



600SS

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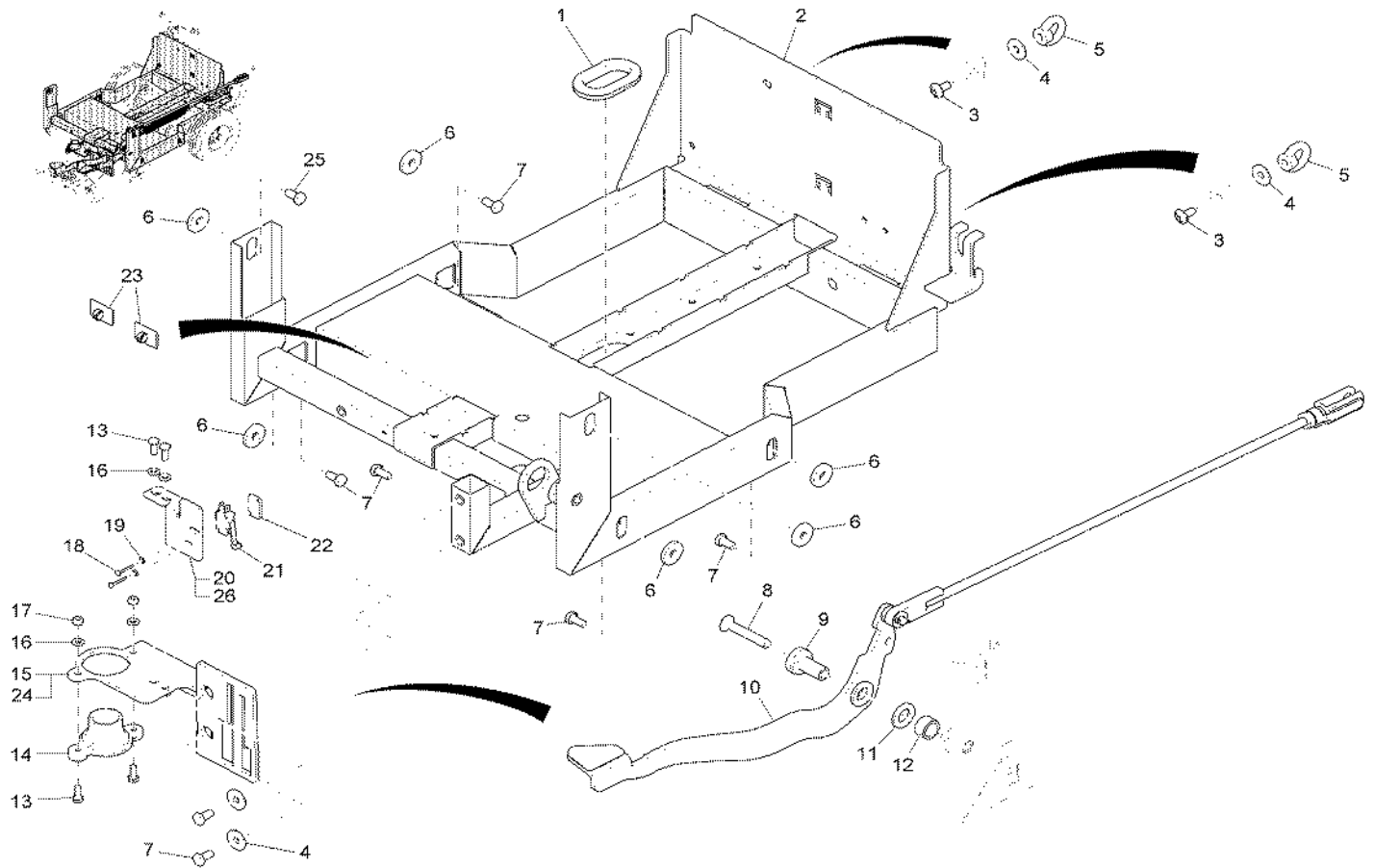
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MANUAL**

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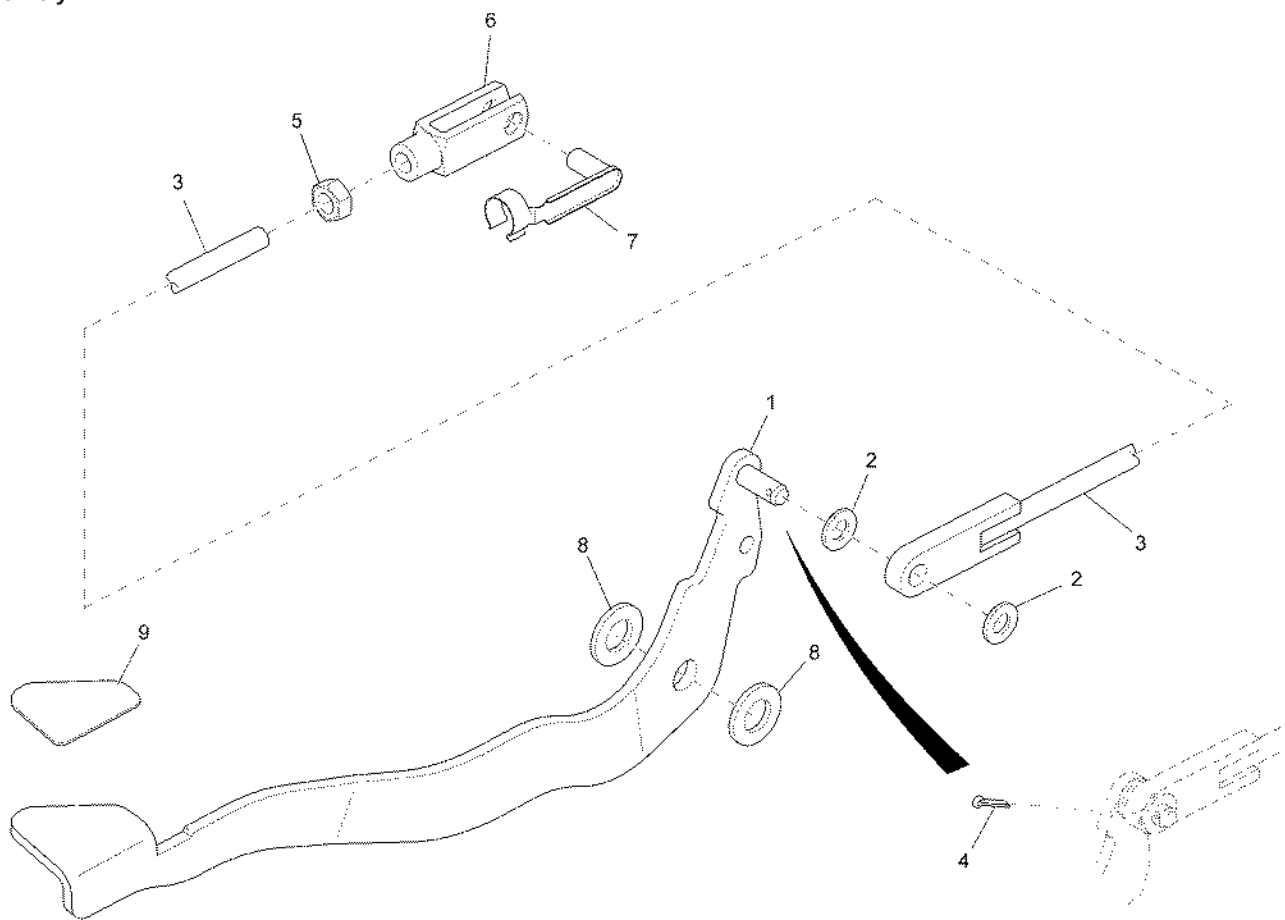
Chassis Part I



Chassis Assembly Part I (Ref. 97098867)

Item	Part Number	Description	Qty.	Notes
1	90513367	Grommet	1	
2	96116405	Chassis	1	
3	11177187	Lens flange screw	2	
4	12332029	Washer	6	
5	12160024	Nut	2	
6	90209537	Washer	6	
7	11038197	Hexagon screw	6	
8	11225620	Countersunk screw	1	
9	90509522	Bushing	1	
10	For Reference	Lift pedal	1	Ref. 97093181
11	12310082	Washer	1	
12	90509027	Pipe	1	
13	11038072	Hex.bolt	4	
14	90508391	Bushing	1	
16	12310033	Washer	8	
17	12040044	Hexagon nut	4	
18	11039088	Hex.bolt	2	
19	12310132	Washer	2	
21	90306002	Micro switch	1	
22	90471483	Thread base plate	1	
23	17526070	Cable clip	2	
24	96117387	Sheet Metal	1	
25	11038635	Hex Bolt M8x18-8.8 A2G	1	
26	90540931	Retainer	1	

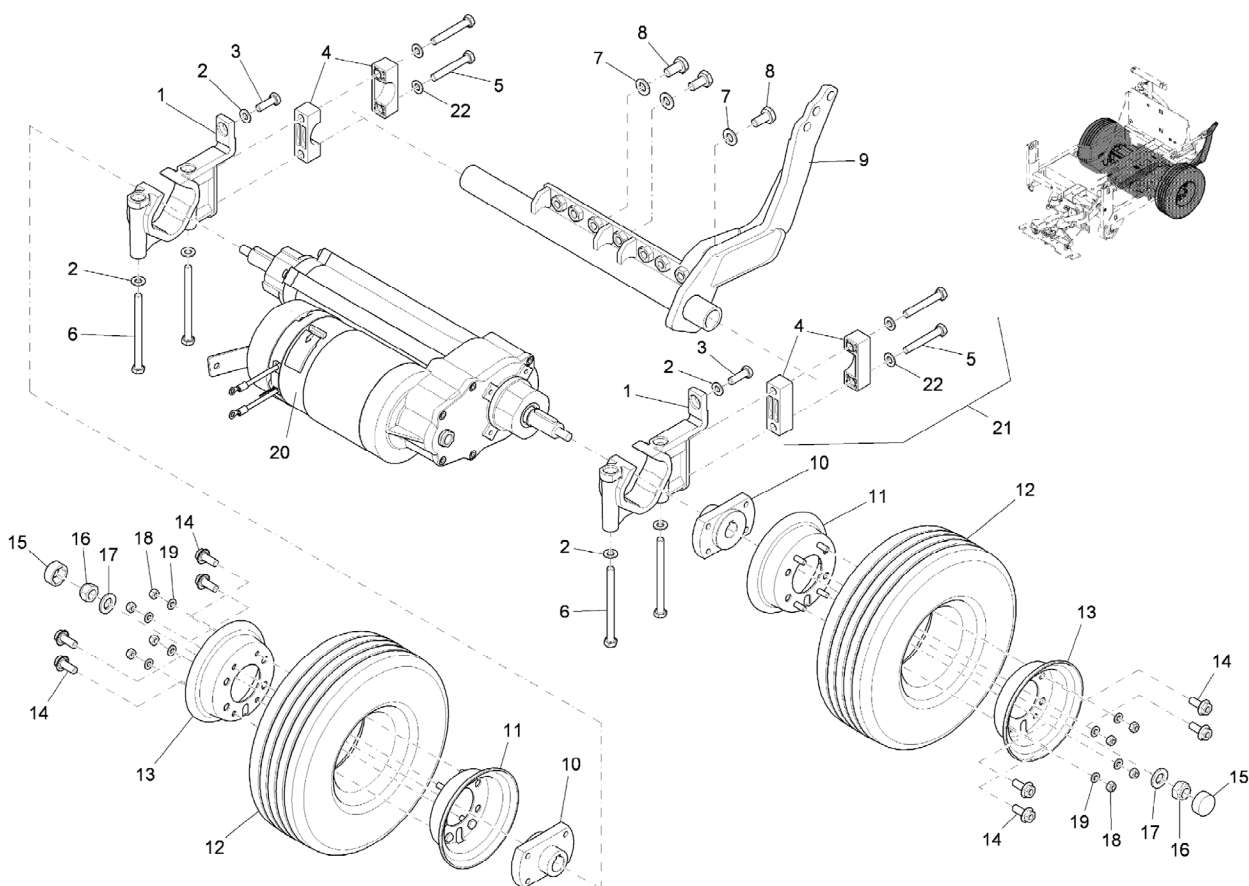
Lift Pedal Assembly



Lift Pedal Assembly (Ref. 97093181)

Item	Part Number	Description	Qty.	Notes
1	96117361	Lifting Pedal	1	
2	12310058	Washer	2	
3	96111877	Rod	1	
4	13280110	Cotter Pin	1	
5	12022067	Hexagon Nut	1	
6	16055063	Fork Yoke	1	
7	13390042	Bolt	1	
8	90510017	Washer	2	
9	90518580	Decal	1	

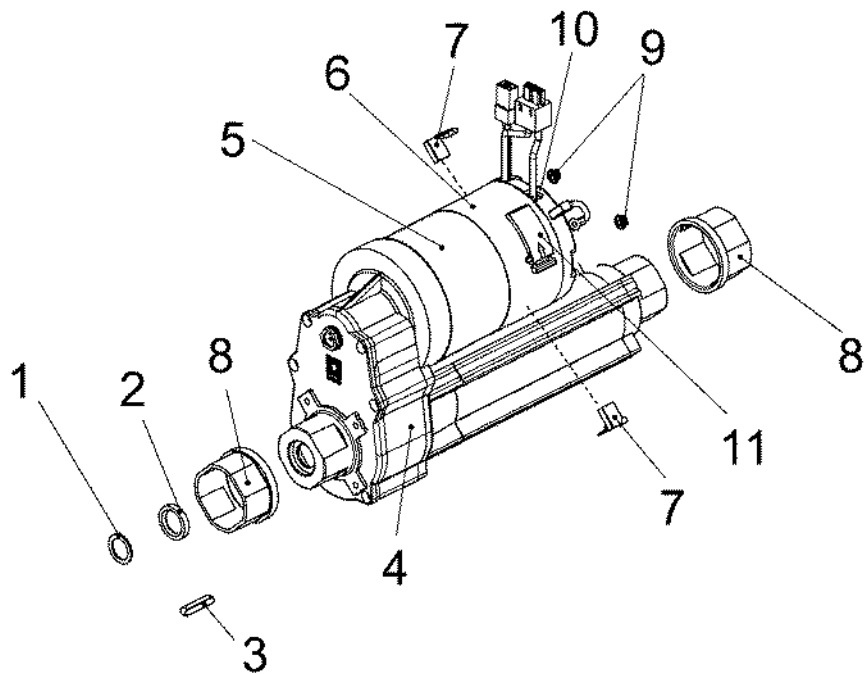
Chassis Part II



Chassis Assembly Part II (Ref. 97098867-2)

Item	Part Number	Description	Qty.	Notes
1	90512062	Bearing AMER	2	
2	12310041	Washer	10	
3	11038247	Hexagon Screw	1	
4	90547811	Block	4	See Item 21
5	11038296	Hex.Bolt	4	See Item 21
6	11032273	Hex.Bolt	4	
7	12310058	Washer	2	
8	11038346	Hex.Bolt	2	
9	96116009	Lever	1	
10	90510116	Hub	2	
11	96057013	Rim	2	
12	90398165	Tire	2	
13	90251869	Rim	2	
14	11717022	Hex.Bolt	8	
15	15592058	Protection Cap	2	
16	12040077	Hexagon Nut	2	
17	12310066	Washer	2	
18	12040044	Hexagon Nut	8	
19	12310033	Washer	8	
20	90531609	Traction Drive	1	
21	97057814	Block	1	Kit to replace all 4 blocks
22	12332029	Washer	4	See Item 21

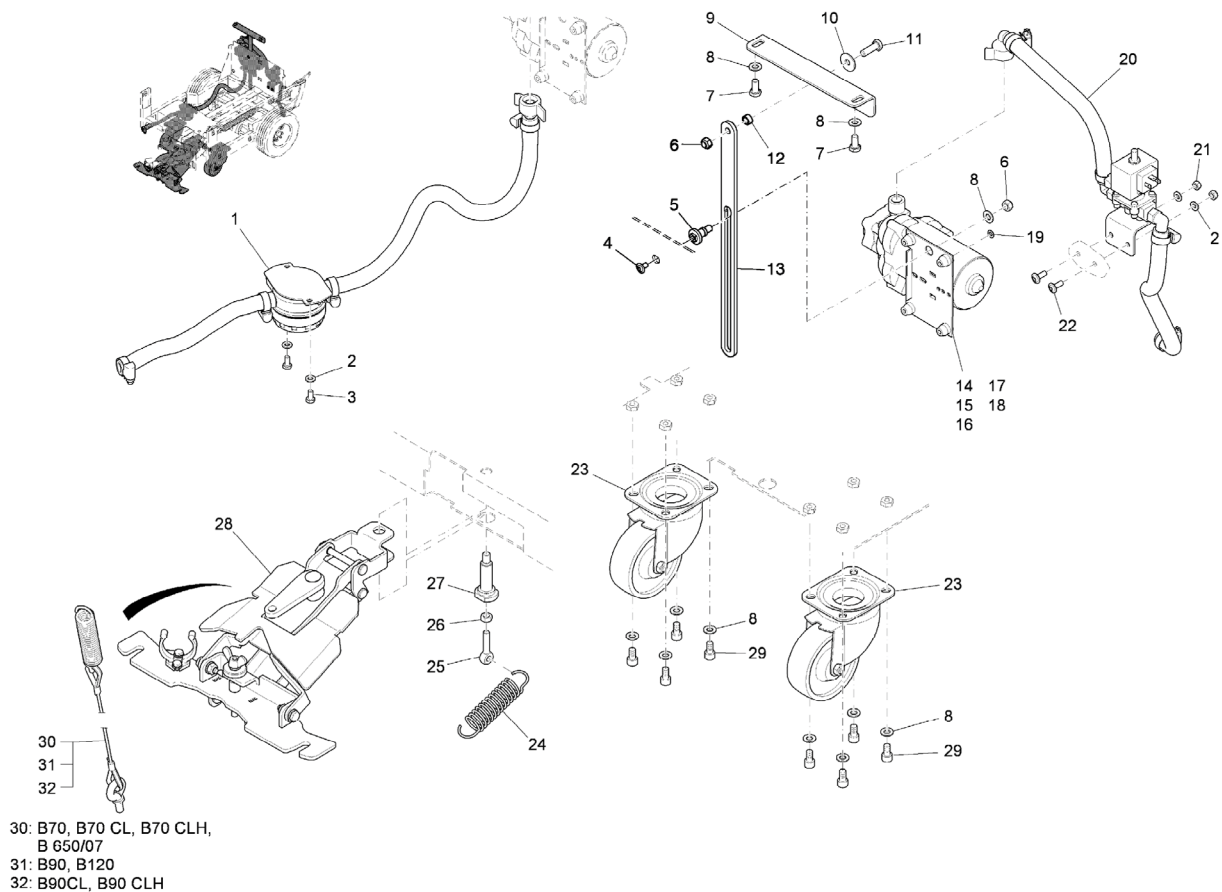
Traction Drive



Traction Drive (Ref. 90531609)

Item	Part Number	Description	Qty.	Notes
1	01077430	Washer	2	
2	01077420	Gasket	3	
3	01077410	Woodruff Key	2	
4	01077390	Gear Box With Shaft	1	
5	01170790	Motor	1	
6	01077360	Covering	1	
7	01077350	Carbon Brush	4	
8	01077400	Bushing	2	
9	01077380	Nut	4	
10	01173050	Micro Switch	1	
11	01173630	Mounting Clip	1	

Chassis Part III

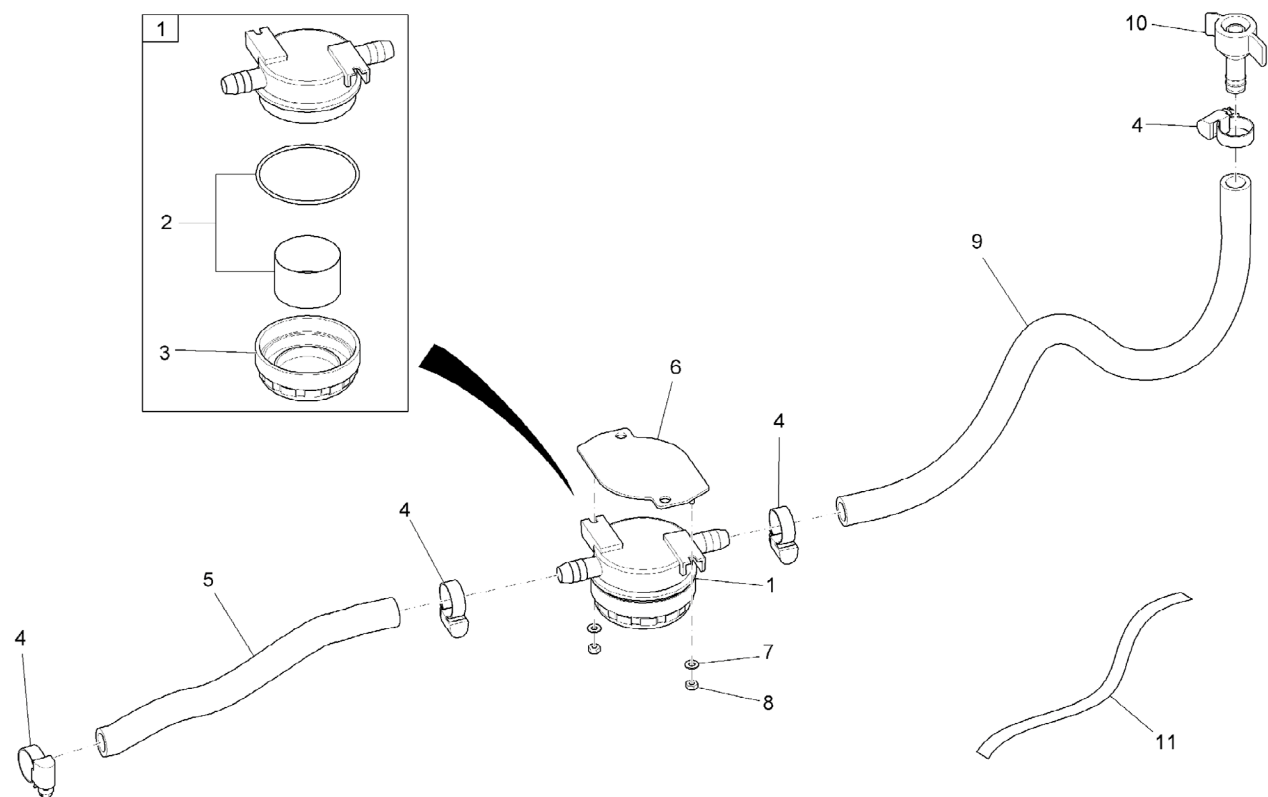


Chassis Part III (Ref. 97098867-3)

Item	Part Number	Description	Qty.	Notes
1	For Reference	Water Supply	1	Ref. 97094981
2	12310033	Washer	4	
3	11038064	Hexagon Screw	2	
4	11177179	Lens Flange Screw	1	
5	90513243	Bushing	1	
6	12040051	Hexagon Nut	2	
7	11038197	Hexagon Screw	10	
8	12310041	Washer	11	
9	90503160	Retainer	1	
10	12332029	Washer	1	
11	11038247	Hexagon Screw	2	
12	90473158	Bushing	1	
13	90495268	Sheet Metal Latch	1	
14	90329095	Solution Pump	1	
15	19725035	Case	1	
16	19791029	Plastic Cover	1	

Item	Part Number	Description	Qty.	Notes
17	19791037	Plastic Cover	1	
18	19724020	Tab	1	
19	12310025	Washer	1	
20	For Reference	Water Supply	1	Ref. 97094999
21	12040044	Hexagon Nut	1	
22	11177060	Lens Flange Screw	1	
23	90515131	Steering Roller	2	
24	90523333	Tension Spring	2	
25	11518180	Eye Bolt	2	
26	12022059	Hexagon Nut	1	
27	90513573	Pivot	1	
28	97103568	Suction Unit Connection	1	
29	11126067	Socket Head Screw	1	
30	96112370	Linkage	1	
31	96115456	Linkage	1	
32	96117510	Linkage	1	

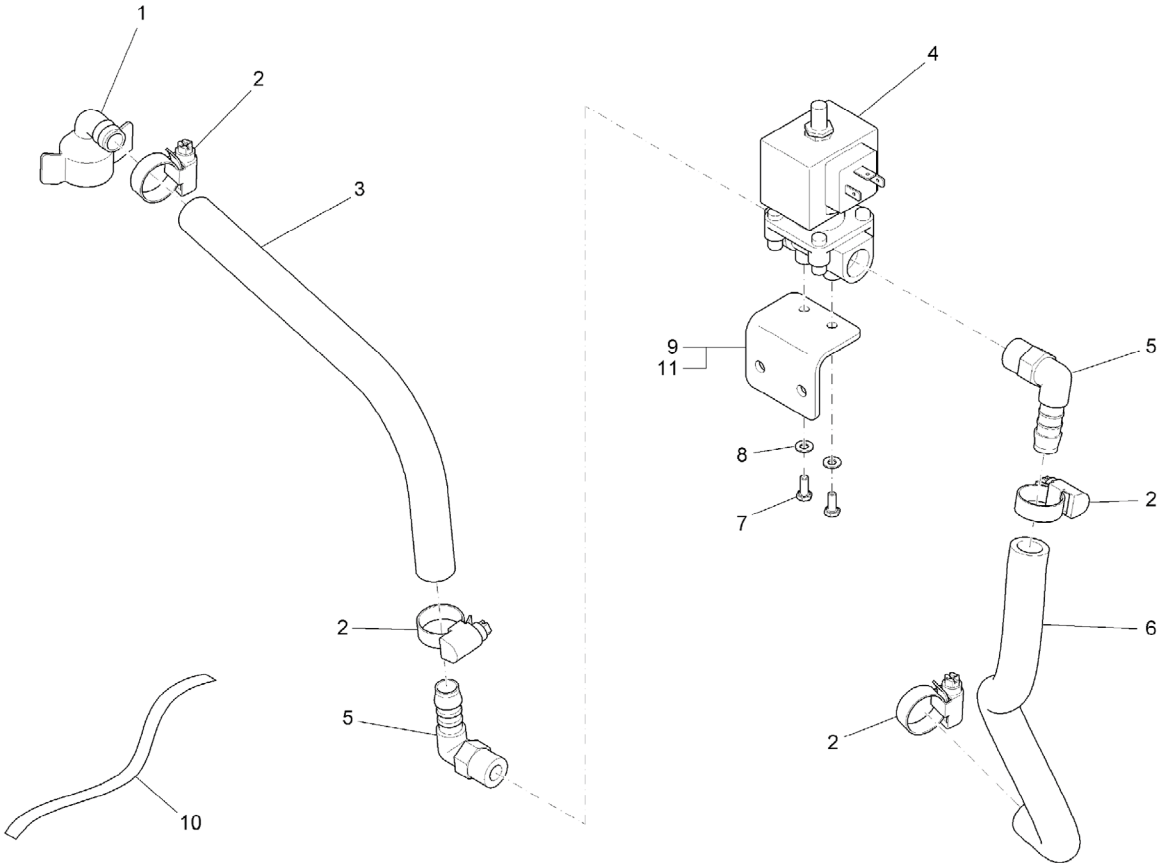
Water Supply Part I



Water Supply Part II (Ref. 97094999)

Item	Part Number	Description	Qty.	Notes
1	90330168	Fitting 90° Screw In	1	
2	3302144	Hose Clamp	4	
3	25842055	PVC Hose	1	
4	90435595	Electrovalve	1	
5	90174970	Fitting 90° Screw In	2	
6	25842055	PVC Hose	1	
7	11038965	Hex.Bolt	2	
8	12310017	Washer	2	
9	90513904	Mounting Bracket	1	Used until 03/2007
10	829552	Teflon Tape	1	
11	90524885	Mounting Bracket	1	Used After 03/2007

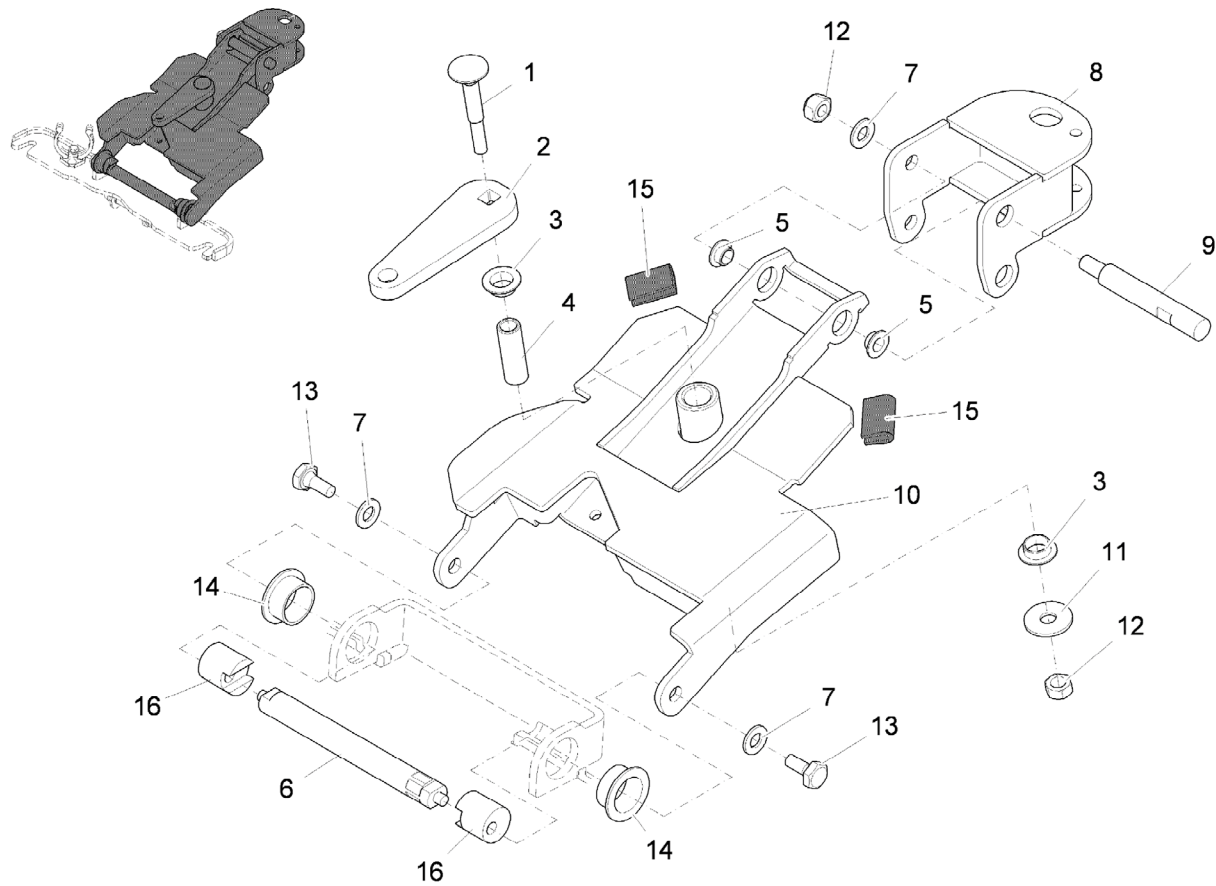
Water Supply Part II



Water Supply Part II (Ref. 97094999)

Item	Part Number	Description	Qty.	Notes
1	90330168	Fitting 90° Screw In	1	
2	3302144	Hose Clamp	4	
3	25842055	PVC Hose	1	
4	90435595	Electrovalve	1	
5	90174970	Fitting 90° Screw In	2	
6	25842055	PVC Hose	1	
7	11038965	Hex.Bolt	2	
8	12310017	Washer	2	
9	90513904	Mounting Bracket	1	Used until 03/2007
10	829552	Teflon Tape	1	
11	90524885	Mounting Bracket	1	Used After 03/2007

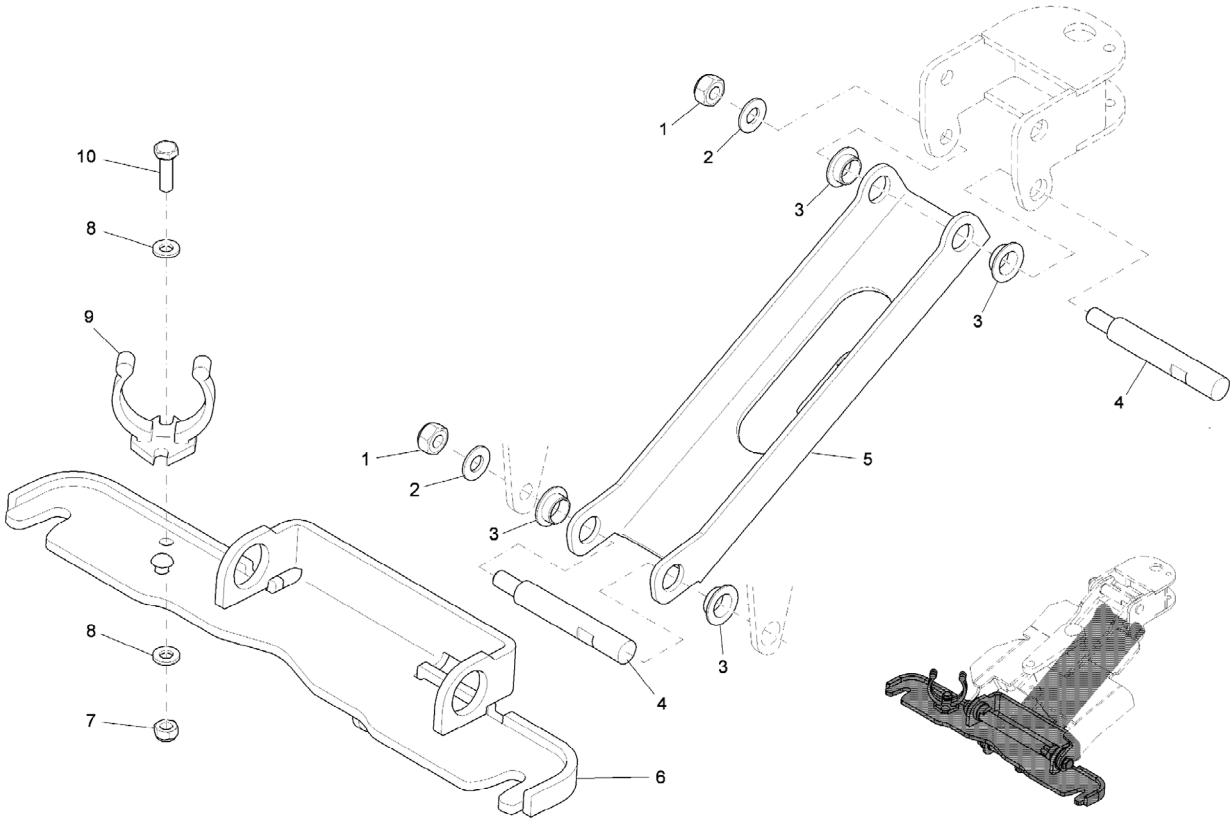
Squeegee Connection Part I



Squeegee Connection Part I (Ref. 97103568-1)

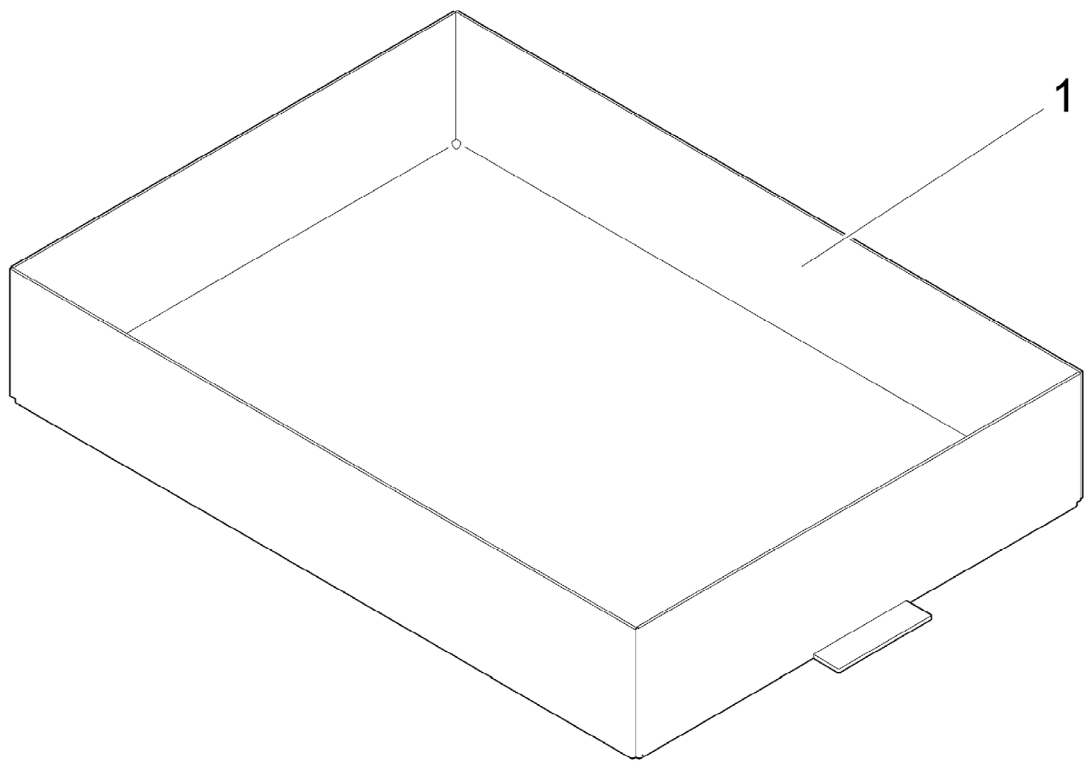
Item	Part Number	Description	Qty.	Notes
1	11620564	Cup head square neck bolt	1	
2	90521790	Sheet Metal	1	
3	14895478	Slide Bearing Bushing	2	
4	90547886	Bushing	1	
5	14895197	Slide Bearing Bushing	2	
6	90546847	Shaft	1	
7	12310264	Washer	3	
8	96119938	Round Part	1	
9	90547381	Threaded Bolt	1	
10	96121835	Sheet Metal	1	
11	12332029	Washer	1	
12	12040259	Hexagon Nut	2	
13	11039609	Hexagon Bolt	2	
14	14895361	Slide Bearing Bushing	2	
15	90532961	Edge Protection	2	
16	90547399	Eccentric	2	

Squeegee Connection Part II



Squeegee Connection Part II (Ref. 97103568-2)

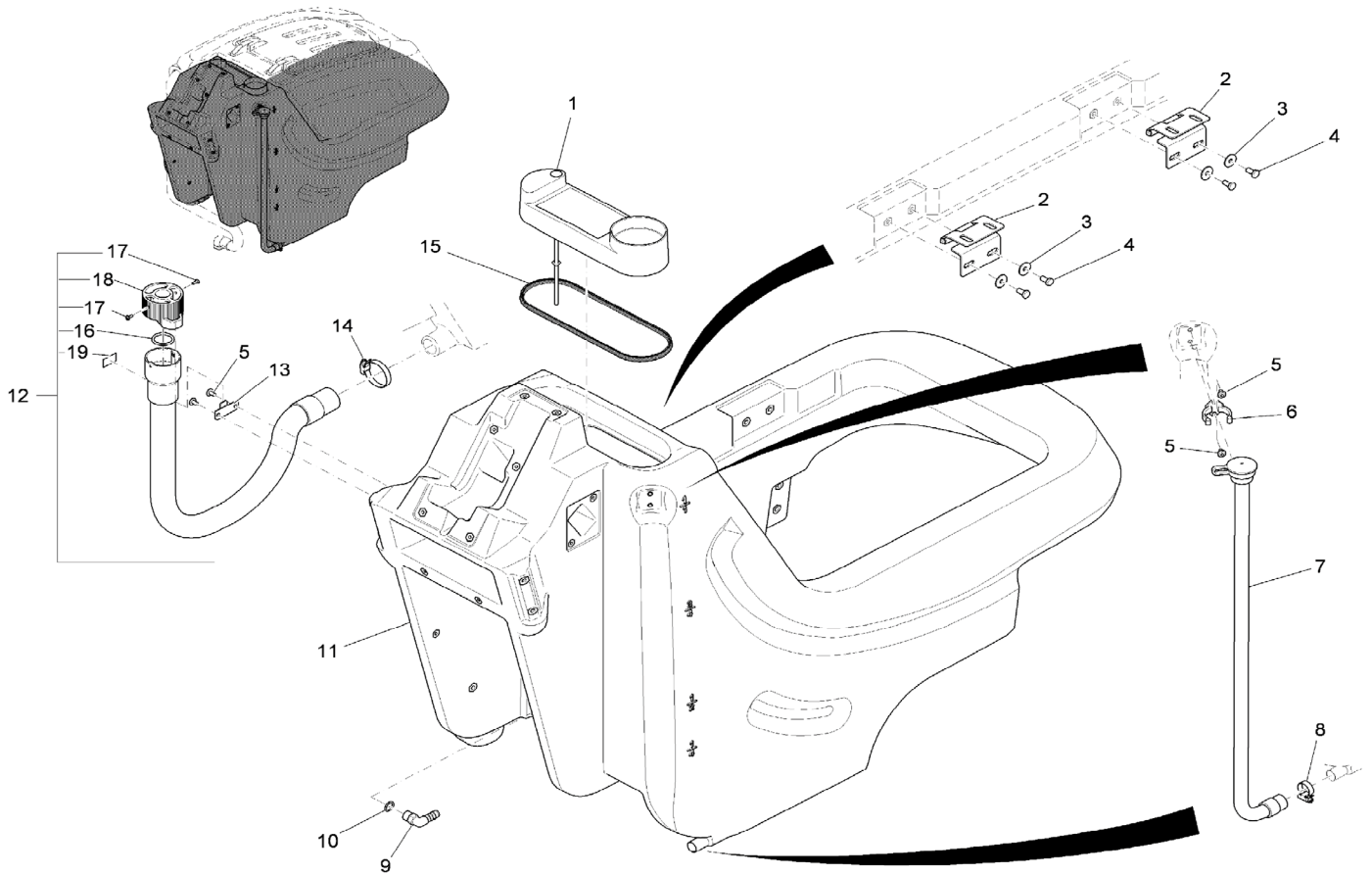
Item	Part Number	Description	Qty.	Notes
1	12040259	Hexagon Nut	2	
2	12310264	Washer	2	
3	14895197	Slide Bearing Bushing	4	
4	90547381	Threaded Bolt	3	
5	90543521	Draft Link	1	
6	96120993	Sheet Metal	1	
7	12040044	Hexagon Nut	1	
8	12310033	Washer	2	
9	90503251	Hose Support	1	
10	11038098	Hexagon Screw	1	



Battery Tray (Ref. 99706131BT40)

Item	Part Number	Description	Qty.	Notes
1	96117643	Battery Tray	1	

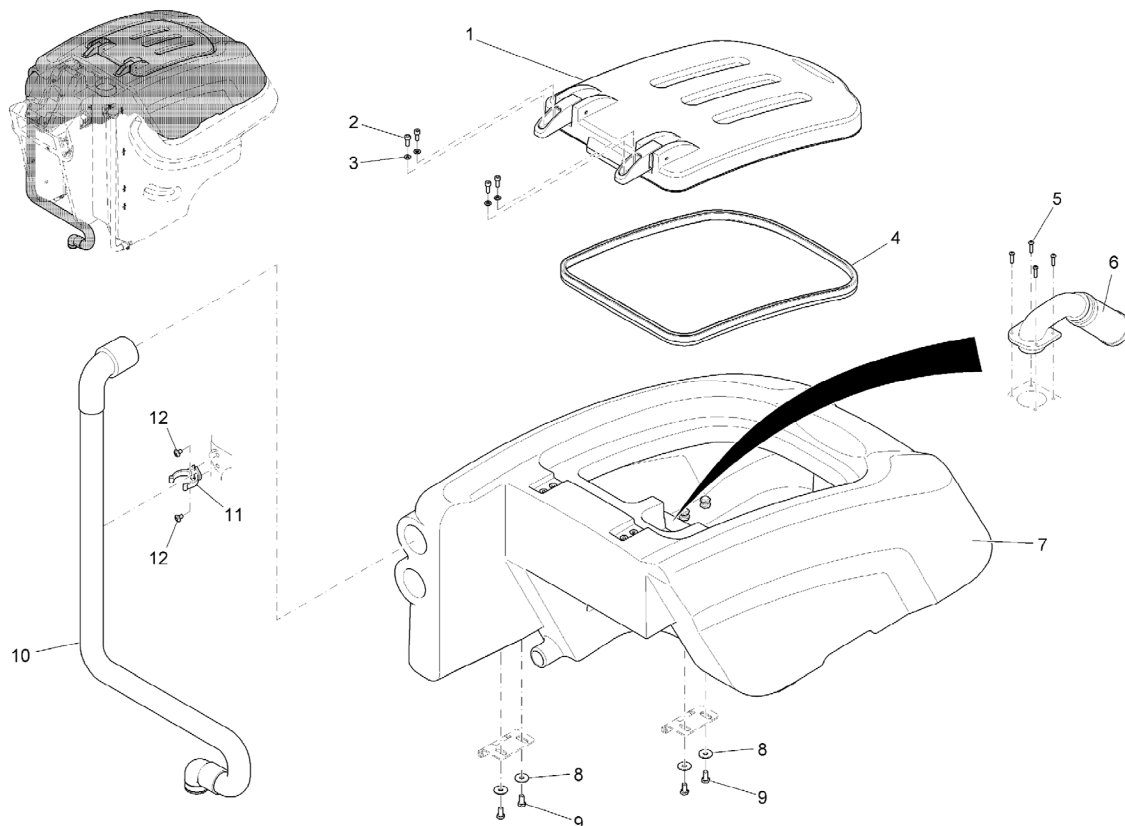
Solution Tank / Body Assembly



97100143BT Solution Tank & Body Assembly

Item	Part Number	Description	Qty.	Notes
1	96114061	Solution Tank Fill Cap	1	
2	90496910	Hinge	2	
3	12515086	Washer	4	
4	11038197	Hexagon Screw	4	
5	11177179	Lens Flange Screw	4	
6	90503251	Hose Support	1	
7	96109541	Hose Solution Level	1	
8	3300535	Clamp	1	
9	90174970	Fitting 90° Screw In	1	
10	15286149	O-Ring Oil Resistant	1	
11	96117734	Solution Tank	1	
12	97090096	Drain Hose Assembly	1	Sub-Assembly
13	90517574	Hook	1	
14	760245	Hose Clamp	1	
15	90536467	Edge Protection	710mm	
16	15282072	O-Ring	1	Part of Item 12
17	11175395	Fillister-head screw	2	Part of Item 12
18	90304528	Cap	1	Part of Item 12
19	17264888	Decal Foul Water	1	Part of Item 12

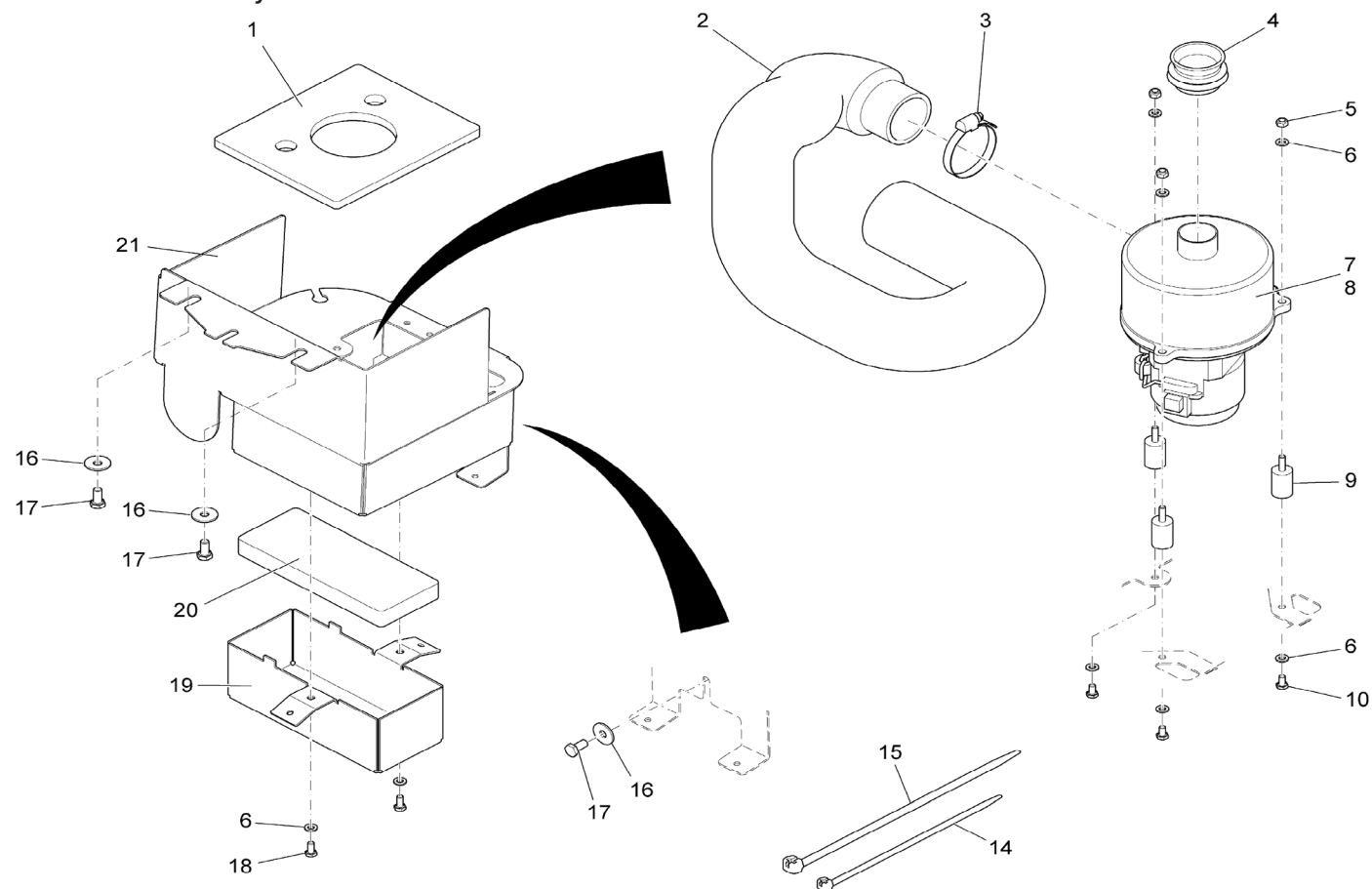
Recovery Tank Assembly



Recovery Tank Assembly (Ref. 97100143BT)

Item	Part Number	Description	Qty.	Notes
1	97092951	Cover	1	
2	11132065	Cylinder Head Screw	4	
3	12310033	Washer	4	
4	90503871	Lid Gasket	1	
5	11709151	Screw	4	
6	97093843	Filter Unit	1	
7	96117726BT	Recovery Tank	1	
8	12515086	Washer	4	
9	11038197	Hexagon Screw	4	
10	96111349	Suction Hose	1	
11	90503251	Hose Support	1	
12	11177179	Lens Flange Screw	2	

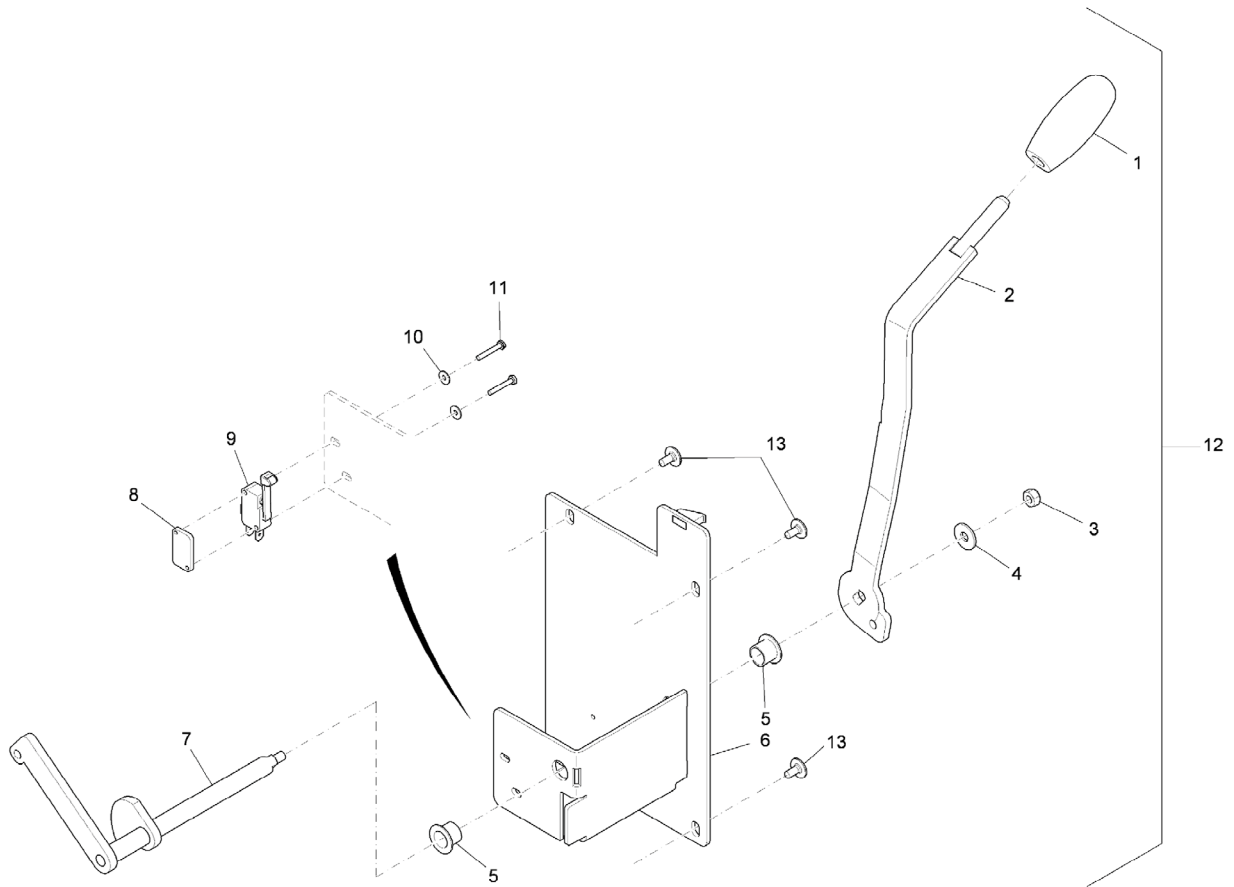
Vacuum Motor Assembly



Vacuum Motor Assembly (Ref. 97092811)

Item	Part Number	Description	Qty.	Notes
1	90523945	Insulation Mat	1	
2	90519737	Hose	1	
3	3044112	Hose Clamp	1	
4	90503657	Connection	1	
5	12040044	Hexagon Nut	3	
6	12310033	Washer	8	
7	97096200	Vacuum Motor	1	
8	00048840	Carbon Brush	4	
9	90518457	Buffer	3	
10	11038056	Hexagon Screw	3	
14	828062	Cable Tie	1	
15	90156688	Cable Tie	4	
16	12332029	Washer	3	
17	11038197	Hexagon Screw	3	
18	11038064	Hexagon Screw	2	
19	90519653	Cover	1	
20	90519745	Insulation Mat	1	
21	96114301	Sheet Metal	1	

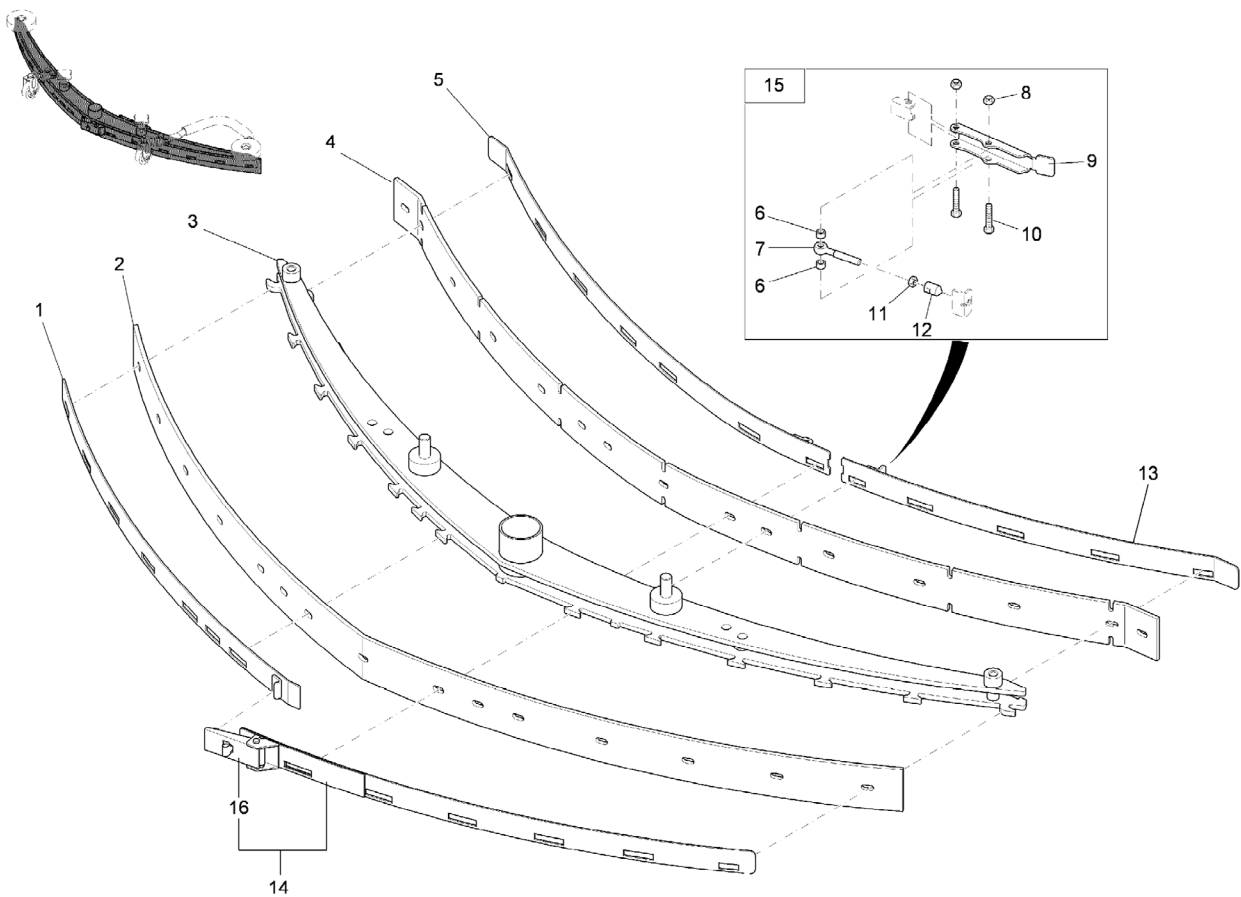
Squeegee Lift / Lower Lever Assembly



Squeegee Lift / Lower Lever Assembly (Ref. 97102479)

Item	Part Number	Description	Qty.	Notes
1	17143025	Handle	1	
2	96119581	Lever	1	
3	12040044	Hexagon Nut	1	
4	12332011	Washer	1	
5	14895288	Plain Bearing Bushing	2	
6	96110804	Support Plate	1	
7	96110705	Shaft with Cam	1	
8	90471483	Thread Base Plate	1	
9	90306002	Micro Switch	1	
10	12332110	Washer	2	
11	11039088	Hex. Bolt	2	
12	Reference Only	Squeegee Lift / Lower Lever Assembly	1	
13	11177179	Lens Flange Screw	4	

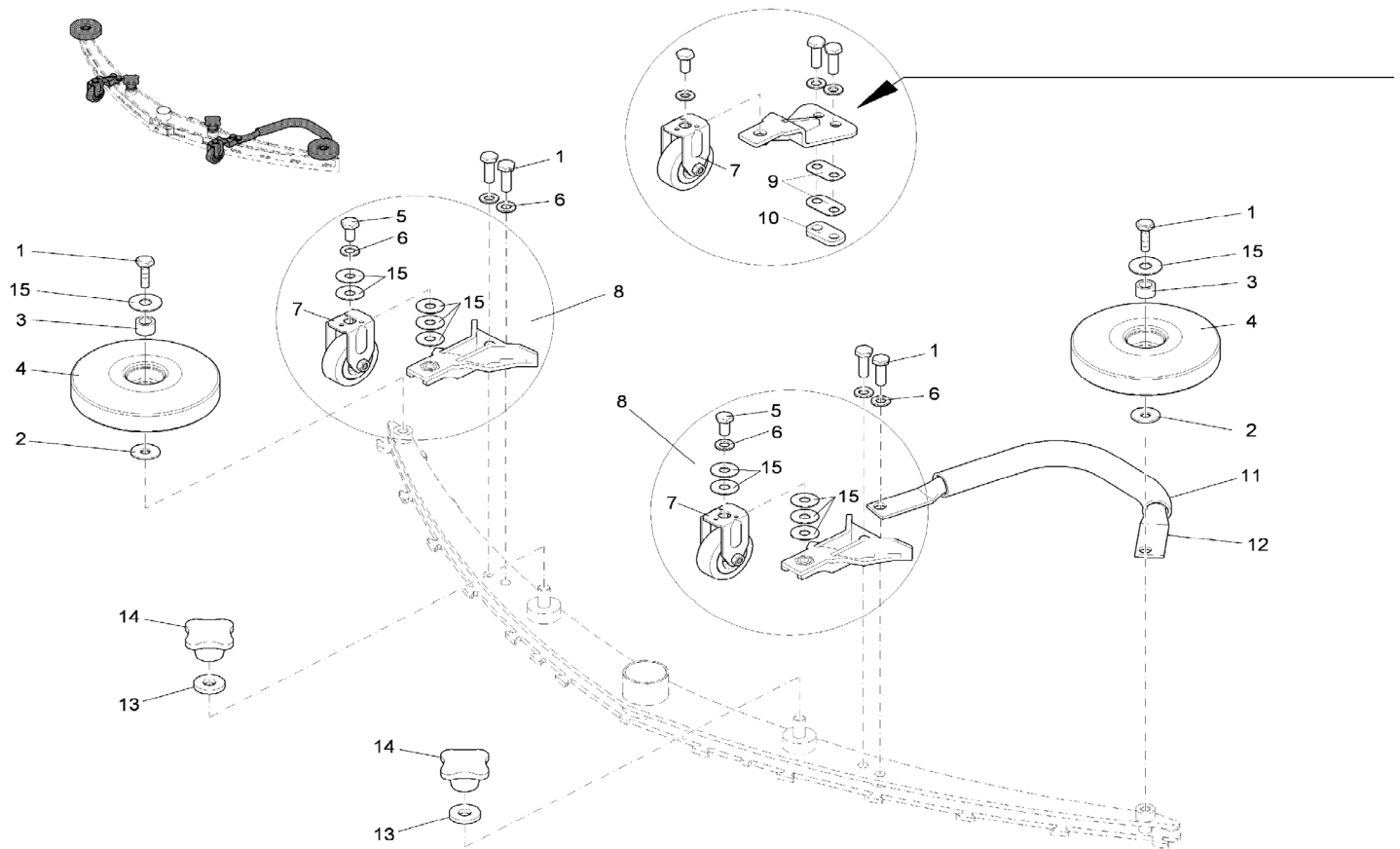
Squeegee Assembly Complete Part I



Squeegee Assembly Part I (Ref. 97094502-1)

Item	Part Number	Description	Qty.	Notes
1	96125844	Rear Retainer Strap L/H	1	
2	90494139	Rear Squeegee Blade	1	
3	96113279	Squeegee Tool	1	
4	90493560	Front Squeegee Blade	1	
5	96125836	Front Retainer Strap L/H	1	
6	90514506	Bushing	2	Part of ITEM 15
7	11518313	Eye bolt	1	Part of ITEM 15
8	12040283	Hex. Nut	2	Part of ITEM 15
9	90535758	Lever	1	Part of ITEM 15
10	11039765	Hexagon Screw	2	Part of ITEM 15
11	12022430	Hex. Nut	1	Part of ITEM 15
12	90513631	Pressure piece	1	Part of ITEM 15
13	96113303	Front Retainer Strap R/H	1	
14	96113428	Rear Retainer Strap R/H	1	
15	97057459	Latch Assembly	1	
16	17383209	Lock	1	

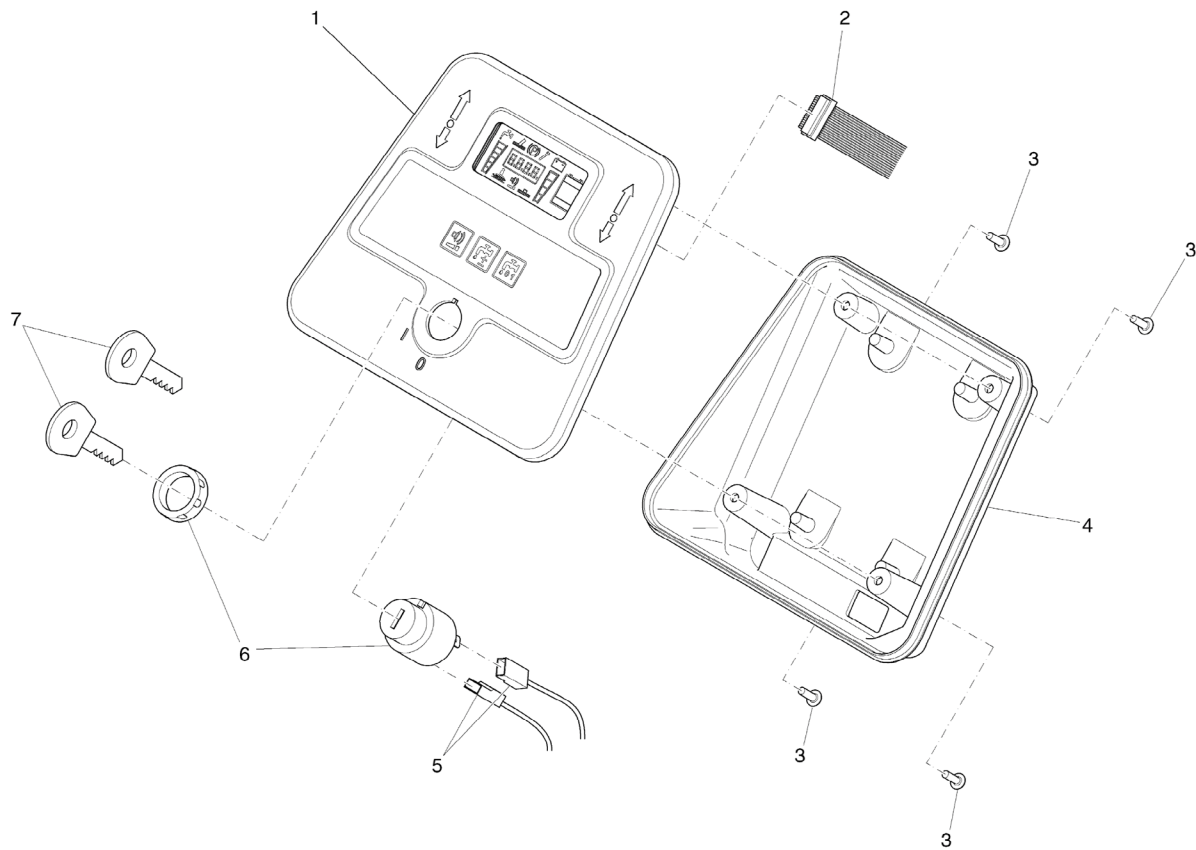
Squeegee Assembly Complete Part II



Squeegee Assembly Part II (Ref. 97094502-2)

Item	Part Number	Description	Qty.	Notes
1	11039567	Hexagon Screw	6	
2	12332136	Washer	2	
3	90199019	Pipe	2	
4	90548397	Deflector Roller	2	
5	11039609	Hex. Bolt	2	
6	12310264	Washer	4	
7	90513094	Fixed Caster Wheel	2	
8	97098842	Fixed Caster Wheel	2	
9	01077610	Distance Piece	2	
10	90514936	Distance Piece	1	
11	90515479	Hose	250mm	
12	90548413	Bracket	1	
13	12515094	Disk Wheel	2	
14	17133026	Star Handle	2	
15	90531112	Spacer	10	

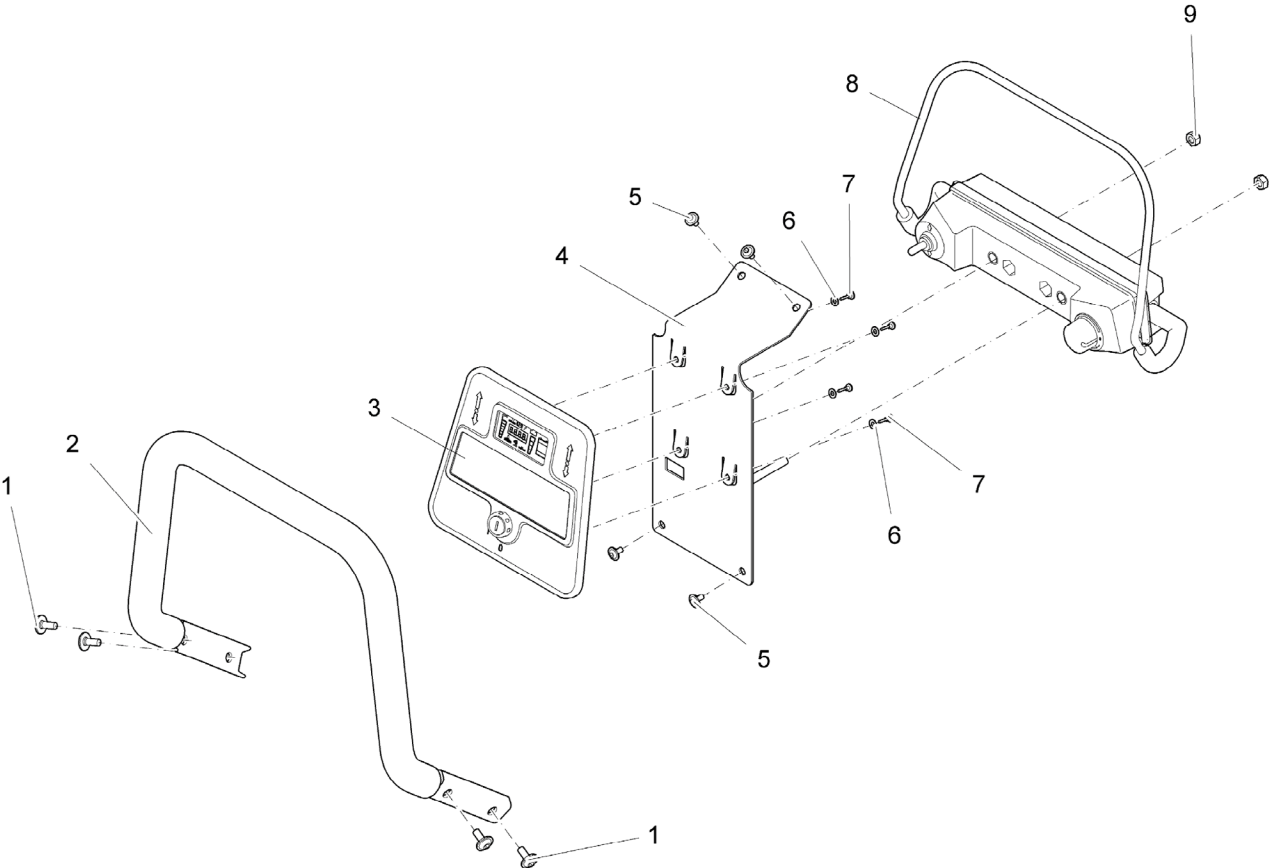
Console Assembly



Console Assembly (Ref. 97091839)

Item	Part Number	Description	Qty.	Notes
1	97096523	Console B70/B90	1	
2	90511130	Ribbon Cable	1	
3	11702123	Screw	4	
4	90499492	Console	1	
5	90518150	Cable key Switch	1	
6	90323437	Key Switch	1	
7	00745890	Set (2pc.) Key	1	

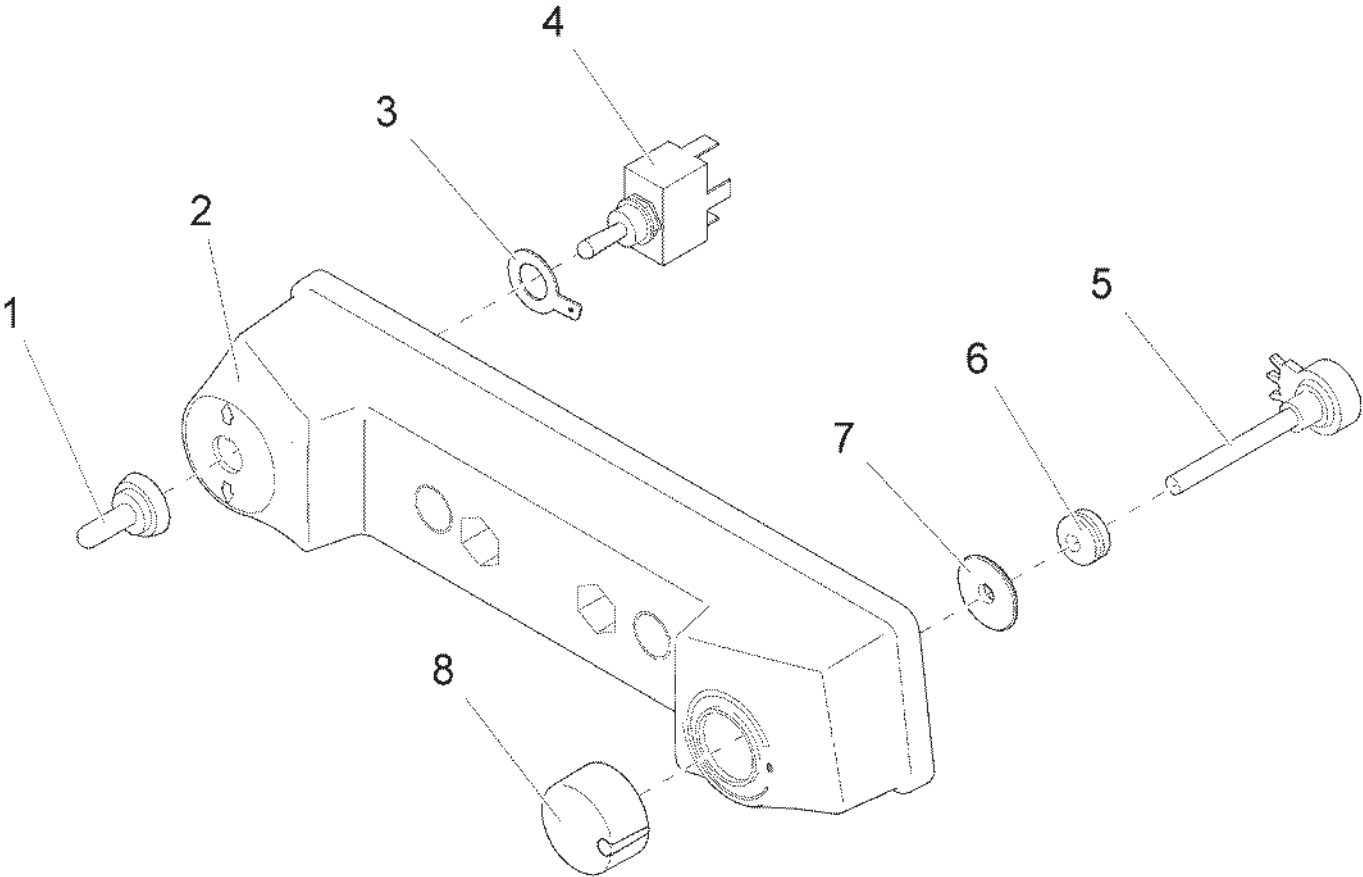
Operation Handle Assembly



Operation Handle Assembly (Ref. 97096523)

Item	Part Number	Description	Qty.	Notes
1	11177253	Lens flange screw	4	
2	96122286	Handle Bar	1	
3	For Reference	Console Assembly	1	Ref. 97091839
4	96117585	Sheet Metal	1	
5	11177179	Lens flange screw	4	
6	12310272	Washer	4	
7	11709011	Self tapping screw	4	
8	97096069	Bail System	1	Ref. 97098834 & 97099410
9	12040051	Hexagon Nut	2	

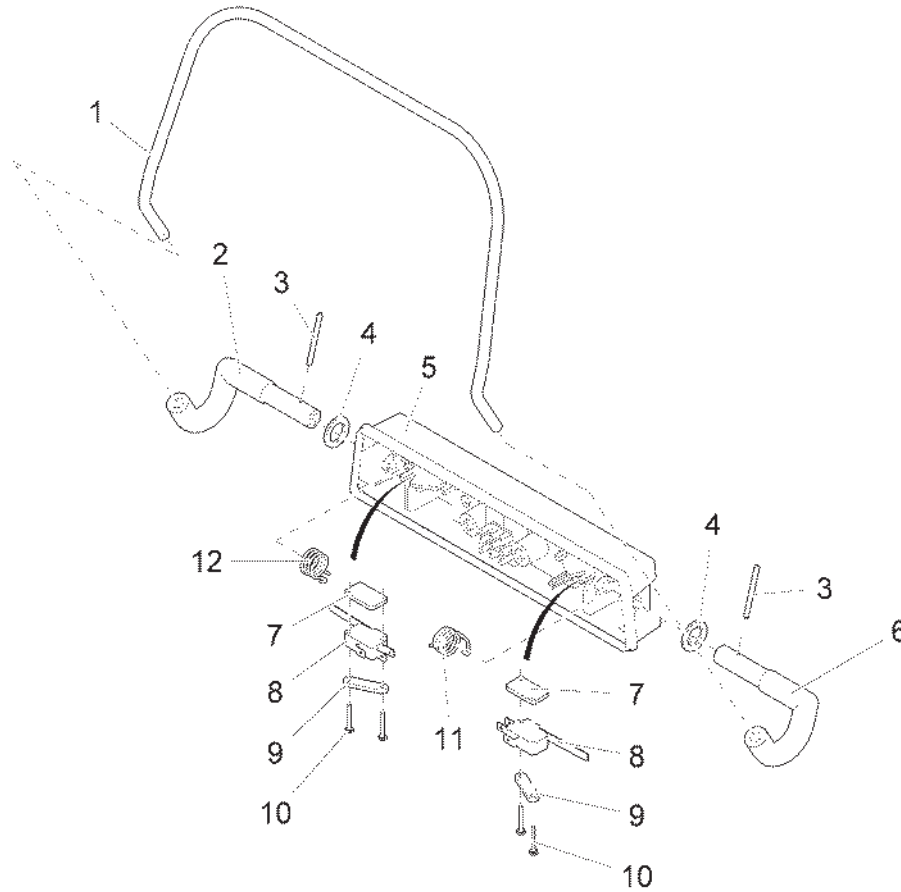
Upper Housing Assembly



Upper Housing (Ref. 97098834)

Item	Part Number	Description	Qty.	Notes
1	90516204	Rubber Cap	1	
2	90531260	Housing	1	
3	90534421	Grounding Washer	1	
4	90516147	Toggle Switch	1	
5	97100416	Potentiometer	1	
6	15595382	Cable Sleeve	1	
7	90528548	Washer	1	
8	90344532	Turning Knob	1	

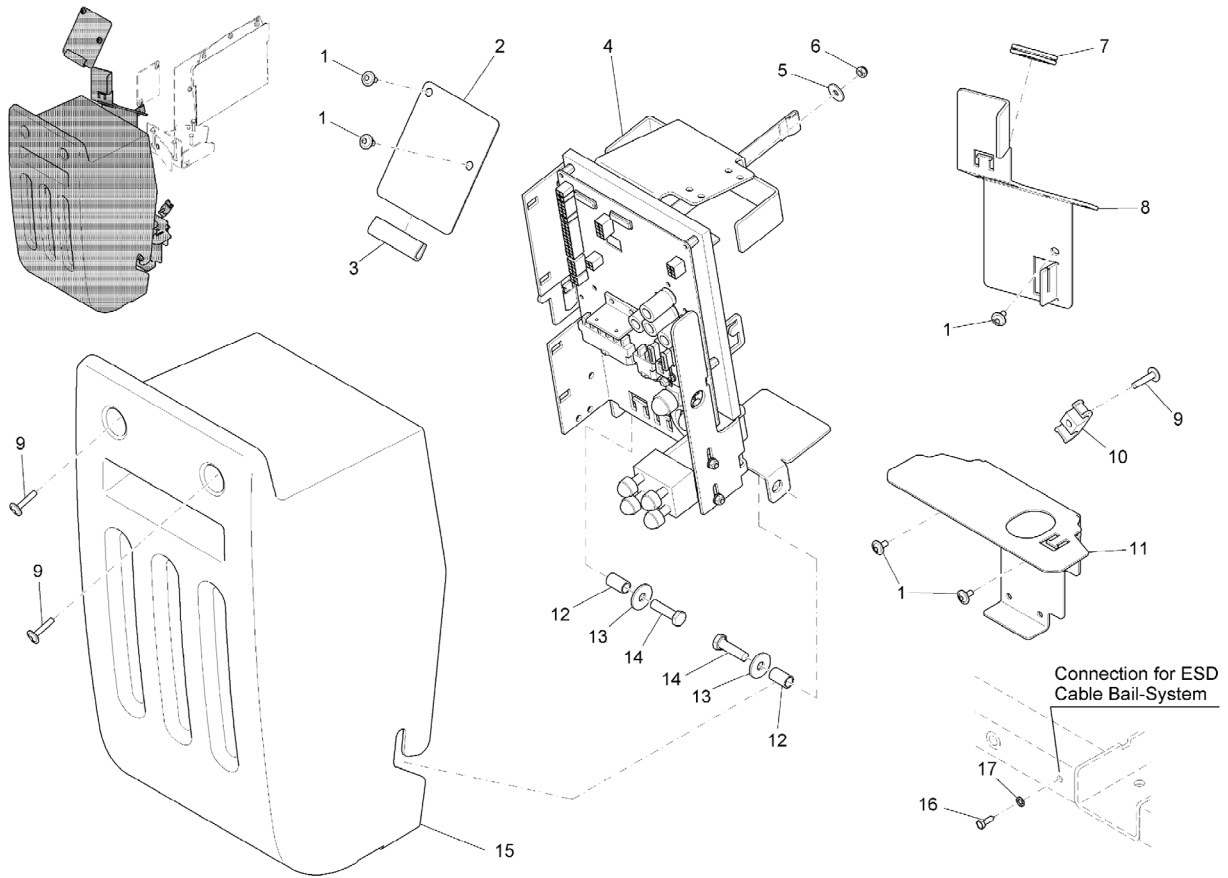
Lower Housing Assembly



Lower Housing (Ref. 97099410)

Item	Part Number	Description	Qty.	Notes
1	90518770	Handle	1	
2	90531153	Support Bracket Left	1	
3	For Reference	Pin	2	
4	90531583	Washer	2	
5	90520149	Lower Housing	1	
6	90531179	Support Bracket Right	1	
7	90471483	Plate	2	
8	90520446	Micro Switch	2	
9	90534702	Plate	2	
10	11039088	Hex.Bolt	4	
11	90532219	Spring	1	
12	90531625	Spring	1	

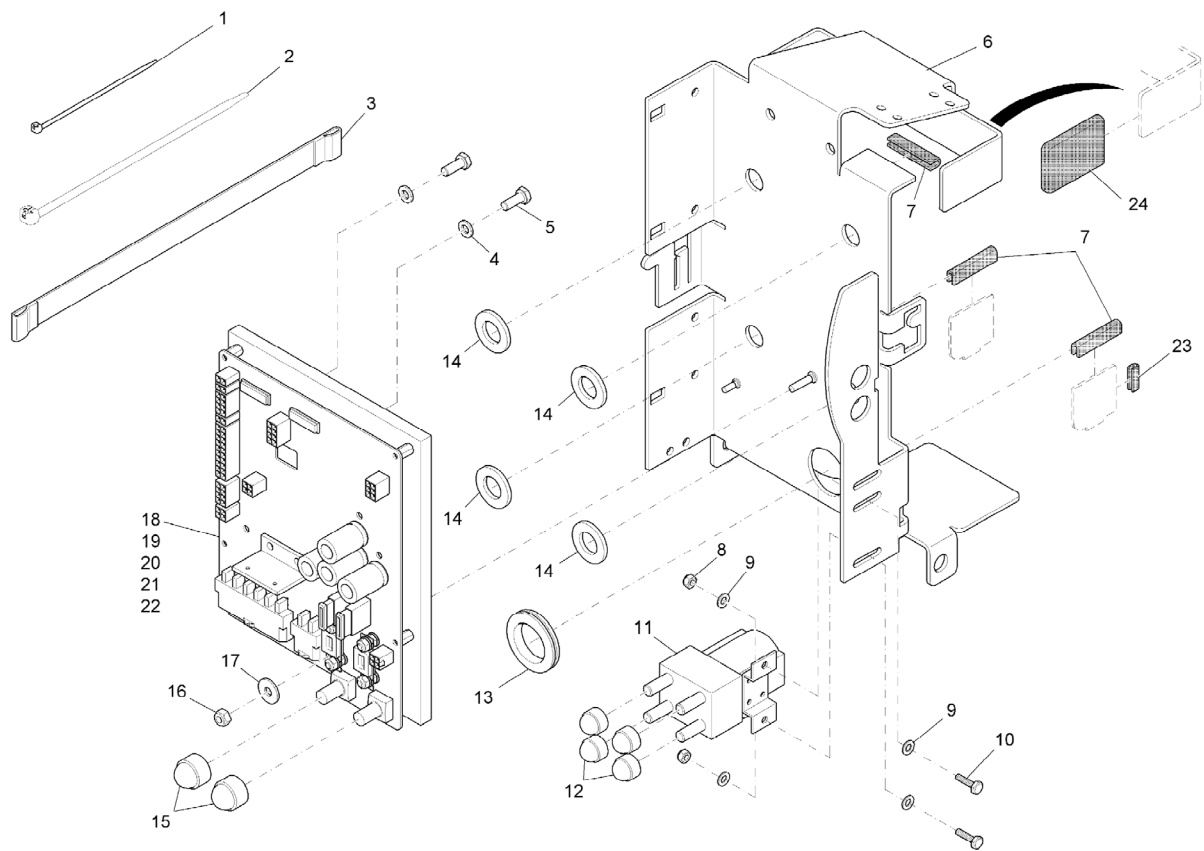
Control Box Electrical Part I



Control Box Electrical Part I (Ref. 97098990-1)

Item	Part Number	Description	Qty.	Notes
1	11177179	Lens Flange Screw	5	
2	90509803	Sheet Metal	1	
3	90522509	Edge Protection	1	
4	For Reference	Retainer cpl.	1	Ref. 97099006
5	12347027	Washer	1	
6	12040044	Hexagon Nut	1	
7	15595259	Bushing	1	
8	90511338	Sheet Metal	1	
9	11177161	Lens Flange Screw	3	
10	17521048	Clamp	1	
11	90529165	Clamping Plate	1	
12	90499377	Bushing	2	
13	12332029	Washer	2	
14	11038254	Hexagon Screw	2	
15	96114996	Covering	1	
16	11412038	Tapping Screw	1	
17	12518080	Lock Washer	1	

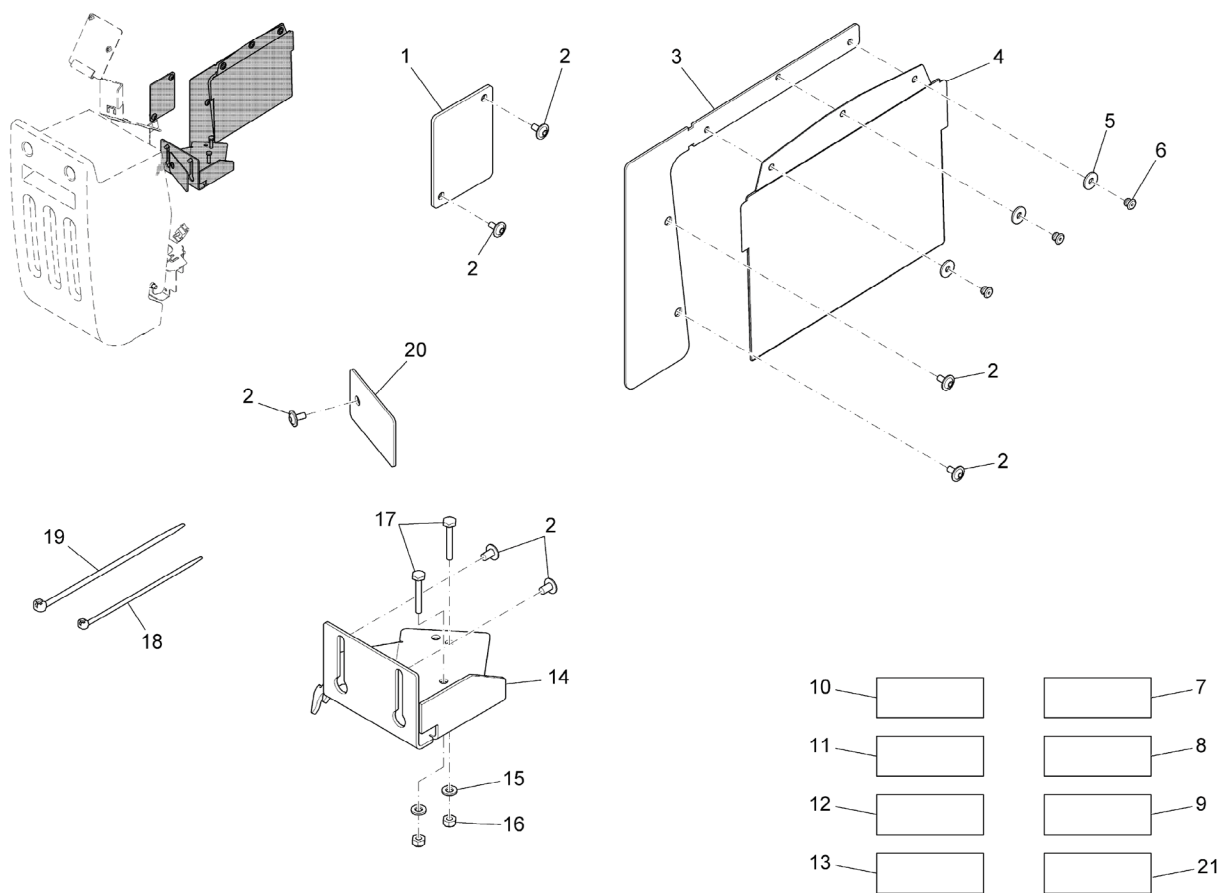
Retainer Assembly



Retainer Assembly (Ref. 97099006)

Item	Part Number	Description	Qty.	Notes
1	90156688	Cable Tie	4	
2	828062	Cable Tie	8	
3	90517699	Webbing	1	
4	12310033	Washer	2	
5	11038072	Hexagon bolt	2	
6	96118963	Retainer	1	
7	90504580	Edge Protection	120mm	
8	12040036	Hexagon Nut	2	
9	12310025	Washer	4	
10	11038049	Hexagon Nut	2	
11	90331026	Solenoid	1	
12	15592033	Lens Cap	4	
13	15595259	Bushing	1	
14	90510017	Washer	4	
15	15592041	Lens Cap	2	
16	12040044	Hexagon Nut	1	
17	12332011	Washer	1	
18	90532334	Controller HIGH 8-FET BAIL-KUD	1	
19	00972420	Strip Fuse	0	
20	00902440	Strip Fuse	0	
21	19731082	Fuse	0	
22	00972430	Fuse	0	
23	90532854	Edge Protection	30mm	
24	90463746	Cap	2	

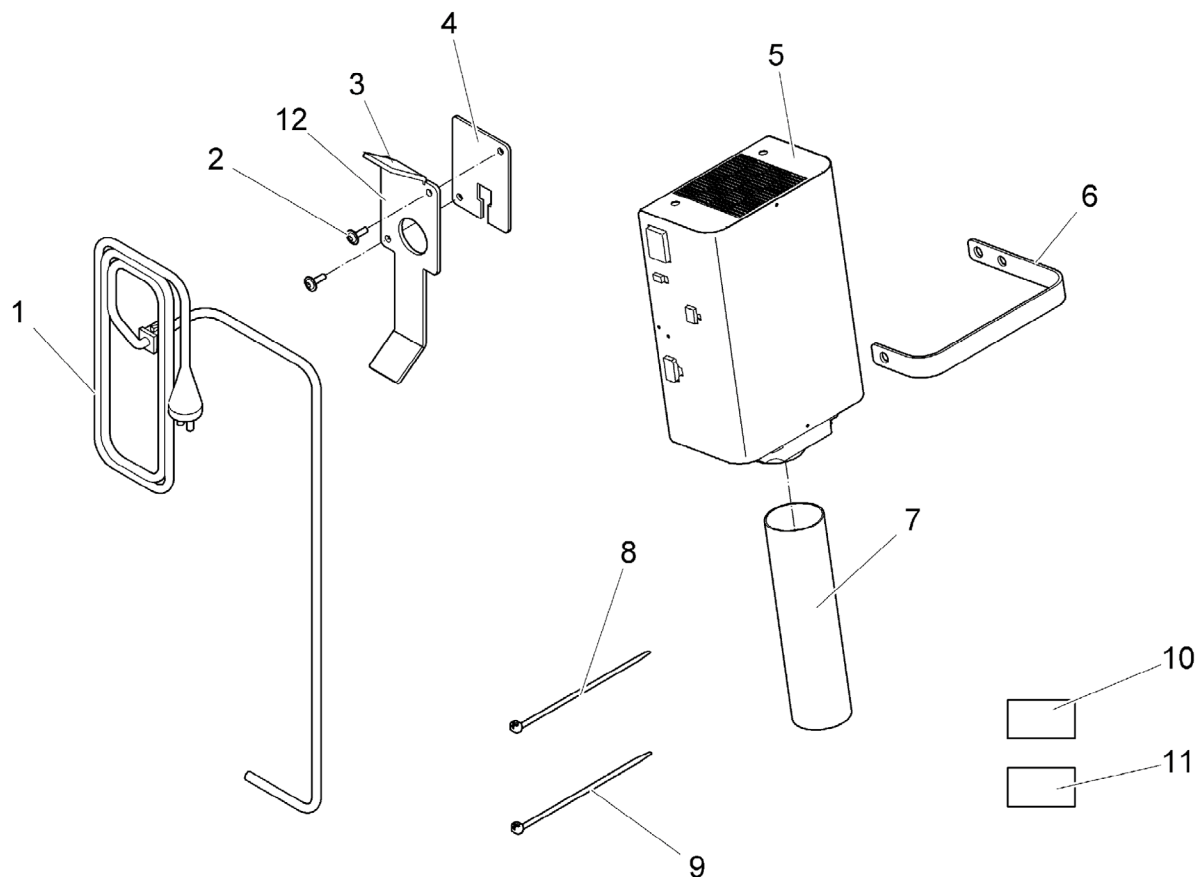
Control Box Electrical Part II



Control Box Electrical Part II (Ref. 97098990-2)

Item	Part Number	Description	Qty.	Notes
1	90518119	Covering	1	
2	11177179	Lens Flange Screw	7	
3	90511346	Sheet Metal	1	
4	90465774	Bag	1	
5	12332052	Washer	3	
6	13165196	Blind Rivet	3	
7	97094247	Wiring Harness W1	1	
8	97094254	Wiring Harness W2	1	
9	97099089	Wiring Harness W3	1	
10	97099063	Wiring Harness W9	1	
11	97095624	Wiring Harness W11	1	
12	97094387	Set of Cables	1	
13	97095657	Set of Cables Battery	1	
14	90512146	Sheet Metal	1	
15	12310033	Washer	2	
16	12040044	Hexagon Nut	2	
17	11038817	Hexagon Bolt	2	
18	828062	Cable Tie	12	
19	90156688	Cable Tie	18	
20	90511320	Sheet Metal	1	
21	97099048	Cable Loom	1	

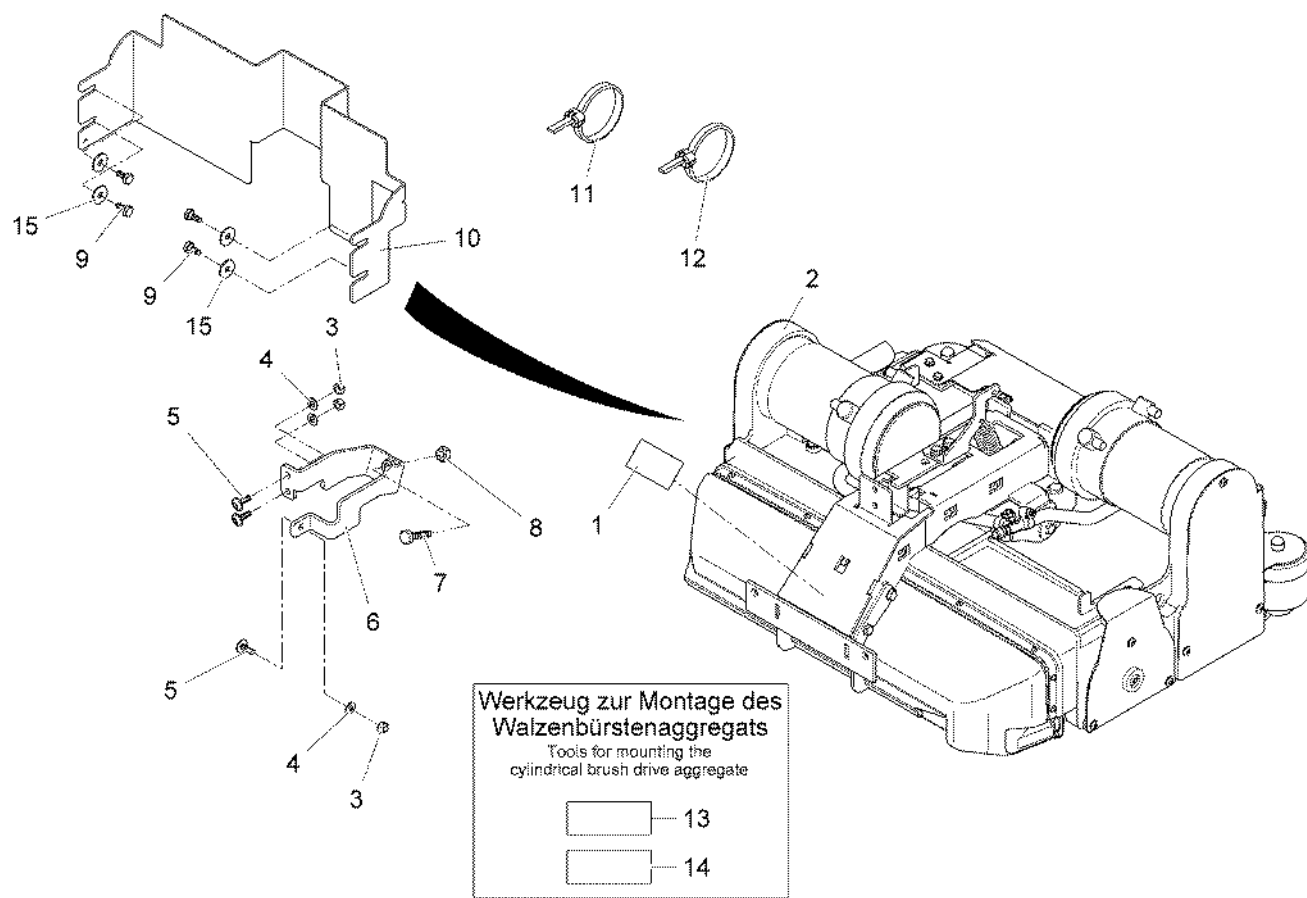
Battery Charger



Battery Charger 24V 22A (Ref. 97099436)

Item	Part Number	Description	Qty.	Notes
1	90532987	Power Cable	1	
2	11177060	Lens flange screw	2	
3	90463746	Bracket	2	To stick on Item 12 with Loctite
4	90533266	Covering	1	
5	96126537	Battery Charger W/Cord	1	
6	90517665	Tension band	1	
7	90512575	Hose	1	
8	828062	Cable tie	9	
9	90156688	Cable tie	1	
10	97094304	Wire harness W6	1	
11	97094346	Wiring harness W8	1	
12	90533258	Cable Retainer	1	

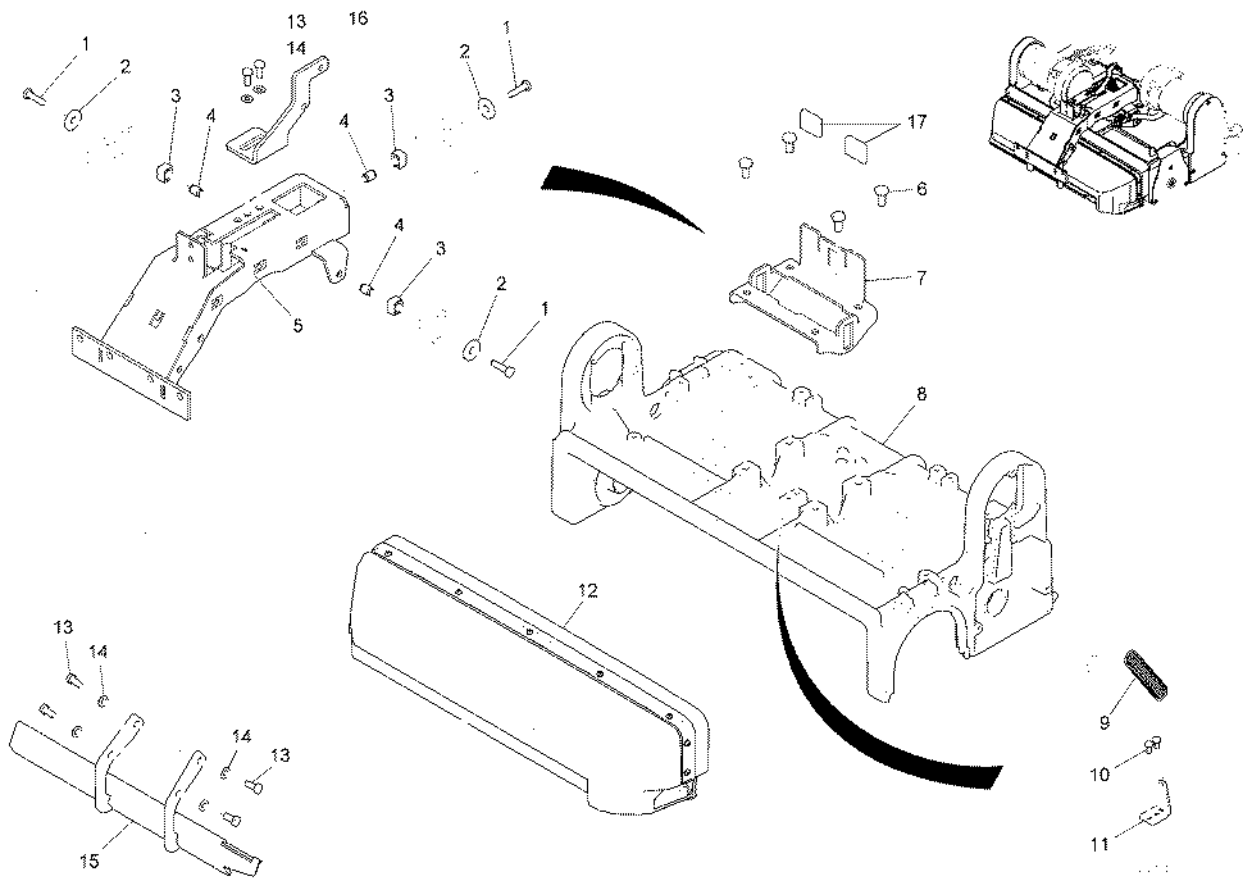
Scrub Deck Assembly Cylindrical



Scrub Deck Assembly Cylindrical 60cm (Ref. 97099451)

Item	Part Number	Description	Qty.	Notes
1	17220013	Transparency	1	
2	For Reference	Cylindrical Brush Drive	1	Ref. 97099444
3	12040051	Hexagon Nut	2	
4	12310041	Washer	3	
5	11177136	Lens Flange Screw	3	
6	96115324	Retainer	1	
7	11038395	Hexagon Screw	1	
8	12040069	Hexagon Nut	1	
9	11038197	Hexagon Screw	4	
10	90532870	Sheet Metal	1	
11	828062	Cable Tie	6	
12	90156688	Cable Tie	4	
13	97097737	Wiring Harness to Error Reset	1	
14	97057103	Adjusting Kit	1	
15	12332029	Washer	4	

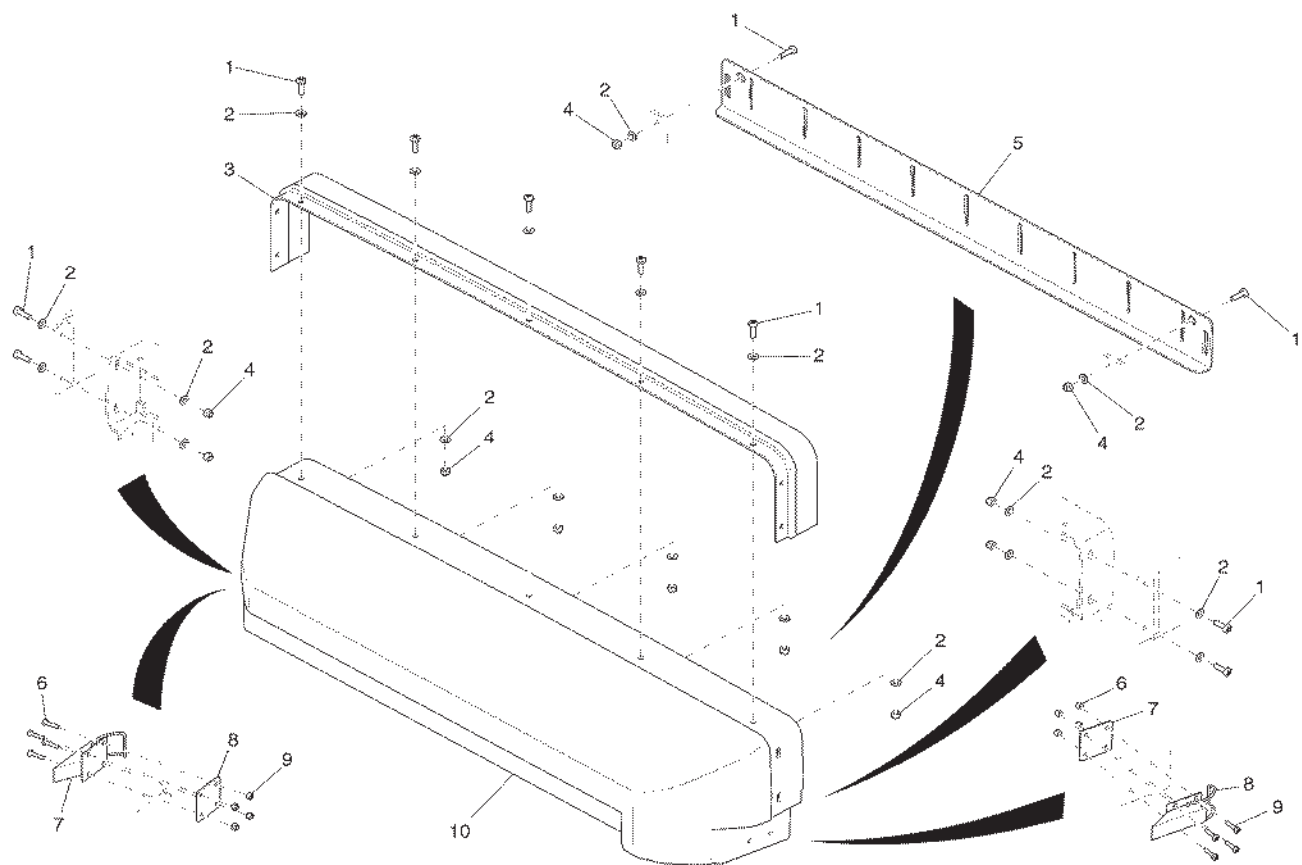
Scrub Deck Assembly Cylindrical Part I



Scrub Deck Assembly Cylindrical (Ref. 97099444-1)

Item	Part Number	Description	Qty.	Notes
1	11038924	Hexagon Screw	3	
2	12332152	Washer	3	
3	90492851	Slide Block	3	
4	90492869	Bushing	3	
5	96112453	Rocker	1	
6	11039542	Hexagon Screw	4	
7	90532649	Retainer	1	
8	90475740	Housing	1	
9	90441577	Tension Spring	1	
10	11038742	Hexagon Screw	2	
11	90529777	Angle Bracket	1	
12	For Reference	Debris Hopper	1	Ref. 97087191
13	11038635	Hex.Bolt	6	
14	12310041	Washer	6	
15	96112297	Guide Bar	1	
16	90529595	Spring Holder	1	
17	90532862	Cap	2	

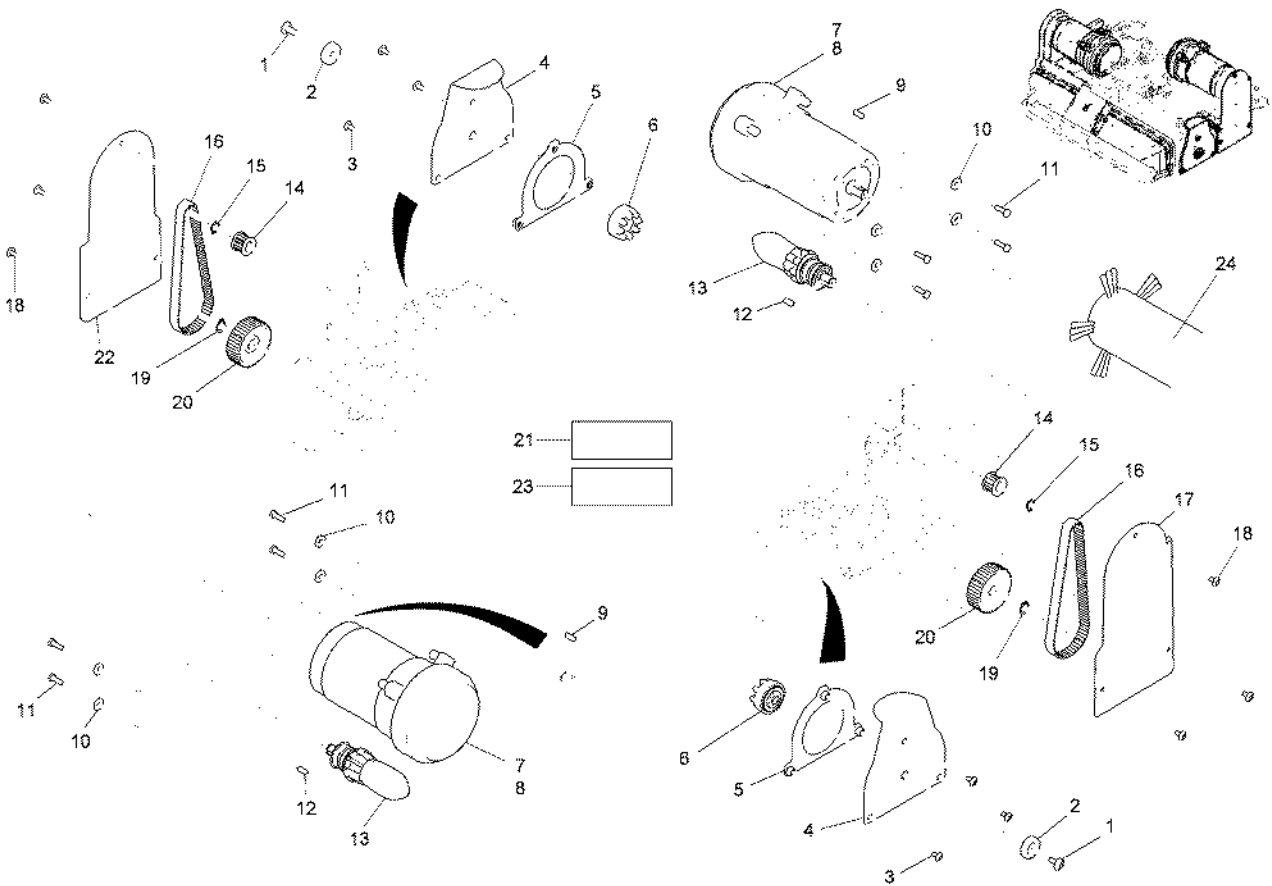
Debris Hopper Assembly



Debris Hopper Assembly (Ref. 97087191)

Item	Part Number	Description	Qty.	Notes
1	11175445	Phillips Head Screw	11	
2	12310272	Washer	20	
3	90472374	Broom Rail	1	
4	12040234	Hexagon Nut	11	
5	90472366	Sheet Metal Apron	1	
6	12040374	Hex. Nut	8	
7	90435884	Plate	2	
8	17383191	Lock	2	
9	11175452	Phillips Head Screw	8	
10	96105275	Dirt Container	1	

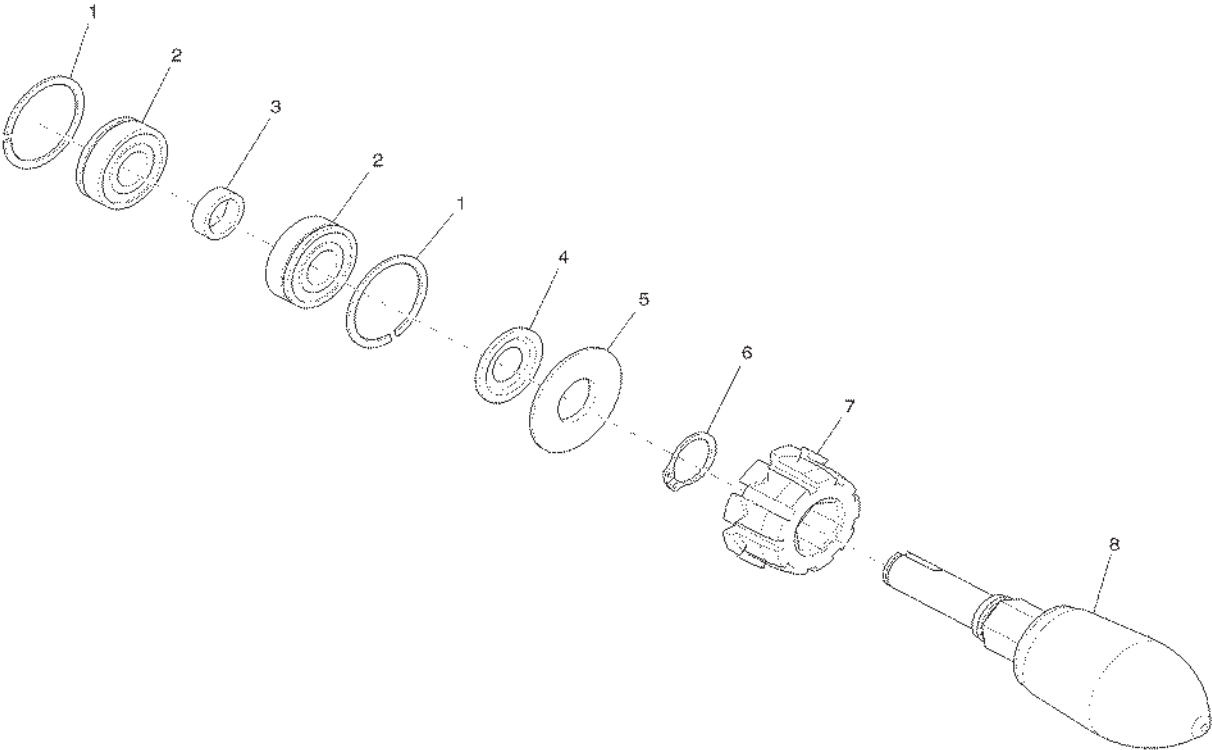
Scrub Deck Assembly Cylindrical Part II



Scrub Deck Assembly Cylindrical (Ref. 97099444-2)

Item	Part Number	Description	Qty.	Note
1	11177187	Lens Flange Screw	2	
2	90464058	Washer	2	
3	11177179	Lens Flange Screw	6	
4	90454117	Side Cover	2	
5	96098264	Centering Bend	2	
6	96101985	Bearing	2	
7	90472390	Motor	2	
8	00553060	Carbon Brush Set (4pc.)	4	
9	13540208	Woodruff key	2	
10	12332011	Washer	8	
11	11038098	Hexagon Screw	8	
12	13540549	Woodruff key	2	
13	For Reference	Brush Drive Assembly	1	Ref. 97080014
14	90409210	Toothed Belt Pulley	2	
15	12610234	Retaining Ring	2	
16	16423055	Toothed Belt	2	
17	90532888	Sheet Metal R.H.	1	
18	11177179	Lens Flange Screw	6	
19	12610069	Retaining Ring	2	
20	90409244	Toothed Belt Pulley	2	
21	97098503	Wire Harness W13	1	
22	90463340	Sheet Metal L.H.	1	
23	97097786	Wiring Harness W14	1	
24	99702200	Brush Set Cyl	1	

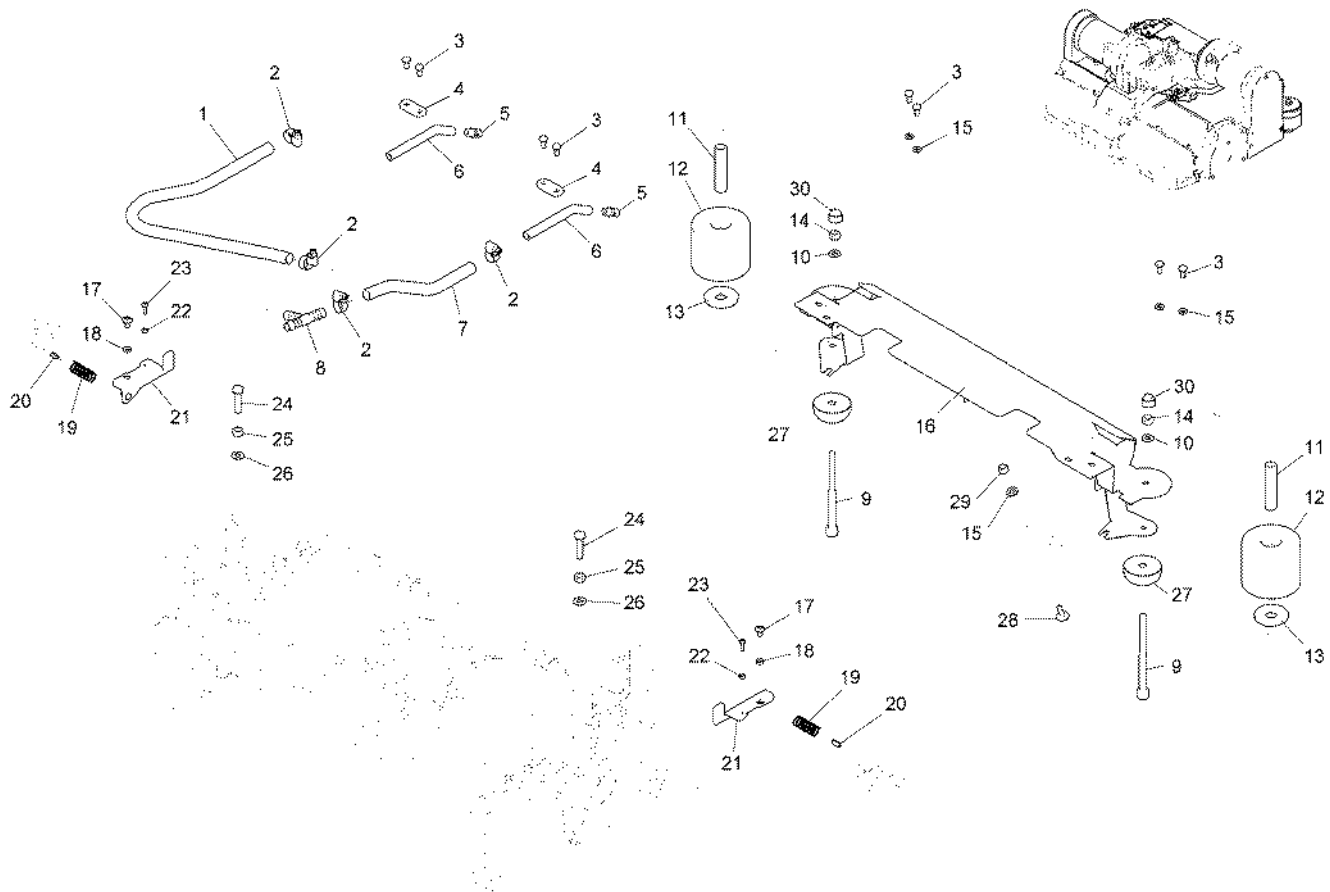
Brush Drive Assembly Cylindrical



Cylindrical Brush Drive Assembly (Ref. 01072560)

Item	Part Number	Description	Qty.	Note
1	12561031	Circlip	2	
2	14110853	Grooved Ball Bearing	2	
3	90409665	Bushing	1	
4	14678064	Ring	1	
5	90436817	Bushing	1	
6	12610093	Retaining Ring	1	
7	90423666	Bushing	1	
8	90416777	Shaft Brush Drive	1	

Scrub Deck Assembly Cylindrical Part III



Scrub Deck Assembly (97099444-3)

Item	Part Number	Description	Qty.	Notes
1	25842097	Hose	520mm	
2	17533100	Hose Clamp	4	
3	11038742	Hexagon Screw	8	
4	90430885	Clamping Sheet Metal	2	
5	90429952	Jet	2	
6	90440884	Pipe	2	
7	25842097	Hose	240mm	
8	90310681	T-Piece	1	
9	11126505	Socket Head Screw	2	
10	12310041	Washer	4	
11	90519828	Pipe	2	
12	90315334	Roller	2	
13	12332045	Washer	2	
14	12040051	Hexagon nut	2	
15	12310256	Washer	6	
16	96117221	Cross Beam	1	
17	11177179	Lens Flange Screw	2	
18	90437450	Bushing	2	
19	90232372	Pressure Spring	2	
20	13050299	Dowel Pin	2	
21	96098611	Lever, cpl.	2	
22	12022570	Hex. Nut	2	
23	11175445	Phillips Head Screw	2	
24	11039500	Hex.Bolt	2	
25	12022455	Hexagon Nut	2	
26	12310264	Washer	2	
27	90533696	Stop	2	
28	11177011	Lens flnge screw	2	
29	12040044	Hexagon Nut	2	
30	15592033	Lens Cap	2	



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CONTACT US

 800.626.7835

 Contact@HammerHeadClean.com

 HammerHeadClean.com