locking blade (5), first unscrew the nut (4)
- 8. Remove the dead battery
- 9. Insert the new battery



WARNING: The new battery should meet the characteristics required by the technical service centre, in order to ensure the sweeper works correctly.



- 10. With the proper equipment attach the cable of the positive "+" pole
- 11. With the proper equipment attach the cable of the negative "-" pole



WARNING: This operation must be carried out using gloves to protect against contact with dangerous solutions.



WARNING: It is recommended that the above-mentioned operations be carried out by personnel trained by the service centre.

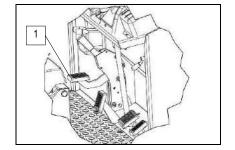




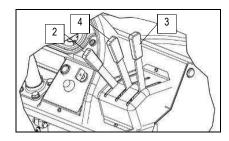
70. REPLACEMENT OF THE CENTRAL BRUSH'S REAR FLAP

If during working you notice that the machine leaves a trail of dust or dirt in its wake, this means that the rear flap of the central brush needs replacing. Proceed as follows to replace it:

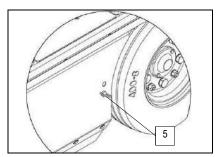
- 1. Engage the parking brake, pressing the pedal (1)
- 2. Check the main machine switch is in the "OFF-0" position. If this is not the case, turn the key by a quarter rotation to the left.



- 3. Lower the central brush to the ground, using the lever (2)
- 4. Raise the right side brush from the ground, using the lever (3)
- 5. Raise the left side brush from the ground (if present as an optional), using the lever (4)



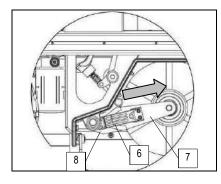
6. Turn the knob (5) anticlockwise and open the right hatch



- 7. Release the hinge (6) fixing the articulated arm (7) of the central brush
- 8. Remove the articulated arm (7) of the central brush from the arm (8) controlling the central brush



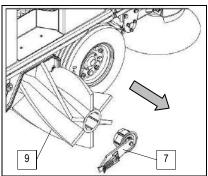
WARNING: This operation must be carried out using gloves to protect against contact with dangerous substances.



- 9. Remove the articulated arm (7) of the central brush from the central brush (9)
- 10. Remove the central brush (9)

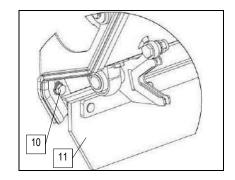


WARNING: This operation must be carried out using gloves to protect against contact with dangerous substances.

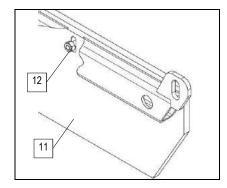




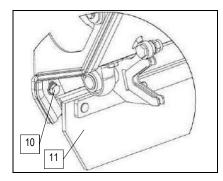
- 11. Using the proper equipment remove the screws (10) that fix the rear flap support (11) to the frame of the machine
- 12. Remove the rear flap support from the machine



- 13. Using the proper equipment, remove the nuts (12) that fix the rear flap (11) to the support
- 14. Remove the old rear flap (11) and put in the new one
- 15. Using the proper equipment, fix the nuts (12) that fix the rear flap (11) to the support, position the flap in such a way that the fixing screws are about in the middle of the slits



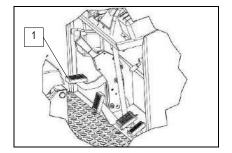
- 16. Insert the rear flap support into the machine
- 17. Using the proper equipment insert the screws (10) that fix the rear flap support (11) to the frame of the machine, do not fix then completely but leave them loose
- 18. Adjust the rear flap support (11) so that there are three millimetres between the work surface and the rubber
- 19. Using the proper equipment tighten the screws (10) that fix the rear flap support (11) to the frame of the machine
- 20. Reassemble all the elements



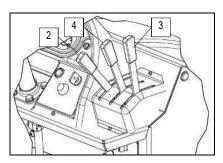
71. SIDE FLAP REPLACEMENT

If during working you notice that dust comes out from the side parts of the machine, this means that the side flap of the central brush needs adjusting. Proceed as follows to replace it:

- 1. Engage the parking brake, pressing the pedal (1)
- 2. Check the main machine switch is in the "OFF-0" position. If this is not the case, turn the key by a quarter rotation to the left.

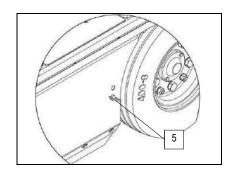


- 3. Lower the central brush to the ground, using the lever (2)
- 4. Raise the right side brush from the ground, using the lever (3)
- 5. Raise the left side brush from the ground (if present as an optional), using the lever (4)

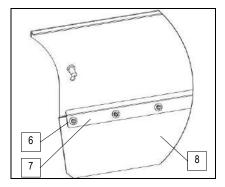




6. Turn the knob (5) anticlockwise and open the right hatch



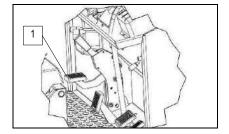
- 7. Using the proper equipment, remove the nuts (6) that fix the side rubber-pressing blade (7)
- 8. Remove the rubber-pressing blade (7)
- Remove the more rigid worn side flap and insert the new one so that there are twenty millimetres between the work surface and the rubber
- 10. Remove the worn side flap (8) and insert the new one so that there are three millimetres between the work surface and the rubber
- 11. Insert the rubber-pressing blade (7)
- 12. Using the proper equipment, fix the nuts (6) that fix the side rubber-pressing blade (7)



72. REPLACEMENT OF HEADLIGHT BULB

To replace a headlight bulb, do as follows

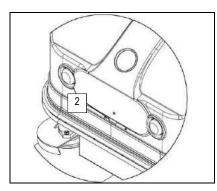
- 1. Engage the parking brake, pressing the pedal (1)
- Check the main machine switch is in the "OFF-0" position. If this is not the case, turn the key by a quarter rotation to the left.



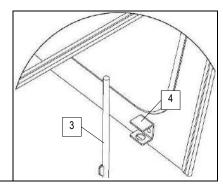
- 3. Remove the rotation lock of the front cover
- 4. Using the slot (2) turn the front cover as far as it will go



WARNING: This operation must be carried out using gloves to protect against contact with dangerous solutions.

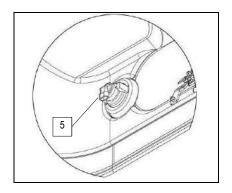


5. Block the rotation of the front cover, insert the pin (3) into the slot (4)





- 6. Disconnect the headlight from the machine's electric system
- 7. Rotate the lamp socket (5) and unscrew it from the body of the headlight
- B. Unscrew the burned out bulb and put in a new one
- 9. Reassemble all the elements





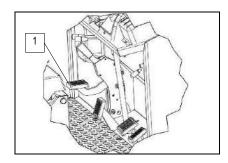
WARNING: All installation and maintenance operations must be carried out by expert personnel, trained at the specialised assistance centre

WARNING: It is recommended that the above-mentioned operations be carried out by personnel trained by the service centre.

73. REPLACING THE LPG CYLINDER (BIFUEL VERSION)

Proceed as follows in order to change the LPG cylinder:

- 1. Engage the parking brake, pressing the pedal (1)
- Check the main machine switch is in the "OFF-0" position. If this is not the case, turn the key by a quarter rotation to the left.



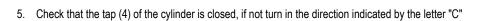
- 3. Turn the cover rotation catch (2)
- 4. Using the handle (3) turn the rear cover as far as it will go

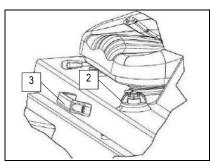


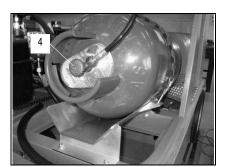
WARNING: Carry out this procedure only when the engine is off, with the engine at ambient temperature, and with the machine parked on flat ground.



WARNING: This operation must be carried out using gloves to protect against contact with dangerous solutions.

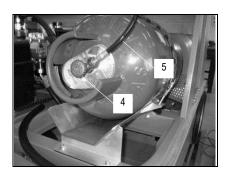




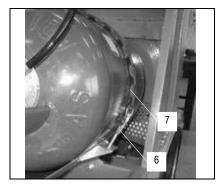




6. With the right equipment unscrew the pipe (5) from the tap (4), remembering to throw away the gasket between the pipe (5) and the tap (4)



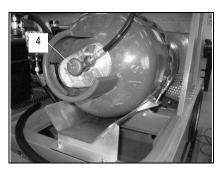
- 7. Loosen the tie rod (6), with the right equipment
- 8. Release the chain catch (7) of the cylinder



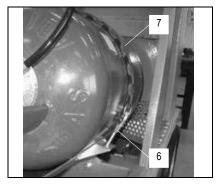
9. Remove the empty cylinder and put in the new one, position it as shown in the diagram, the tap (4), if the cylinder is positioned correctly, it will be at the rear of the machine.



WARNING: Use only 15kg LPG cylinders with dimensions of 315x655 (\emptyset max x height in millimetres)



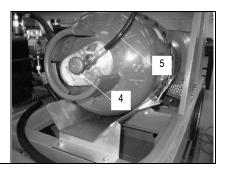
10. Fix the chain (7) to the tie rod (6), using suitable equipment tension the chain (7) by tightening the tie rod (6)



- 11. Tighten the pipe (5) to the tap (4). Remember to insert the seal that's supplied with the cylinder.
- 12. Fully open the cylinder tap (4), rotating it in the direction of the arrow identified with the letter "A"
- 13. Close the rear cover



WARNING: It is recommended that the above-mentioned operations be carried out by personnel trained by the service centre.





TROUBLESHOOTING

74. THE MACHINE DOES NOT START

- 1. Check the starter battery is connected to the machine system
- 2. Check the key switch is ON/I
- 3. Check the starter battery is charged
- 4. Check there is fuel in the motor tank
- 5. Check that there is LPG in the cylinder

75. THE COMBUSTION ENGINE DOES NOT START



WARNING: If the combustion engine does not start, check the diagnostics in the motor use and maintenance manual (the booklet supplied with the machine itself)

76. THE MACHINE DOES NOT CLEAN WELL

- Check the state of wear and tear of the brushes and, if necessary, replace them. To replace them, see "CENTRAL BRUSH REPLACEMENT", or "SIDE BRUSH REPLACEMENT". Working with over-worn brushes may cause damage to the floor.
- 2. Use a different kind of brush to the one fitted as standard. For cleaning floors where the dirt is particularly resistant, we recommend the use of special brushes supplied upon request and according to needs (see "CHOOSING AND USING THE BRUSHES").
- 3. The side brush is worn, to adjust it see "SIDE BRUSH ADJUSTMENT".
- 4. The debris hopper is full, empty it completely.

77. THE MACHINE LIFTS DUST DURING OPERATION

- 1. The flaps that ensure efficient vacuum action are worn: replace them.
- 2. The front flap is broken and the machine projected heavy dirty bodies forward: replace them.
- 3. The filter is blocked: clean the filter thoroughly.
- 4. Check the central brush is correctly assembled
- 5. The debris hopper position is not correct

78. EXCESSIVE OR ALTERED NOISE OF THE CENTRAL BRUSH

1. Material wrapped around the brush: remove it.

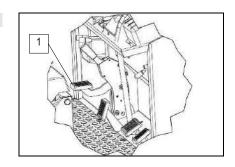
79. EXCESSIVE OR ALTERED NOISE OF THE SIDE BRUSH

1. Material wrapped around the brush: remove it.

80. FUSES

The machine is equipped with the following electrical protection systems, power fuses housed in the electrical box to protect against short-circuits. In the event of a fault, proceed as follows to check if a fuse has tripped:

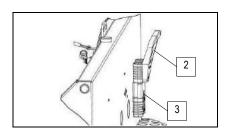
- Engage the parking brake, pressing the pedal (1)
- Check the main machine switch is in the "OFF-0" position. If this is not the case, turn the key by a quarter rotation to the left.





TROUBLESHOOTING

3. For battery versions, gripping the handle (2) disconnect the electrical system connector from the battery connector (3)



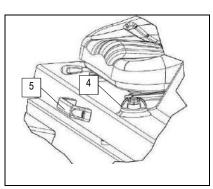
- 4. Turn the cover rotation catch (4)
- 5. Using the handle (5) rotate the rear cover as far as it will go



WARNING: Carry out this procedure only when the engine is off, with the engine at ambient temperature, and with the machine parked on flat ground.



WARNING: This operation must be carried out using gloves to protect against contact with dangerous solutions.

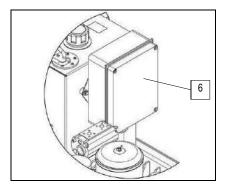


- 6. Using the proper equipment remove the cover (6) of the electrical box
- 7. Check the fuses one by one, replace the damaged one with one of the same resistance
- 8. Reassemble all the elements



WARNING: All installation and maintenance operations must be carried out by expert personnel, trained at the specialised assistance centre

WARNING: It is recommended that the above-mentioned operations be carried out by personnel trained by the service centre.





RECOMMENDED PERIODIC MAINTENANCE OPERATIONS

Version	Procedure	Upon delivery	Daily mainten ance	After the first 50 hours	Every 50 hours	Every 150 hours	Every 300 hours	Every 500 hours	Every 1000 hours	Every 2000 hours	Every 3000 hours
B-D-BF	Hydraulic oil level check	С	С								
B-D-BF	Parking brake check		С								
B-D-BF	Brush cleaning		С								
B-D-BF	Replacement of central brush						S (2)	S (2)	S (2)		
B-D-BF	Side brush replacement					S (3)	S (3)	S (3)	S (3)		
B-D-BF	External cleaning of hydraulic oil radiator				С						
B-D-BF	Brush adjustment check					S	S	S	S		
B-D-BF	Filter shaker functioning check		С		С						
B-D-BF	Flap condition check				С						
B-D-BF	Flap replacement							S (4)	S (4)		
B-D-BF	Seal condition check (oil leaks)					S	S	S	S		
B-D-BF	Bearing greasing					S	S	S	S		
B-D-BF	Hydraulic oil replacement							S (1)	S (1)		
B-D-BF	Hydraulic oil filter replacement						S	S	S		
D-BF	Check for leaks in cooling circuit	С	С								
D-BF	Engine coolant check	С	С								
D-BF	Engine oil replacement			S				S	S		
D-BF	Engine oil replacement			S				S	S		
D-BF	Engine air filter cleaning				С						
D-BF	Engine air filter cleaning								S		
D-BF	Alternator belt check			С	С						
D-BF	Battery liquid level check			С		С	С	С	С		
D-BF	External cleaning of motor radiator				С						
D-BF	Fuel filter replacement							S	S		
D-BF	Motor alternator belt replacement								S		
D-BF	Tightening of screws and fuel fittings						S	S	S		
D-BF	Motor valve play check								S		
D-BF	Motor vent replacement									S	
D-BF	Injector yield check										S

KEY:

B= battery - D= diesel - BF= Bifuel

- (1) =The first time after 500 hours, then every 1000 hours (2) =Every 250 hours if the ground is smooth; every 150 hours if it is rough
- (3) =Every 175 hours if the ground is smooth; every 100 hours if it is rough (4) =Every 500 hours if the ground is smooth; every 300 hours if it is rough
- B versions: for battery maintenance, respect the manufacturer's indications

Operations to be carried out by the user (C) or the Technical Assistance Service (S)



DISPOSAL

To dispose of the machine, take it to a demolition centre or an authorised collection centre.

Before scrapping the machine it is necessary to remove and separate the following materials and send them to the appropriate collection centres in accordance with the environmental hygiene regulations currently in force:

- brushes
- felt
- electric and electronic parts*
- batteries
- plastic parts (tanks and handlebars)
- metal parts (levers and frame)

 $(^{\star})$ In particular, to scrap the electric and electronic parts, contact your area distributor.



CHOOSING AND USING THE BRUSHES

POLYPROPYLENE BRUSH (PPL)

It is used on every type of floors and has good resistance to wear. The Polypropylene brush is non-hygroscopic and therefore retains its characteristics even when working in wet conditions.

TABLE FOR CHOOSING THE BRUSHES

Machine	°No. of brushes.	Code	Type of bristles	ØBristle s	Ø Brush.	Length.	Notes
TITAN 4400	1	430394 431387 431388 432530	PPL PPL PPL PPL + STEEL	1.1 + 0.7 1.4 0.7 0.7 + 0.35	320	795	CENTRAL BRUSH
	1-2	429205 429206	PPL + STEEL PPL	1.1 + 0.7 1	450		SIDE BRUSH







450**RS**



500 RSGEN II



500**RSX**



500**55**gen II



600**SS**



650**RS**



750**RS**



550**RDX**



650RDX



700**RSX**



750**RDX**



870**SR**

A complete family of power cleaning machines.

HEADQUARTERS

4713 Gettysburg Road Mechanicsburg, PA 17055 USA

CONTACT US

800.6.Bortek

Orders@BortekIndustries.com

BortekIndustries.com/CUSTOMER LINK

SWEEPERLAND.COM